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Caterpillar®



Series

**C1.5 • C2.2 • C3.3 • C4.4 • C6.6 • C13 • C15 • C18
3013C • 3024 • 3054 • 3056 • 3406C/E**



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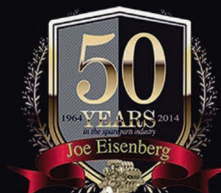


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CATERPILLAR C1.5 SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Industrial / Machine / Genset		
Cylinder Block	341-3023*	1
Bushing, Crankshaft (Std.)	294-4916	1
Bushing, Crankshaft (0.25mm)	302-4181	1
Bushing, Crankshaft (0.50mm)	302-4182	1

CYLINDER KIT & COMPONENTS	PART No	QTY
INDUSTRIAL / MACHINE / GENSET (23.3:1 COMPRESSION RATIO)		
Cylinder Kit	KM5884	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	293-5884	3
Ring Set (Std.)	217-1456	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	6
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	293-5884B	3
Ring Set (0.50mm)	217-1456B	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	3

CYLINDER HEAD & COMPONENTS	PART No	QTY
Industrial		
Cylinder Head	235-6974*	1
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1861	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Seal, Valve Stem Inlet	153-5554	3
Seal, Valve Stem Exhaust	153-5559	3
Retainer, Valve Spring	153-5557*	6
Insert, Valve Seat Inlet	256-2084	3
Insert, Valve Seat Exhaust	256-2085	3
Cap, Valve Spring	322-7485	6

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Machine/Genset		
Cylinder Head	311-1158*	1
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1861	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Seal, Valve Stem	440-5104	6
Retainer, Valve Spring	153-5557*	6
Insert, Valve Seat Inlet	256-2084	3
Insert, Valve Seat Exhaust	256-2085	3
Cap, Valve Spring	322-7485	6

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	311-1157*	1
Gear, Crankshaft (33 Teeth)	308-1853	1
Main Bearing Set (Std.)	156-6977	1
Main Bearing Set (0.25mm)	161-2628	1
Main Bearing Set (0.50mm)	161-2629	1
Thrust Bearing	154-1231	2
Seal Group, Oil Front	154-1675	1
Seal Group, Oil Rear	156-6973	1

CONROD & RELATED PARTS	PART No	QTY
Industrial / Machine		
Conrod	156-6980	3
Bushing, Conrod	154-0869	3
Bolt, Conrod	154-0870	6
Nut, Conrod	154-0871	6
Conrod Bearing Set (Std.)	156-6978	1
Conrod Bearing Set (0.25mm)	161-2630	1
Conrod Bearing Set (0.50mm)	161-2631	1

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CATERPILLAR C1.5 SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (Industrial)	156-6996*	1
Camshaft (Industrial)	240-0039*	1
Camshaft (Machine)	311-1165*	1
Camshaft (Genset)	342-8500*	1
Tappet	154-1249	6
Pushrod (Valve)	160-3534	6

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, O/Haul	252-1789	1
Gasket, Cylinder Head (1.4mm)	218-8537	1
Gasket Kit, O/Haul	252-1827	1
Gasket, Cylinder Head (1.3mm)	218-8533	1
Gasket, Cylinder Head (1.4mm)	218-8537	1
Gasket, Rocker Cover	235-5531	1
Gasket, Rocker Housing	235-7012	1
Gasket, Oil Pan	215-2604	1
Gasket, Manifold	161-8282	1
Gasket, Manifold	311-1173	1
Gasket Kit, O/Haul	155-8078	1
Gasket, Cylinder Head (1.4mm)	218-8537	1
Gasket, Rocker Cover	254-6030*	1
Gasket, Rocker Housing	156-6993*	1
Gasket, Oil Pan	215-2604	1
Gasket, Manifold	161-8282	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer (Industrial/Machine)	183-4320*	1
Pump Assy, Fuel Transfer (Industrial)	295-4070	1
Injector (Industrial/Machine/Genset)	252-1466	3
OIL PUMP & RELATED PARTS		
Oil Pump	339-3017	1
Oil Cooler (Engine)	245-1361	1

COOLING SYSTEM	PART No	QTY
Industrial		
Water Pump Assy	311-0053	1
Thermostat	251-7660	1
Machine		
Water Pump Assy	439-4992*	1
Thermostat	251-7660	1

FILTERS	PART No	QTY
Oil Filter	220-1523	1
Fuel Filter	033-7854	1
Fuel Filter	067-6987*	1
Fuel Filter	150-4142*	1
Fuel Filter	243-6411*	1
Water separator Filter Assy	276-1804*	1
Water separator Element	276-1806*	1

TURBOCHARGER	PART No	QTY
Turbo (Machine)	424-9839*	1

FLYWHEEL RING GEAR	PART No	QTY
Gear, Flywheel Ring Gear (109 Teeth)	156-6960*	1

* please check with KMP sales for availability



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CATERPILLAR C1.5 SERIES - EOK KITS

KMP293-5844.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1789	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

KMP293-5844.EOK-E DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1827	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR 3013C SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Industrial/Machine		
Cylinder Block	341-3023*	1
Bushing, Crankshaft (Std.)	294-4916	1
Bushing, Crankshaft (0.25mm)	302-4181	1
Bushing, Crankshaft (0.50mm)	302-4182	1
Cylinder Block S/N 3131-99999	246-7892*	1
Bushing, Crankshaft S/N 3131-99999	304-3560	1

CYLINDER KIT & COMPONENTS	PART No	QTY
INDUSTRIAL (23.3:1 COMPRESSION RATIO) MACHINE		
Cylinder Kit	KM5884	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	293-5884	3
Ring Set (Std.)	217-1456	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	6
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	293-5884B	3
Ring Set (0.50mm)	217-1456B	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	6
INDUSTRIAL		
Cylinder Kit	KM8456	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	290-8456*	3
Ring Set (Std.)	290-8458	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	6
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	3
Piston Assy (Includes Pin, Clips and Ring set) (0.50mm)	290-8456B*	3
Ring Set (0.50mm)	290-8458B*	3
Piston Pin	154-0873	3
Retainer, Piston Pin	154-0874	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Industrial / Machine		
Cylinder Head	235-6974*	1
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1861	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Seal, Valve Stem	440-5104	6
Retainer, Valve Spring	153-5557*	6
Insert, Valve Seat Inlet	256-2084	3
Insert, Valve Seat Exhaust	256-2085	3
Cap, Valve Spring	322-7485	6
Industrial S/N 3131-99999		
Cylinder Head	231-2072*	1
Valve, Inlet	231-2070	3
Valve, Exhaust	153-5555	3
Collet, Valve	153-5556	12
Spring, Valve	153-5558	6
Seal, Valve Stem	440-5104	6
Retainer, Valve Spring	153-5557*	6
Insert, Valve Seat Inlet	256-2084	3
Insert, Valve Seat Exhaust	256-2085	3
Cap, Valve Spring	322-7485	6
Industrial		
Cylinder Head	311-1158*	1
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1861	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Seal, Valve Stem	440-5104	6
Retainer, Valve Spring	153-5557*	6
Insert, Valve Seat Inlet	256-2084	3
Insert, Valve Seat Exhaust	256-2085	3
Cap, Valve Spring	322-7485	6



Piston Assembly, including Piston, Rings and Clips

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CATERPILLAR 3013C SERIES

CRANKSHAFT & RELATED PARTS	PART No	QTY
Industrial S/N 3131-99999		
Crankshaft	313-2027*	1
Gear, Crankshaft (54 Teeth)	356-3225*	1
Main Bearing Set (Std.) S/N 3131-99999	304-4764	1
Main Bearing Set (0.25mm) S/N 3131-99999	304-4764A	1
Industrial		
Crankshaft	311-1157*	1
Gear, Crankshaft (33 Teeth)	308-1853	1
Main Bearing Set (Std.)	156-6977	1
Main Bearing Set (0.25mm)	161-2628	1
Main Bearing Set (0.50mm)	161-2629	1
Thrust Bearing	154-1231	2
Seal Group, Oil Front	154-1675	1
Seal Group, Oil Rear	156-6973	1
Seal Group, Oil Rear	231-8819*	1
Machine		
Crankshaft	235-6962*	1
Gear, Crankshaft (33 Teeth)	154-1202*	1
Main Bearing Set (Std.)	156-6977	1
Main Bearing Set (0.25mm)	161-2628	1
Main Bearing Set (0.50mm)	161-2629	1
Thrust Bearing	154-1231	2

CONROD & RELATED PARTS	PART No	QTY
Industrial / Machine		
Conrod	156-6980	3
Bushing, Conrod	154-0869	3
Bolt, Conrod	154-0870	6
Nut, Conrod	154-0871	6
Conrod Bearing Set (Std.)	156-6978	1
Conrod Bearing Set (0.25mm)	161-2630	1
Conrod Bearing Set (0.50mm)	161-2631	1
S/N 3131-99999		
Conrod	231-3870*	3
Bushing, Conrod	153-5536	3
Bolt, Conrod	153-5537*	6
Nut, Conrod	153-5538*	6
Conrod Bearing Set (Std.)	304-4766	1
Conrod Bearing Set (0.25mm)	304-4767	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (Industrial / Machine)	156-6996*	1
Camshaft	240-0039*	1
Camshaft S/N 3131-99999	238-1204*	1
Camshaft	311-1165*	1
Camshaft S/N 3131063-UP; G3P1465-UP	342-0523*	1
Camshaft S/N 3131829-UP; G3P1547-UP	342-8500*	1
Tappet	154-1249	6
Pushrod (Valve)	160-3534	6



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CATERPILLAR 3013C SERIES

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, O/Haul	252-1789	1
Gasket, Cylinder Head (1.4mm)	218-8537	1
Gasket Kit, O/Haul	252-1827	1
Gasket, Cylinder Head (1.3mm)	218-8533	1
Gasket, Rocker Cover	235-5531	1
Gasket, Oil Pan	215-2604	1
Gasket, Exhaust Manifold	161-8282	1
Gasket Kit, O/Haul	155-8078	1
Gasket, Cylinder Head (1.4mm)	218-8537	1
Gasket, Oil Pan	215-2604	1
Gasket, Exhaust Manifold	161-8282	1
Gasket, Rocker Cover	254-6030*	1
Gasket, Cylinder Head (1.2mm) S/N 3131-99999	254-4504	1
Gasket, Cylinder Head (1.3mm) S/N 3131-99999	231-2073	1
Gasket, Rocker Cover	231-3020*	1
Gasket, Rocker Housing	447-3735*	1
Gasket, Rocker Housing	447-5255*	1
Gasket, Oil Pan S/N 3131-99999	219-4669*	1

FILTERS	PART No	QTY
Oil Filter	220-1523	1
Fuel Filter	033-7854	1
Fuel Filter	067-6987*	1
Fuel Filter	150-4142*	1
Fuel Filter	243-6411*	1
Water separator Filter Assy	276-1804*	1
Water separator Element	183-5446*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (109 Teeth)	156-6960*	1
Ring Gear (96 Teeth) S/N 3131-99999	153-6865*	1

* please check with KMP sales for availability

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer	183-4320*	1
Injector	252-1466	3

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	311-1104*	1
Oil Pump	339-3014	1

COOLING SYSTEM	PART No	QTY
S/N 3131-99999		
Water Pump Assy	231-7854*	1
Thermostat	231-7859*	1
Industrial S/N 313481-UP; G3P1-UP Machine		
Water Pump Assy	311-0053	1
Thermostat	251-7660	1



CATERPILLAR 3013C SERIES

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CATERPILLAR 3013C SERIES- EOK KITS

KMP293-5844.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	153-5558	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1789	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

KMP293-5844.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1789	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

KMP293-5844.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	153-5536	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	190-3748	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1789	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

KMP293-5844.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	156-6977	1
Thrust Bearing	154-1231	2
Bushing, Conrod	153-5536	3
Conrod Bearing Set (Std.)	156-6978	1
Piston Assy	293-5884	3
Valve, Inlet	308-1860	3
Valve, Exhaust	308-1681	3
Collet, Valve	153-5556	12
Spring, Valve	153-5558	6
Retainer, Valve Spring	153-5557	6
Insert, Valve Seat Exhaust	256-2085	3
Insert, Valve Seat Inlet	256-2084	3
Cap, Valve Spring	322-7485	6
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	252-1789	1
Piston Kit 293-5884 Consists of :		
Piston, Pin & Clips	293-5884NR	1
Piston Ring Set	217-1456	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.

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CATERPILLAR C3.3 SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	274-4701*	1
Cylinder Block	293-1914*	1
Jet Assy , Piston Cooling	276-5605*	3
Bushing, Camshaft (Std.)	232-7440	1
Liner (Finished) 105mm	KM105MMRS	3
Liner (Semi finished) 105mm	KM105MMRS-SF	3

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM7232	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	233-7232	3
Ring Set (Std.)	233-7231	3
Liner (Finished) 105mm	KM105MMRS	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-9942	3
Ring Set (0.50mm)	334-1996	3
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-9943	3
Ring Set (1.00mm)	334-1997	3
Cylinder Kit	KM5437	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	225-5437	3
Ring Set (Std.)	225-5436	3
Liner (Finished) 105mm	KM105MMRS	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-1394	3
Ring Set (0.50mm)	334-2319	3
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-1395	3
Ring Set (1.00mm)	334-2318	3
Cylinder Kit	KM6275	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	277-6275	3
Ring Set (Std.)	225-5436	3
Liner (Finished) 105mm	KM105MMRS	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	292-9013	3
Ring Set (0.50mm)	334-2319	3

CYLINDER KIT & COMPONENTS (Cont.)	PART No	QTY
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	292-9014	3
Ring Set (1.00mm)	334-2318	3
Cylinder Kit	KM8755	3
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	253-8755	3
Ring Set (Std.)	233-7231	3
Liner (Finished) 105mm	KM105MMRS	3
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	334-2455	3
Ring Set (0.50mm)	334-1996	3
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	334-2456	3
Ring Set (1.00mm)	334-1997	3

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	303-8483*	1
Valve, Inlet	225-5495	3
Valve, Exhaust	225-5499	3
Guide, Valve Inlet and Exhaust	185-0882	6
Collet, Valve	147-1979	12
Spring, Valve	436-0519	6
Seal, Valve Stem Inlet	252-6438	3
Seal, Valve Stem Exhaust	254-3954	3
Insert, Valve Seat Inlet	329-6655	3
Insert, Valve Seat Exhaust	322-9663	3
Retainer, Valve Spring	225-5498*	6
Cylinder Head	303-8494*	1
Valve, Inlet	225-5495	3
Valve, Exhaust	225-5499	3
Guide, Valve Inlet and Exhaust	185-0882	6
Collet, Valve	147-1979	12
Spring, Valve	436-0519	6
Seal, Valve Stem Inlet	252-6438	3
Seal, Valve Stem Exhaust	254-3954	3
Insert, Valve Seat Inlet	329-6655	3
Insert, Valve Seat Exhaust	322-9663	3
Retainer, Valve Spring	225-5498*	6

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CATERPILLAR C3.3 SERIES

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	273-9297	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Main Bearing Set (Std.)	353-7439	1
Main Bearing Set (0.25mm)	353-7440	1
Main Bearing Set (0.50mm)	353-7441	1
Main Bearing Set (0.75mm)	353-7442	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing Set (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	232-7449	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (F-GRADE)	225-5459	3
Conrod (G-GRADE)	225-5458	3
Conrod (H-GRADE)	225-5454	3
Conrod (J-GRADE)	225-5453	3
Conrod (K-GRADE)	225-5451	3
Conrod (L-GRADE)	225-5441	3
Bolt, Conrod	225-5439	6
Bushing, Conrod	225-5438	3
Conrod Bearing Set (Std.)	353-2748	1
Conrod Bearing Set (0.25mm)	353-2749	1
Conrod Bearing Set (0.50mm)	353-2750	1
Conrod Bearing Set (0.75mm)	353-2751	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	346-8838	1
Camshaft	346-8818*	1
Camshaft	346-8976*	1
Pushrod	067-6095	6
Tappet	138-2053	6

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	291-8885	1
Gasket, Cylinder Head	273-9375	1
Gasket, Rocker Cover	275-1199	1
Gasket, Exhaust Manifold	273-9246	1
Gasket Kit, Lower	275-0885	1
Gasket, Oil Pan	274-4695	1
Gasket, Plate	225-8287	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Injection	291-8790*	1
Pump Assy, Fuel Injection	292-0339*	1
Pump Assy, Fuel Injection	292-1061*	1
Pump Assy, Fuel Injection	456-4181*	1
Pump Assy, Fuel Injection	275-0883*	1
Pump Assy, Fuel Injection	292-9012*	1
Pump Assy, Fuel Transfer & Priming	467-6837	1
Nozzle, Injector	234-0387*	3
Nozzle, Injector	292-0346*	3
Nozzle, Injector	236-1673*	3
Nozzle, Injector	232-2724*	3
Injector Washer	140-8718	3
Glow Plug , 12 Volts	232-6662	3



Rear Oil Seal Housing 232-7749

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CATERPILLAR C3.3 SERIES

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	231-0141	1
Oil Pump	243-4304	1
Oil Cooler (Engine)	245-1369	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	355-2252	1
Thermostat	254-2268*	1

FILTERS	PART No	QTY
Oil Filter	7W2327	1
Fuel Filter Element	350-5172*	1
Fuel Filter Element	276-1806*	1
Water separator Element	1R0793	1

TURBOCHARGER	PART No	QTY
Turbo	292-0348*	1
Turbo	292-9000	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1
Ring Gear (115 Teeth)	7W6247	1

* please check with KMP sales for availability



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CATERPILLAR C3.3 SERIES- EOK KITS

KMP233-7232.EOK-A

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7439	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	3
Conrod Bearing Set (Std.)	353-2748	1
Piston Assy	233-7232	3
Valve, Inlet	225-5495	3
Valve, Exhaust	225-5499	3
Collet, Valve	147-1979	12
Spring, Valve	436-0519	6
Retainer, Valve Spring	225-5498	6
Insert, Valve Seat Inlet	329-6655	3
Insert, Valve Seat Exhaust	322-9663	3
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	291-8885	1
Gasket Kit, Lower	275-0885	1
Piston Kit 233-7232 Consists of :		
Piston, Pin & Clips	233-7232NR	1
Piston Ring Set	233-7231	1

KMP253-8755.EOK-A

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7439	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	3
Conrod Bearing Set (Std.)	353-2748	1
Piston Assy	253-8755	3
Valve, Inlet	225-5495	3
Valve, Exhaust	225-5499	3
Collet, Valve	147-1979	12
Spring, Valve	436-0519	6
Retainer, Valve Spring	225-5498	6
Insert, Valve Seat Inlet	329-6655	3
Insert, Valve Seat Exhaust	322-9663	3
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	291-8885	1
Gasket Kit, Lower	275-0885	1
Piston Kit 253-8755 Consists of :		
Piston, Pin & Clips	253-8755NR	1
Piston Ring Set	233-7231	1

KMP225-5437.EOK-A

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7439	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	3
Conrod Bearing Set (Std.)	353-2748	1
Piston Assy	225-5437	3
Valve, Inlet	225-5495	3
Valve, Exhaust	225-5499	3
Collet, Valve	147-1979	12
Spring, Valve	436-0519	6
Retainer, Valve Spring	225-5498	6
Insert, Valve Seat Inlet	329-6655	3
Insert, Valve Seat Exhaust	322-9663	3
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	291-8885	1
Gasket Kit, Lower	275-0885	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

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CATERPILLAR C2.2 SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block (Industrial)	236-5049*	1
Bushing, Crankshaft (Std.)	294-4916	1
Bushing, Crankshaft (0.25mm)	302-4181	1
Bushing, Crankshaft (0.50mm)	302-4182	1

CYLINDER KIT & COMPONENTS	PART No	QTY
C2.2 GENSET S/No. E6K1-UP ; E2M1-UP ; SM81-UP		
C2.2 INDUSTRIAL S/No. C4M ; C6M ; C8Y ; G7L ; G7M		
C2.2 MACHINE S/No. CYP1-UP ;		
Cylinder Kit	KM3080	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	297-3080	4
Ring Set (Std.)	217-1456	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	297-3080B	4
Ring Set (0.50mm)	217-1456B	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
C2.2 GENSET S/No. E6K1-UP		
C2.2 INDUSTRIAL S/No. C4M ; C6M ; C8Y ; C8Z ; G7L ; G7M		
C2.2 MACHINE S/No. CYP1-UP ; CYS-UP		
Cylinder Kit	KM6968	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	270-6968	4
Ring Set (Std.)	270-6970	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	270-6968B	4
Ring Set (0.50mm)	270-6970B	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8

CYLINDER KIT & COMPONENTS (Cont.)	PART No	QTY
C2.2 INDUSTRIAL ENGINE S/No. G9P		
Cylinder Kit	KM3371	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	439-3371*	4
Ring Set (Std.)	439-3372*	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	439-3371B*	4
Ring Set (0.50mm)	439-3372B*	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8

CYLINDER HEAD & COMPONENTS	PART No	QTY
Genset / Industrial / Machine C2.2		
Cylinder Head	308-1859*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	344-1624	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Machine C2.2		
Cylinder Head	423-7672*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Retainer, Valve Spring	153-5557*	8

CATERPILLAR C2.2 SERIES

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Genset / Industrial C2.2		
Cylinder Head	217-1481*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	247-6398	4
Cap, Valve Spring	322-7485	8
Industrial C2.2		
Cylinder Head	236-5127*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Genset / Industrial / Machine C2.2		
Cylinder Head	321-4061*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Industrial C2.2		
Cylinder Head	235-6974*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	190-3748	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Machine C2.2		
Cylinder Head	480-5418*	1
Valve, Inlet	454-0479*	4
Valve, Exhaust	454-0480*	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft (Genset/Industrial)	308-1852	1
Gear, Crankshaft (62 Teeth)	308-1853	1
Main Bearing Set (Std.)	154-1203	1
Main Bearing Set (0.25mm)	161-7163	1
Main Bearing Set (0.50mm)	161-7164	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Main Bearing Set (Std.)	308-1854	1
Main Bearing Set (0.25mm)	308-2362	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Crankshaft (Genset)	270-8741*	1
Gear, Crankshaft	154-1201*	1
Seal Group, Oil Front	154-1675	1
Seal Group, Oil Rear	154-0178	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	154-0867	4
Bushing, Conrod	154-0869	4
Bolt, Conrod	154-0870	8
Nut, Conrod	154-0871	8
Conrod Bearing Set (Std.)	146-7808	1
Conrod Bearing Set (0.25mm)	307-9855	1
Conrod Bearing Set (0.50mm)	307-9856	1
Conrod Bearing Set (Std.)	308-1855	1
Conrod Bearing Set (0.25mm)	439-3373	1
Conrod Bearing Set (0.50mm)	161-2631	1

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CATERPILLAR C2.2 SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (Genset/Industrial)	154-4504*	1
Camshaft (Industrial)	156-6996*	1
Camshaft (Genset / Machine)	309-6733*	1
Camshaft (Genset)	343-2871*	1
Camshaft (Industrial / Machine)	308-1902*	1
Camshaft (Industrial)	217-7139*	1
Camshaft (Industrial)	311-1165*	1
Pushrod	154-1248	8
Tappet	154-1249	8
Tappet	438-9109*	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket, Cylinder Head (Use with Turbo App.) (0.5mm)	311-1685	1
Gasket, Cylinder Head (1.1mm)	322-7488*	1
Gasket, Cylinder Head (1.2mm)	322-7487*	1
Gasket, Cylinder Head (1.3mm)	322-7486	1
Gasket, Cylinder Head (Std.)	420-6400*	1
Gasket Kit, Upper (Without Head Gasket)	KMP-C2.2-K1NHG	1
Gasket, Rocker Cover	233-0695	1
Gasket, Rocker Housing	217-2752	1
Gasket, Exhaust Manifold	154-2427	1
Gasket Kit Lower	KMP-C2.2-K2	1
Gasket, Oil Pan	215-2605	1
Gasket, Oil Pan	423-5607*	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer (Genset)	295-4070	1
Pump Assy, Fuel Transfer (Industrial)	183-4320*	1
Injector Genset / Industrial / Machine (C2.2)	252-1466	4

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump Idler Gear	339-3017	1
Oil Cooler (Engine)	245-1361	1

COOLING SYSTEM	PART No	QTY
Industrial C2.2		
Water Pump Assy	371-0182	1
Gasket, Water Pump Assy	303-0307*	1
Thermostat	251-7660	1
Gasket, Thermostat	439-0945*	1
Genset / Industrial / Machine C2.2		
Water Pump Assy	371-0183*	1
Gasket, Water Pump Assy	303-0307*	1
Thermostat	249-5541	1
Machine C2.2		
Water Pump Assy	439-4992*	1
Gasket, Water Pump Assy	423-5611*	1
Thermostat	249-5541	1

FILTERS	PART No	QTY
Oil Filter	220-1523	1
Fuel Filter	150-4142*	1
Fuel Filter (Element)	067-6987*	1
Fuel Filter	276-1806*	1
Fuel Filter	155-8080*	1
Fuel Filter	243-6411*	1
Fuel Filter	271-1712	1

TURBOCHARGER	PART No	QTY
Turbo (Genset/ Industrial) C2.2	238-9349	1

FLYWHEEL RING GEAR	PART No	QTY
Gear, Flywheel Ring Gear (126 Teeth)	154-2405	1

* please check with KMP sales for availability

CATERPILLAR C2.2 SERIES - EOK KITS

KMP297-3080.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	308-1854	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	4
Conrod Bearing Set (Std.)	146-7808	1
Piston Assy	297-3080	4
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Retainer, Valve Spring	153-5557	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, Upper (Without Head Gasket)	KMP-C2.2-K1NHG	1
Gasket Kit Lower	KMP-C2.2-K2	1
Piston Kit 297-3080 Consists of :		
Piston, Pin & Clips	297-3080NR	1
Piston Ring Set	217-1456	1

KMP270-6968.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	308-1854	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	4
Conrod Bearing Set (Std.)	146-7808	1
Piston Assy	270-6968	4
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Retainer, Valve Spring	153-5557	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, Upper (Without Head Gasket)	KMP-C2.2-K1NHG	1
Gasket Kit Lower	KMP-C2.2-K2	1
Piston Kit 270-6968 Consists of :		
Piston, Pin & Clips	270-6968NR	1
Piston Ring Set	270-6970	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR 3024/3024C SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Industrial / Machine / Genset		
Cylinder Block (3024) Industrial / Machine	183-1337*	1
Cylinder Block (3024C)	236-5049*	1
Cylinder Block (3024C) Industrial / Machine	240-0648*	1
Cylinder Block (3024) Machine	254-9007*	1
Bushing, Crankshaft (Std.)	294-4916	1
Bushing, Crankshaft (0.25mm)	302-4181	1
Bushing, Crankshaft (0.50mm)	302-4182	1

CYLINDER KIT & COMPONENTS	PART No	QTY
3024 INDUSTRIAL ENGINE S/No. 4RF		
3024C INDUSTRIAL ENGINE S/No. 424 ; G4P		
3024 MACHINE ENGINE S/No. 8FG497-UP		
3024C MACHINE ENGINE S/No. GGA1-31300 ; CSD1-99999 ; CYP1-UP; CYS1-UP		
Cylinder Kit	KM3080	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	297-3080	4
Ring Set (Std.)	217-1456	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	297-3080B	4
Ring Set (0.50mm)	217-1456B	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
3024 INDUSTRIAL ENGINE S/No. 4RF		
3024C INDUSTRIAL ENGINE S/No. 424 ; G4P		
3024C MACHINE ENGINE S/No. GGA1-99999; CSD9241-99999		
Cylinder Kit	KM6968	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	270-6968	4
Ring Set (Std.)	270-6970	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8
Sleeve, Repair (Semi finished) 84mm	KM84MMRS-SF	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	270-6968B	4
Ring Set (0.50mm)	270-6970B	4
Piston Pin	154-0873	4
Retainer, Piston Pin	154-0874	8

CYLINDER HEAD & COMPONENTS	PART No	QTY
Industrial / Machine 3024		
Cylinder Head	154-0884*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	247-6398	4
Cap, Valve Spring	322-7485	8
Industrial 3024/3024C		
Cylinder Head	236-5127*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Industrial 3024C		
Cylinder Head	308-1859*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	344-1624	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Industrial / Machine 3024C		
Cylinder Head	319-7269*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet	153-5559	4
Seal, Valve Stem Exhaust	153-5554	4
Retainer, Valve Spring	153-5557*	8

CATERPILLAR 3024/3024C SERIES

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Industrial 3024C		
Cylinder Head	319-7269*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Industrial 3024C		
Cylinder Head	217-1481*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	247-6398	4
Cap, Valve Spring	322-7485	8
Industrial 3024C		
Cylinder Head	321-4061*	1
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Seal, Valve Stem Inlet & Exhaust	440-5104	8
Retainer, Valve Spring	153-5557*	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Industrial/Machine 3024/3024C		
Crankshaft	308-1852	1
Gear, Crankshaft (62 Teeth)	308-1853	1
Main Bearing Set (Std.)	154-1203	1
Main Bearing Set (0.25mm)	161-7163	1
Main Bearing Set (0.50mm)	161-7164	1
Main Bearing Set (Std.)	308-1854	1
Main Bearing Set (0.25mm)	308-2362	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Seal Group, Oil Front	154-1675	1
Seal Group, Oil Rear	154-0178	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	154-0867	4
Bushing, Conrod	154-0869	4
Bolt, Conrod	154-0870	8
Nut, Conrod	154-0871	8
Conrod Bearing Set (Std.)	146-7808	1
Conrod Bearing Set (0.25mm)	307-9855	1
Conrod Bearing Set (0.50mm)	307-9856	1
Conrod Bearing Set (Std.)	308-1855	1
Conrod Bearing Set (0.25mm)	439-3373	1
Conrod Bearing Set (0.50mm)	161-2631	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (3024/3024C Industrial/Machine)	154-4504*	1
Camshaft (3024C Industrial)	217-7139*	1
Camshaft (3024C Industrial)	156-6996*	1
Camshaft (3024C Industrial/Machine)	309-6733*	1
Camshaft (3024C Industrial)	343-2871*	1
Camshaft (3024C Industrial)	308-1902*	1



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CATERPILLAR 3024/3024C SERIES

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, O/Haul	164-8900*	1
Gasket, Cylinder Head (Use with Turbo App.)		
0.5mm	311-1685	1
Gasket, Rocker Cover	154-1344*	1
Gasket, Rocker Housing	154-1250*	1
Gasket, Oil Pan (Industrial / Machine)	215-2605	1
Gasket, Exhaust Manifold	154-2427	1
Timing cover gasket	215-2621	1
Gasket Kit, O/Haul	KMP-3024C-K1/K2	1
Gasket, Cylinder Head (1.1mm)	322-7488*	1
Gasket, Cylinder Head (1.2mm)	322-7487*	1
Gasket, Cylinder Head (1.3mm)	322-7486	1
Gasket, Rocker Cover	233-0695	1
Gasket, Rocker Housing	217-2752	1
Gasket, Oil Pan (Machine 3024)	154-1945*	1
Gasket, Oil Pan	423-5607*	1
Turbo gasket	238-9196	1
Turbo gasket	304-5061	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer (Industrial/Machine) 3024/3024C	295-4070	1
Pump Assy, Fuel Transfer (Industrial) 3024C	183-4320*	1
Injector (Industrial/Machine) 3024 / 3024C	252-1446	4
Injector Seal	202-1196	4

OIL PUMP & RELATED PARTS	PART No	QTY
Gear Kit, Oil Pump 3024C	339-3017	1
Gear Assy, Oil Pump (62 Teeth) Machine 3024	297-3050	1
Oil Cooler (Engine)	245-1361	1

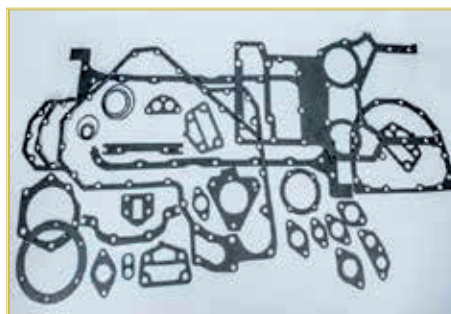
COOLING SYSTEM	PART No	QTY
Industrial 3024 /3024C		
Water Pump Assy	311-0053	1
Gasket, Water Pump Assy	303-0307*	1
Thermostat	251-7660	1
Gasket, Thermostat	439-0945*	1
Industrial / Machine 3024C		
Water Pump Assy	371-0183*	1
Gasket, Water Pump Assy	303-0307*	1
Thermostat	249-5541	1
Gasket, Thermostat	439-0945*	1

FILTERS	PART No	QTY
Oil Filter	220-1523	1
Oil Filter	1R0734	1
Fuel Filter	150-4142*	1
Fuel Filter (Element)	067-6987*	1
Fuel Filter	276-1806*	1
Fuel Filter	155-8080*	1
Fuel Filter	243-6411*	1
Water separator Element	183-5446*	1
Water separator Filter Assy	276-1804*	1
Water separator Element	156-1200*	1

TURBOCHARGER	PART No	QTY
Turbo (Industrial) 3024 / 3024C	238-9349	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	154-2405	1

* please check with KMP sales for availability



offer a comprehensive
Gasket Kit range. See
publication 1A

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CATERPILLAR 3024/3024C SERIES - EOK KITS

KMP297-3080.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	308-1854	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	4
Conrod Bearing Set (Std.)	146-7808	1
Piston Assy	297-3080	4
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Retainer, Valve Spring	153-5557	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	164-8900	1
Piston Kit 297-3080 Consists of :		
Piston, Pin & Clips	297-3080NR	1
Piston Ring Set	217-1456	1

KMP270-6968.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	308-1854	1
Thrust Bearing	154-1230	1
Thrust Bearing	154-1231	2
Bushing, Conrod	154-0869	4
Conrod Bearing Set (Std.)	146-7808	1
Piston Assy	270-6968	4
Valve, Inlet	308-1860	4
Valve, Exhaust	308-1861	4
Collet, Valve	153-5556	16
Spring, Valve	153-5558	8
Retainer, Valve Spring	153-5557	8
Insert, Valve Seat Inlet	256-2084	4
Insert, Valve Seat Exhaust	256-2085	4
Cap, Valve Spring	322-7485	8
Bushing, Crankshaft (Std.)	294-4916	1
Gasket Kit, O/Haul	164-8900	1
Piston Kit 270-6968 Consists of :		
Piston, Pin & Clips	270-6968NR	1
Piston Ring Set	270-6970	1

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Engine Overhaul Kits



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CATERPILLAR 3054T SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	233-4742*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM7021A	4
Piston Assy (Includes Pin and Clips) (Std.)	112-7021	4
Ring Set (Std.)	112-7020	4
Liner	111-1815	4
Cylinder Kit	KM7021B	4
Piston Assy (Includes Pin and Clips) (Std.)	112-7021	4
Ring Set (Std.)	112-7020	4
Liner	610164	4
Cylinder Kit	KM0824A	4
Piston Assy (Includes Pin and Clips) (Std.)	176-0824	4
Ring Set (Std.)	112-7020	4
Liner	111-1815	4
Cylinder Kit	KM0824B	4
Piston Assy (Includes Pin and Clips) (Std.)	176-0824	4
Ring Set (Std.)	112-7020	4
Liner	611064	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	150-8682*	1
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Guide, Valve Inlet	160-5436	4
Guide, Valve Exhaust	160-5438	4
Collet, Valve	067-6834	16
Spring, Valve Outer	610283	8
Spring, Valve Inner	610284	8
Seal, Valve Stem Inlet & Exhaust	1W5849	8
Washer, Valve Spring	067-6054*	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Cap, Valve Spring	610281	8

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Cylinder Head	132-9254*	1
Valve, Inlet	611196	4
Valve, Exhaust	7W4602	4
Guide, Valve Inlet	160-5436	4
Guide, Valve Exhaust	160-5438	4
Collet, Valve	067-6834	16
Spring, Valve Outer	610283	8
Spring, Valve Inner	610284	8
Seal, Valve Stem Inlet & Exhaust	1W5849	8
Washer, Valve Spring	067-6054*	8
Insert, Valve Seat Inlet	611197	4
Insert, Valve Seat Exhaust	109-3428	4
Cap, Valve Spring	610281	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	139-7018	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7427	1
Main Bearing Set (0.25mm)	353-7428	1
Main Bearing Set (0.50mm)	353-7429	1
Main Bearing Set (0.75mm)	353-7430	1
Thrust Bearing Upper (Std.)	032-9090	2
Thrust Bearing Lower (Std.)	032-9091	2
Thrust Bearing kit (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	240-9954	4
Bushing, Conrod	240-9955	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	7W2510	4
Bolt, Conrod	067-6883	8
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

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CATERPILLAR 3054T SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	360-5470	1
Gear, Camshaft (56 Teeth)	9Y2633*	1
Gear, Idler (63 Teeth)	2W1529	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	8
Tappet	138-2053	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	227-0186	1
Gasket Kit, Upper	177-3310	1
Gasket Kit, Lower	173-9716	1
Gasket, Cylinder Head	160-0161	1
Gasket, Rocker Cover	126-6671	1
Gasket, Oil Pan	032-9946	1
Gasket, Exhaust Manifold	035-8218	1
Gasket, Intake Manifold	142-2414	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer	201-0877	1
Nozzle, Injector	101-3898*	4
Nozzle, Injector	101-4388*	4

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Core, Oil Cooler (Engine)	247-6318*	1
Oil Cooler (Engine)	364-5471*	1
Gasket, Oil Cooler (Engine)	610689*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	291-5304	1
Thermostat	220-2748	1
Thermostat	4W8063	1

TURBOCHARGER	PART No	QTY
Turbo	118-8384	1
Cartridge, Turbo	614203*	1

FILTERS	PART No	QTY
Oil Filter	7W2327	1
Fuel Filter (Primary)	159-6102	1
Fuel Filter	201-0878*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

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CATERPILLAR 3054T SERIES - EOK KITS

KMP112-7021.EOK-E DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021A	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	227-0186	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-F DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021B	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	227-0186	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM7021B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-G DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021A	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	177-3310	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-H DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021B	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	177-3310	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM7021B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.

IT IS RECOMMENDED TO CHECK PART NUMBERS PRIOR TO ORDERING
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CATERPILLAR 3054T SERIES - EOK KITS

KMP176-0824.EOK-A

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM0824A	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	227-0186	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM0824A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	176-0824	1

KMP176-0824.EOK-B

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM0824B	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	227-0186	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM0824B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	176-0824	1

KMP176-0824.EOK-C

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM0824A	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	177-3310	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM0824A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	176-0824	1

KMP176-0824.EOK-D

DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM0824B	4
Valve, Inlet	100-4626	4
Valve, Exhaust	7W4602	4
Collet, Valve	067-6834	16
Spring, Valve Inner	6I0284	8
Spring, Valve Outer	6I0283	8
Cap, Valve Spring	6I0281	8
Insert, Valve Seat Inlet	130-1501	4
Insert, Valve Seat Exhaust	109-3428	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	177-3310	1
Gasket Kit, Lower	173-9716	1
Cylinder Kit KM0824B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	176-0824	1

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Certificate of Registration

*This document certifies that the
Quality Management System of:*

KM Products Europe Limited

Location: Surrey, United Kingdom.

*Have been assessed and approved by
IQS Standards Division*

In accordance with the following standard:

ISO 9001:2008

The registered scope of the assessed quality management system is as follows:

Production & Distribution of Diesel Engine Components

Current Certificate Date:

17th February 2017

Certificate Expiry Date:

16th February 2018

Registration Number: 4012261

Issue: 15

**For and on behalf of
IQS Standards Division**

Validation



Signed.....*[Signature]* **IQS4012261**

***This is an accredited certificate issued under the auspices of ASCB the summary details of
which are listed in the International Register of Quality Assessed Organizations and at***

www.iqsuk.com/certificate-authenticity

***Interested parties should check the validity of this certificate by going to the address shown above or
using the QR Code and entering this certificate number in the space provided and click on SUBMIT***

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CATERPILLAR 3054NA SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-6725*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM1390A	4
Piston Assy (Includes Pin and Clips)	152-1390	4
Ring Set	138-2073	4
Liner	111-1815	4
Cylinder Kit	KM1390B	4
Piston Assy (Includes Pin and Clips)	152-1390	4
Ring Set	138-2073	4
Liner	610164	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	163-9254*	1
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Guide, Valve Inlet	185-0882	4
Guide, Valve Exhaust	163-9256	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Seal, Valve Stem Inlet	145-6856	4
Seal, Valve Stem Exhaust	145-6858	4
Insert, Valve Seat Inlet	145-6853	4
Insert, Valve Seat Exhaust	145-6854	4
Cap, Valve Spring	138-2060	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	139-7018	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7427	1
Main Bearing Set (0.25mm)	353-7428	1
Main Bearing Set (0.50mm)	353-7429	1
Main Bearing Set (0.75mm)	353-7430	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade H)	225-5454	4
Conrod (Grade J)	225-5453	4
Conrod (Grade K)	225-5451	4
Conrod (Grade L)	225-5441	4
Bushing, Conrod	225-5438	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	320-2352	4
Bolt, Conrod	067-6883	8
Nut, Conrod	686684	8
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	356-3503*	1
Bushing, Idle Gear	067-6899	1
Pushrod	067-6095	8
Tappet	138-2053	8
Bush, Rocker Arm	209-0093	8



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CATERPILLAR 3054NA SERIES

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Gasket, Cylinder Head	160-0161	1
Gasket, Rocker Cover	200-6374	1
Gasket, Oil Pan	032-9946	1
Gasket, Exhaust Manifold	035-8218	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer	201-0877	1
Repair Kit, Fuel Transfer	033-7837	1
Nozzle, Injector	152-3937*	4
Injector Washer	140-8718	4

OIL PUMP & RELATED PARTS	PART No	QTY
Type 1		
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Gear (37 Teeth)	7C7700*	1
Type 2		
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Gear (37 Teeth)	142-7397*	1
Oil Cooler (Engine)	245-1369	1
Oil Cooler (Engine)	364-5471*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	239-6142	1
Kit, Water Pump	234-0636	1
Thermostat	220-2748	1

FILTERS	PART No	QTY
Oil Filter	7W2327	1
Fuel Filter (Primary)	138-3096	1
Fuel Filter	201-0878*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

* please check with KMP sales for availability



CATERPILLAR 3054NA SERIES - EOK KITS

KMP152-1390.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KMP1390A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	145-6853	4
Insert, Valve Seat Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Cylinder Kit KMP1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KMP1390B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	145-6853	4
Insert, Valve Seat Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Cylinder Kit KMP1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KMP1390A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	145-6853	4
Insert, Valve Seat Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Cylinder Kit KMP1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KMP1390B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	145-6853	4
Insert, Valve Seat Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Cylinder Kit KMP1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

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CATERPILLAR 3054DIT SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-6725*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM1390A	4
Piston Assy (Includes Pin and Clips)	152-1390	4
Ring Set	138-2073	4
Liner	111-1815	4
Cylinder Kit	KM1390B	4
Piston Assy (Includes Pin and Clips)	152-1390	4
Ring Set	138-2073	4
Liner	610164	4
Cylinder Kit	KM7021A	4
Piston Assy (Includes Pin and Clips)	112-7021	4
Ring Set	112-7020	4
Liner	111-1815	4
Cylinder Kit	KM7021B	4
Piston Assy (Includes Pin and Clips)	112-7021	4
Ring Set	112-7020	4
Liner	610164	4
Cylinder Kit	KM2553A	4
Piston Assy (Includes Pin and Clips)	107-2553	4
Ring Set	112-7020	4
Liner	111-1815	4
Cylinder Kit	KM2553B	4
Piston Assy (Includes Pin and Clips)	107-2553	4
Ring Set	112-7020	4
Liner	610164	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	163-9254*	1
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Guide, Valve Inlet	185-0882	4
Guide, Valve Exhaust	163-9256	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Seal, Valve Stem Inlet	145-6856	4
Seal, Valve Stem Exhaust	145-6858	4
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Cap, Valve Spring	138-2060	8
Cylinder Head	164-6098*	1
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Guide, Valve Inlet	138-2057	4
Guide, Valve Exhaust	138-9256*	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Seal, Valve Stem Inlet	145-6856	4
Seal, Valve Stem Exhaust	145-6858	4
Insert, Valve Seat (Std.) Inlet	138-2057	4
Insert, Valve Seat (Std.) Exhaust	138-2056	4
Cap, Valve Spring	138-2060	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	139-7018	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7427	1
Main Bearing Set (0.25mm)	353-7428	1
Main Bearing Set (0.50mm)	353-7429	1
Main Bearing Set (0.75mm)	353-7430	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1



offer Liners for Caterpillar,
Cummins, Komatsu, Detroit Diesel, Perkins,
John Deere, Massey Ferguson, Case IH,
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CATERPILLAR 3054DIT SERIES

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade H)	225-5454	4
Conrod (Grade J)	225-5453	4
Conrod (Grade K)	225-5451	4
Conrod (Grade L)	225-5441	4
Bushing, Conrod	225-5438	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	320-2352	4
Bolt, Conrod	067-6883	8
Nut, Conrod	686684	8
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	356-3503*	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	8
Tappet	138-2053	8
Bush, Rocker Arm	209-0093	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	234-3370	1
Gasket Kit, Lower	187-4968	1
Gasket, Cylinder Head	160-0161	1
Gasket, Rocker Cover	200-6374	1
Gasket, Oil Pan	032-9946	1
Gasket, Exhaust Manifold	035-8218	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer	201-0877	1
Repair Kit, Fuel Transfer	033-7837	1
Nozzle, Injector	198-4102*	4
Injector Washer	140-8718	4
Water separator element	138-3100	1

OIL PUMP & RELATED PARTS	PART No	QTY
Type 1		
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Gear (37 Teeth)	7C7700*	1
Type 2		
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Gear (37 Teeth)	142-7397*	1
Oil Pump assy	610912	1
Oil Cooler (Engine)	245-1369	1
Oil Cooler (Engine)	364-5471*	1
Oil Cooler (Engine)	245-1361	1



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CATERPILLAR 3054DIT SERIES

COOLING SYSTEM	PART No	QTY
Water Pump Assy	239-6142	1
Kit, Water Pump	234-0636	1
Thermostat	220-2748	1

FILTERS	PART No	QTY
Oil Filter	7W2327	1
Fuel Filter (Primary)	138-3096	1
Fuel Filter	201-0878*	1

TURBOCHARGER	PART No	QTY
Turbo	220-4985	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

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CATERPILLAR 3054DIT SERIES - EOK KITS

KMP112-7021.EOK-I DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-J DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP152-1390.EOK-E DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM1390A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-F DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM1390B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

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CATERPILLAR 3054DIT SERIES - EOK KITS

KMP112-7021.EOK-K DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-L DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM7021B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP152-1390.EOK-G DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM1390A	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-H DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Cylinder Kit	KM1390B	4
Valve, Inlet	145-6855	4
Valve, Exhaust	145-6857	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat (Std.) Inlet	145-6853	4
Insert, Valve Seat (Std.) Exhaust	145-6854	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	175-1321	1
Gasket Kit, Lower	187-4968	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

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Non engine parts also available for Heavy Duty and Agricultural applications, including Swing Gears, Pins and Bushes.



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CATERPILLAR 3054B (DINA) SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	234-4295*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1
Liner (Semi finished) 103mm	KM103MMRS-SF	4

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM0104A	4
Piston Assy (Includes Pin and Clips) (Std.)	185-0104	4
Ring Set (Std.)	185-0109	4
Liner (Semi Finished) 103mm	KM103MMRS-SF	4
Piston Assy (Includes Pin and Clips) (0.50mm)	185-0106	4
Ring Set (0.50mm)	185-0110	4
Piston Assy (Includes Pin and Clips) (1.00mm)	185-0107	4
Ring Set (1.00mm)	185-0111	4

Cylinder Head	176-3133*	1
Valve, Inlet	176-3134	4
Valve, Exhaust	176-3137	4
Guide, Valve Inlet	185-0883	4
Guide, Valve Exhaust	163-9256	4
Collet, Valve	147-1979	16
Spring, Valve	176-3139	8
Seal, Valve Stem Inlet	185-0883	4
Seal, Valve Stem Exhaust	145-6858	4
Insert, Valve Seat Inlet	176-3135	4
Insert, Valve Seat Exhaust	176-3138	4
Retainer, Valve Spring	147-1979	8
Cylinder Head	164-6098*	1
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Guide, Valve Inlet	138-2057	4
Guide, Valve Exhaust	138-9256*	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Seal, Valve Stem Inlet	145-6856	4
Seal, Valve Stem Exhaust	145-6858	4
Insert, Valve Seat Inlet	138-2057	4
Insert, Valve Seat Exhaust	138-2056	4
Cap, Valve Spring	138-2060	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	139-7018	1
Gear, Crankshaft (28 Teeth)	067-9579	1
Crankshaft	139-7018	1
Gear, Crankshaft (28 Teeth)	142-7332	1
Main Bearing Set (Std.)	353-7427	1
Main Bearing Set (0.25mm)	353-7428	1
Main Bearing Set (0.50mm)	353-7429	1
Main Bearing Set (0.75mm)	353-7430	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear	4W5360	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade F)	225-5459	4
Conrod (Grade G)	225-5458	4
Conrod (Grade H)	225-5454	4
Conrod (Grade J)	225-5453	4
Conrod (Grade K)	225-5451	4
Conrod (Grade L)	225-5441	4
Bushing, Conrod	225-5438	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	320-2352	4
Bolt, Conrod	124-3532	8
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

CATERPILLAR 3054B (DINA) SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	357-6810*	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	8
Tappet	138-2053	8
Bush, Rocker Arm	209-0093	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	187-1290	1
Gasket Kit, Lower	234-3370	1
Gasket Kit, Lower	187-4968	1
Gasket, Cylinder Head	185-0885	1
Gasket, Rocker Cover	200-6374	1
Gasket, Oil Pan	032-9946	1
Gasket, Exhaust Manifold	185-6623*	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer	201-0877	1
Repair Kit, Fuel Transfer	033-7837	1
Nozzle, Injector	197-9417*	4
Injector Washer	140-8718	4
Water Separator Element	138-3100	1

OIL PUMP & RELATED PARTS		
Oil Pump	7C3134	1
Bearing	7C3133	1
Bearing	7C3136	1
Shaft (Drive)	7C7697	1
Gear (24 Teeth)	7C3135	1
Bushing (Balance Shafts)	7C3150	4
Gear (37 Teeth)	142-7397*	1
Oil Pump assy	610253	1
Oil Cooler (Engine)	245-1365	1
Oil Cooler (Engine)	364-5471*	1
Oil Cooler (Engine)	245-1361	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	239-6142	1
Kit, Water Pump	234-0636	1
Water Pump Assy	239-2106	1
Thermostat	220-2748	1

FILTERS	PART No	QTY
Oil Filter	7W2327	1
Fuel Filter (Primary)	138-3096	1
Fuel Filter	201-0878*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (115 Teeth)	7W6247	1

* please check with KMP sales for availability



offer a comprehensive range of pushrods.

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CATERPILLAR 3054B (DINA) SERIES - EOK KITS

KMP185-0104.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Piston, Pin & Clips	185-0104	4
Piston Ring Set	185-0109	4
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Collet, Valve	147-1979	16
Spring, Valve	176-3139	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	138-2057	4
Insert, Valve Seat Exhaust	138-2056	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1290	1
Gasket Kit, Lower	187-4968	1

KMP185-0104.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	4
Conrod Bearing Set (Std.)	353-2205	1
Piston, Pin & Clips	185-0104	4
Piston Ring Set	185-0109	4
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	138-2057	4
Insert, Valve Seat Exhaust	138-2056	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1290	1
Gasket Kit, Lower	187-4968	1

KMP185-0104.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston, Pin & Clips	185-0104	4
Piston Ring Set	185-0109	4
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Collet, Valve	147-1979	16
Spring, Valve	176-3139	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	138-2057	4
Insert, Valve Seat Exhaust	138-2056	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1290	1
Gasket Kit, Lower	187-4968	1

KMP185-0104.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston, Pin & Clips	185-0104	4
Piston Ring Set	185-0109	4
Valve, Inlet	138-2052	4
Valve, Exhaust	138-2050	4
Collet, Valve	147-1979	16
Spring, Valve	206-4127	8
Cap, Valve Spring	138-2060	8
Insert, Valve Seat Inlet	138-2057	4
Insert, Valve Seat Exhaust	138-2056	4
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1290	1
Gasket Kit, Lower	187-4968	1

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CATERPILLAR 3054C & E SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	362-2190*	1
Jet Assy , Piston Cooling	276-5605*	4
Bushing, Camshaft (Std.)	232-7440	1
Liner (Finished) 105mm	KM105MMRS	4
Liner (Semi Finished) 105mm	KM105MMRS-SF	4

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM7232	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	233-7232	4
Ring Set (Std.)	233-7231	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-9942	4
Ring Set (0.50mm)	334-1996	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-9943	4
Ring Set (1.00mm)	334-1997	4
Cylinder Kit	KM5437	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	225-5437	4
Ring Set (Std.)	225-5436	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-1394	4
Ring Set (0.50mm)	334-2319	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-1395	4
Ring Set (1.00mm)	334-2318	4
Cylinder Kit	KM8755	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	253-8755	4
Ring Set (Std.)	233-7231	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	334-2455	4
Ring Set (0.50mm)	334-1996	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	334-2456	4
Ring Set (1.00mm)	334-1997	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	232-7519	1
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	225-5498*	8
Cylinder Head	247-4868*	1
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	225-5498*	8
Cylinder Head	225-5505*	1
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	225-5498*	8



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CATERPILLAR 3054C & E SERIES

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	359-0716*	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Crankshaft	232-7400	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Main Bearing Set (Std.)	353-7423	1
Main Bearing Set (0.25mm)	353-7424	1
Main Bearing Set (0.50mm)	353-7425	1
Main Bearing Set (0.75mm)	353-7426	1
Main Bearing Set (Std.)	353-7427	1
Main Bearing Set (0.25mm)	353-7428	1
Main Bearing Set (0.50mm)	353-7429	1
Main Bearing Set (0.75mm)	353-7430	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing Set (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Sleeve, Oil Front	167-2153*	1
Seal Group, Oil Rear & Hsg Assy	232-7449	1
Gasket, Plate	226-8766	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (F-GRADE)	225-5459	4
Conrod (G-GRADE)	225-5458	4
Conrod (H-GRADE)	225-5454	4
Conrod (J-GRADE)	225-5453	4
Conrod (K-GRADE)	225-5451	4
Conrod (L-GRADE)	225-5441	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	225-5438	4
Conrod (B-GRADE)	359-0724*	4
Conrod (G-GRADE)	359-0722*	4
Conrod (O-GRADE)	359-0720*	4
Conrod (P-GRADE)	359-0723*	4
Conrod (R-GRADE)	359-0719*	4
Conrod (W-GRADE)	359-0721*	4
Bolt, Conrod	323-9312*	8
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	350-1846*	1
Camshaft	350-2374	1
Pushrod	067-6095	8
Tappet	138-2053	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	277-5156	1
Gasket, Cylinder Head	258-4946	1
Gasket, Rocker Cover	225-6451	1
Gasket, Exhaust Manifold	225-8536	1
Gasket Kit, Lower	272-0494	1
Gasket Kit, Lower	290-2494	1
Gasket Kit, Lower	272-2232	1
Gasket, Oil Pan	225-6005	1

FUEL SYSTEM & RELATED PARTS	PART No	QTY
Pump Assy, Fuel Transfer & Priming	467-7011*	1
Nozzle, Injector	234-0387*	4
Nozzle, Injector	292-0346*	4
Nozzle, Injector	236-1673*	4
Nozzle, Injector	232-2724*	4
Injector Washer	140-8718	4
Glow Plug , 12 Volts	232-6662	4

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	225-8329	1
Oil Pump	243-4304	1
Balancer Unit	234-0615	1
Gear	234-0204	1
Gear Assy (44 Teeth)	234-0205	1
Oil Cooler (Engine)	233-7222*	1
Gasket, Oil Cooler (Engine)	272-2265*	1
Oil Cooler (Engine)	225-6817	1
Gasket, Oil Cooler (Engine)	272-2265*	1

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CATERPILLAR 3054C & E SERIES

COOLING SYSTEM	PART No	QTY
Water Pump Assy	225-8016	1
Repair Kit, Water Pump	247-0144	1
Thermostat	254-2267*	1
Thermostat	254-2268*	1
Thermostat	254-2269*	1

FILTERS	PART No	QTY
Oil Filter	7W2326	1
Oil Filter	1R1801*	1
Fuel Filter Element	350-5172*	1
Fuel Filter Element	276-1806*	1
Water Separator Element	1R1804	1

TURBOCHARGER	PART No	QTY
Turbo	225-8529	1
Turbo	233-9534	1
Turbo	234-2418*	1
Turbo	234-2988	1
Turbo	226-8771*	1
Turbo	238-8567*	1
Turbo	236-4927*	1
Turbo	236-8746	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1
Ring Gear (115 Teeth)	7W6247	1

* please check with KMP sales for availability



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CATERPILLAR 3054C & E SERIES - EOK KITS

KMP225-5437.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	290-2494	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

KMP225-5437.EOK-E DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	290-2494	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

KMP225-5437.EOK-F DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-2232	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

KMP225-5437.EOK-G DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-2232	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.

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CATERPILLAR 3054C & E SERIES - EOK KITS

KMP225-5437.EOK-H DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7427	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-0494	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

KMP225-5437.EOK-I DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-0494	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

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Engine Overhaul Kits



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CATERPILLAR C4.4 SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	362-2190*	1
Cylinder Block	363-5760*	1
Jet Assy , Piston Cooling	276-5605*	4
Bushing, Camshaft (Std.)	232-7440	1
Liner (Finished) 105mm	KM105MMRS	4
Liner (Semi finished) 105mm	KM105MMRS-SF	4

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM5437	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	225-5437	4
Ring Set (Std.)	225-5436	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-1394	4
Ring Set (0.50mm)	334-2319	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-1395	4
Ring Set (1.00mm)	334-2318	4
Cylinder Kit	KM7232	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	233-7232	4
Ring Set (Std.)	233-7231	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	288-9942	4
Ring Set (0.50mm)	334-1996	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	288-9943	4
Ring Set (1.00mm)	334-1997	4
Cylinder Kit	KM3395*	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	315-3395	4
Ring Set (Std.)	276-7476	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	396-4592	4
Ring Set (0.50mm)	380-2065	4

CYLINDER KIT & COMPONENTS (Cont.)	PART No	QTY
Cylinder Kit	KM6275	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	277-6275	4
Ring Set (Std.)	225-5436	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	292-9013	4
Ring Set (0.50mm)	334-2319	4
Piston Assy (Includes Pin, Clips and Ring Set) (1.00mm)	292-9014	4
Ring Set (1.00mm)	334-2318	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	247-4868*	1
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	225-5498*	8
Cylinder Head	315-3389*	1
Valve, Inlet	225-5495	4
Valve, Exhaust	315-3394	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	315-3393*	16
Spring, Valve	436-0522*	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	322-9664	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	315-3392*	8
Cylinder Head	316-7896*	1
Valve, Inlet	315-3390	4
Valve, Exhaust	315-3394	4
Guide, Valve Inlet & Exhaust	185-0882	8
Collet, Valve	315-3393*	16
Spring, Valve	436-0522*	8
Seal, Valve Stem Inlet	252-6438	4
Seal, Valve Stem Exhaust	254-3954	4
Insert, Valve Seat Inlet	322-9664	4
Insert, Valve Seat Exhaust	322-9663	4
Retainer, Valve Spring	315-3392*	8

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CATERPILLAR C4.4 SERIES

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft (W/O Spline)	359-0715*	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Crankshaft	232-7400	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Main Bearing Set (Std.)	353-7423	1
Main Bearing Set (0.25mm)	353-7424	1
Main Bearing Set (0.50mm)	353-7425	1
Main Bearing Set (0.75mm)	353-7426	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing Set (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	232-7449	1
Plate, Front Cover	226-8767*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (B-GRADE)	359-0724*	4
Conrod (G-GRADE)	359-0722*	4
Conrod (O-GRADE)	359-0720*	4
Conrod (P-GRADE)	359-0723*	4
Conrod (R-GRADE)	359-0719*	4
Conrod (W-GRADE)	359-0721*	4
Bolt, Conrod	323-9312*	8
Bushing, Conrod	225-5438	4
Conrod (F-GRADE)	225-5459	4
Conrod (G-GRADE)	225-5458	4
Conrod (H-GRADE)	225-5454	4
Conrod (J-GRADE)	225-5453	4
Conrod (K-GRADE)	225-5451	4
Conrod (L-GRADE)	225-5441	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	350-2374	1
Pushrod	067-6095	8
Tappet	138-2053	8
Camshaft	350-2433*	1
Camshaft	380-2600*	1
Pushrod	278-5126	8
Tappet	315-3384	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	277-5156	1
Gasket, Cylinder Head	258-4946	1
Gasket, Rocker Cover	225-6451	1
Gasket, Exhaust Manifold	225-8536	1
Gasket Kit, Lower	272-2232	1
Gasket Kit, Lower	272-0494	1
Gasket, Oil Pan	225-6005	1
Gasket, Plate	225-8287	1
Gasket, Plate	226-8766	1

FUEL SYSTEM & RELATED PARTS	PART No	QTY
Pump Assy, Fuel Transfer & Priming	299-9265	1
Nozzle, Injector	236-1673*	4
Nozzle, Injector	315-3381*	4
Nozzle, Injector	316-7987*	4
Injector Washer	140-8718	4
Glow Plug, 12 Volts	232-6662	4



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CATERPILLAR C4.4 SERIES

OIL PUMP & RELATED PARTS	PART No	QTY
Head, Filter Head	249-0974*	1
Gasket, Filter Head	225-7944*	2
Head, Filter Head	249-0975*	1
Gasket, Filter Head	225-7944*	2
Gasket, Filter Head	233-9408*	2
Oil Pump	225-8329	1
Oil Pump	447-8572*	1
Balancer Unit	234-0615	1
Gear	234-0204	1
Gear Assy (44-Teeth)	234-0205	1
Oil Cooler (Engine)	225-6817	1
Gasket, Oil Cooler (Engine)	225-6818*	2
Gasket, Oil Cooler (Engine)	272-2265*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	355-2252	1
Repair Kit, Water Pump	354-4754	1
Thermostat	254-2267*	1
Thermostat	254-2269*	1

FILTERS	PART No	QTY
Oil Filter	7W2326	1
Fuel Filter	1R1804	1
Water separator Element	252-6338	1

TURBOCHARGER	PART No	QTY
Turbo	237-3924	1
Turbo	315-9721*	1
Turbo	316-7989*	1
Turbo	326-9153	1
Turbo	330-0386*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

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CATERPILLAR C4.4 SERIES - EOK KITS

KMP233-7232.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	233-7232	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-2232	1
Piston Kit 233-7232 Consists of :		
Piston, Pin & Clips	233-7232NR	1
Piston Ring Set	233-7231	1

KMP233-7232.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	233-7232	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	4
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-0494	1
Piston Kit 233-7232 Consists of :		
Piston, Pin & Clips	233-7232NR	1
Piston Ring Set	233-7231	1

KMP225-5437.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-2232	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

KMP225-5437.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	225-5437	4
Valve, Inlet	225-5495	4
Valve, Exhaust	225-5499	4
Collet, Valve	147-1979	16
Spring, Valve	436-0519	8
Retainer, Valve Spring	225-5498	8
Insert, Valve Seat Inlet	329-6655	4
Insert, Valve Seat Exhaust	322-9663	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Upper	277-5156	1
Gasket Kit, Lower	272-0494	1
Piston Kit 225-5437 Consists of :		
Piston, Pin & Clips	225-5437NR	1
Piston Ring Set	225-5436	1

CATERPILLAR C4.4 ACERT SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	363-3907*	1
Cylinder Block	366-5613*	1
Jet Assy , Piston Cooling	276-5605*	4
Bushing, Camshaft (Std.)	232-7440	1
Liner (Finished) 105mm	KM105MMRS	4
Liner (Semi finished) 105mm	KM105MMRS-SF	4

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM9905*	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	310-9905*	4
Ring Set (Std.)	276-7476	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	396-4516*	4
Ring Set (0.50mm)	380-2065	4
Cylinder Kit	KM9269*	4
Piston Assy (Includes Pin, Clips and Ring Set) (Std.)	310-9269	4
Ring Set (Std.)	276-7476	4
Liner (Finished) 105mm	KM105MMRS	4
Piston Assy (Includes Pin, Clips and Ring Set) (0.50mm)	396-4482*	4
Ring Set (0.50mm)	380-2065	4

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	298-4526*	1
Valve, Inlet	309-6678	4
Valve, Exhaust	339-9637	4
Guide, Valve Inlet & Exhaust	380-2073*	8
Collet, Valve	276-8123	16
Spring, Valve	436-0524*	8
Seal, Valve Stem	299-5511	16
Insert, Valve Seat Inlet	377-0399*	4
Insert, Valve Seat Exhaust	377-0400*	4
Retainer, Valve Spring	276-8133*	8

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	359-0716*	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Crankshaft	232-7400	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Main Bearing Set (Std.)	353-7423	1
Main Bearing Set (0.25mm)	353-7424	1
Main Bearing Set (0.50mm)	353-7425	1
Main Bearing Set (0.75mm)	353-7426	1
Thrust Bearing Set (Std.)	247-2717	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing Set (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	232-7449	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (R-GRADE)	359-0719*	4
Conrod (O-GRADE)	359-0720*	4
Conrod (W-GRADE)	359-0721*	4
Conrod (G-GRADE)	359-0722*	4
Conrod (P-GRADE)	359-0723*	4
Conrod (B-GRADE)	359-0724*	4
Bolt, Conrod	323-9312*	8
Bushing, Conrod	225-5438	4
Conrod (F-GRADE)	225-5459	4
Conrod (G-GRADE)	225-5458	4
Conrod (H-GRADE)	225-5454	4
Conrod (J-GRADE)	225-5453	4
Conrod (K-GRADE)	225-5451	4
Conrod (L-GRADE)	225-5441	4
Bolt, Conrod	225-5439	8
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Conrod Bearing Set (0.25mm)	353-2206	1
Conrod Bearing Set (0.50mm)	353-2207	1
Conrod Bearing Set (0.75mm)	353-2208	1

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CATERPILLAR C4.4 ACERT SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	394-1399*	1
Camshaft	306-2330*	1
Pushrod	278-5126	8
Tappet	315-3384	8

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Cylinder Head	KMP-C4.4-K1*	1
Gasket Kit, Cylinder Block	KMP-C4.4-K2*	1
Head Gasket	310-8520	1
Valve Cover Gasket	298-4546	1
Turbo Gasket	194-5390	1
Turbo Gasket	225-8530	1
Rocker Box Gasket	298-4552	1
Oil Pan Gasket	237-5932	1
Exhaust Manifold Gasket	298-4570	1
Gasket, Plate	226-8766	1
Gasket, Plate	225-8287	1

FUEL SYSTEM & RELATED PARTS	PART No	QTY
Injector	321-1070*	4
Injector	320-0670*	4
Injector	320-0680*	4
Injector	320-0688*	4
Injector	320-0677*	4
Seal , Injector	274-1639	4
Washer, Injector	287-7637*	4



Tappet 315-3384

OIL PUMP & RELATED PARTS	PART No	QTY
Head, Filter Head	249-0974*	1
Gasket, Filter Head	225-7944*	2
Head, Filter Head	249-0975*	1
Gasket, Filter Head	225-7944*	2
Gasket, Filter Head	233-9408*	2
Oil Pump	447-8572*	1
Balancer Unit	234-0615	1
Gear	234-0204	1
Gear Assy (44-Teeth)	234-0205	1
Oil Cooler (Engine)	298-4558*	1
Gasket, Oil Cooler (Engine)	298-4560	2
Gasket, Oil Cooler (Engine)	353-7715*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	354-4754	1
Thermostat Assy	417-7782*	1

FILTERS	PART No	QTY
Oil Filter	7W2326	1
Fuel Filter Element (Secondary)	343-7104*	1
Fuel Filter Element (Primary)	299-8229	1

TURBOCHARGER	PART No	QTY
Turbo	316-0477	1
Turbo	316-0510*	1
Turbo	316-0525*	1
Turbo	316-0555*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

* please check with KMP sales for availability

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CATERPILLAR C4.4 ACERT SERIES - EOK KITS

KMP310-9269.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	310-9269	4
Valve, Inlet	309-6678	4
Valve, Exhaust	339-9637	4
Collet, Valve	276-8123	16
Spring, Valve	436-0524	8
Retainer, Valve Spring	276-8133	8
Insert, Valve Seat Inlet	377-0399	4
Insert, Valve Seat Exhaust	377-0400	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Cylinder Head	KMP-C4.4-K1	1
Gasket Kit, Cylinder Block	KMP-C4.4-K2	1
Piston Kit 310-9269 Consists of :		
Piston, Pin & Clips	310-9269NR	1
Piston Ring Set	276-7476	1

KMP310-9905.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7423	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	4
Conrod Bearing Set (Std.)	353-2205	1
Piston Assy	310-9905	4
Valve, Inlet	309-6678	4
Valve, Exhaust	339-9637	4
Collet, Valve	276-8123	16
Spring, Valve	436-0524	8
Retainer, Valve Spring	276-8133	8
Insert, Valve Seat Inlet	377-0399	4
Insert, Valve Seat Exhaust	377-0400	4
Bushing, Camshaft (Std.)	232-7440	1
Gasket Kit, Cylinder Head	KMP-C4.4-K1	1
Gasket Kit, Cylinder Block	KMP-C4.4-K2	1
Piston Kit 310-9905 Consists of :		
Piston, Pin & Clips	310-9905NR	1
Piston Ring Set	276-7476	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR 3056 SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-5565*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1
Liner	610164	6
Liner	111-1815	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM0264A	6
Piston Assy (Includes Pin and Clips)	135-0264	6
Ring Set	146-1780	6
Liner	111-1815	6
Cylinder Kit	KM0264B	6
Piston Assy (Includes Pin and Clips)	135-0264	6
Ring Set	146-1780	6
Liner	610164	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	161-9819*	1
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	6
Spring, Valve Inner	610284	6
Seal, Valve Stem	1W5849	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Cap, Valve Spring	610281	12
Cylinder Head	198-9250*	1
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	6
Spring, Valve Inner	610284	6
Seal, Valve Stem	1W5849	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Cap, Valve Spring	610281	12

CYLINDER HEAD & COMPONENTS (Cont.)	PART No	QTY
Cylinder Head	132-9254*	1
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	6
Spring, Valve Inner	610284	6
Seal, Valve Stem Inlet & Exhaust	1W5849	12
Washer, Valve Spring	067-6054*	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Cap, Valve Spring	610281	12

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	300-1025	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear	4W5360	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	067-6879	6
Bolt, Conrod	067-6883	12
Nut, Conrod	7W2505	12
Bushing, Conrod	067-6158	6
Conrod Bearing Set (Std.)	353-2752	1
Conrod Bearing Set (0.25mm)	353-2753	1
Conrod Bearing Set (0.50mm)	353-2754	1
Conrod Bearing Set (0.75mm)	353-2755*	1

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CATERPILLAR 3056 SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	364-1119*	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	12
Tappet	138-2053	12

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	187-3615	1
Gasket, Cylinder Head	156-4173	1
Gasket, Rocker Cover	614730	1
Gasket, Exhaust Manifold	7C1240	1
Gasket, Exhaust Manifold	7C1241	2
Gasket Kit, Lower	222-5836	1
Gasket, Oil Pan	614710	1
Gasket, Rear Seal Hsg.	172-4584*	1
Gasket, Rocker Cover	126-2238	1
Gasket, Oil Pan	213-9710	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer & Priming	132-9447	1
Repair Kit, Fuel Transfer	171-1384	1
Gasket, Fuel Transfer	231-4457*	1
Nozzle, Injector	102-9902*	6
Nozzle, Injector	220-0491*	6
Injector Washer	033-7873	6

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	614370	1
Oil Pump	100-3717	1
Filter, Oil	7W2327	2
Oil Cooler (Engine)	614790	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	291-5304	1
Kit, Water Pump	614723*	1
Water Pump Assy	239-2106	1
Thermostat	4W8063	2

FILTERS	PART No	QTY
Oil Filter	7W2327	2
Fuel Filter (Primary)	159-6102	1
Water separator Element	138-3100	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

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CATERPILLAR 3056 SERIES - EOK KITS

KMP135-0264.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	067-6158	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM0264A	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	6
Spring, Valve Outer	610283	6
Cap, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM0264A Consists of :		
Liner	111-1815	1
Ring Set	146-1780	1
Piston, Pin & Clips	135-0264	1

KMP135-0264.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	067-6158	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM0264A	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	6
Spring, Valve Outer	610283	6
Cap, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM0264A Consists of :		
Liner	111-1815	1
Ring Set	146-1780	1
Piston, Pin & Clips	135-0264	1

KMP135-0264.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	067-6158	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM0264B	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	6
Spring, Valve Outer	610283	6
Cap, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM0264B Consists of :		
Liner	610164	1
Ring Set	146-1780	1
Piston, Pin & Clips	135-0264	1

KMP135-0264.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	067-6158	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM0264B	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	6
Spring, Valve Outer	610283	6
Cap, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM0264B Consists of :		
Liner	610164	1
Ring Set	146-1780	1
Piston, Pin & Clips	135-0264	1

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CATERPILLAR 3056DIT SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-5565*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM1390A	6
Piston Assy (Includes Pin and Clips)	152-1390	6
Ring Set	138-2073	6
Liner	111-1815	6
Cylinder Kit	KM1390B	6
Piston Assy (Includes Pin and Clips)	152-1390	6
Ring Set	138-2073	6
Liner	610164	6
Cylinder Kit	KM7021A	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM7021B	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	610164	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	164-6099*	1
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Guide, Valve Inlet	185-0882	6
Guide, Valve Exhaust	163-9256	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Seal, Valve Stem Inlet	145-6856	6
Seal, Valve Stem Exhaust	145-6858	6
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Retainer, Valve Spring	138-2060	12

CRANKSHAFT & RELATED PARTS	PART No	QTY
Type 1		
Crankshaft	193-0159	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Type 2		
Crankshaft	300-1025	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear	4W5360	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1



Liner Kit includes Liner, Piston, Pin, Rings and Clips. Liner seals are included where required.

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CATERPILLAR 3056DIT SERIES

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade F)	225-5459	6
Conrod (Grade G)	225-5458	6
Conrod (Grade H)	225-5454	6
Conrod (Grade J)	225-5453	6
Conrod (Grade K)	225-5451	6
Conrod (Grade L)	225-5441	6
Bushing, Conrod	225-5438	6
Bolt, Conrod	225-5439	12
Conrod Bearing Set (Std.)	353-2752	1
Conrod Bearing Set (0.25mm)	353-2753	1
Conrod Bearing Set (0.50mm)	353-2754	1
Conrod Bearing Set (0.75mm)	353-2755*	1

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	360-3197*	1
Bushing, Gear Assy	067-6899	2
Pushrod	067-6095	12
Tappet	138-2053	12
Bush, Rocker Arm	209-0093	12

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	187-1963	1
Gasket, Cylinder Head	156-4173	1
Gasket, Rocker Cover	200-6373	1
Gasket, Exhaust Manifold	162-2088	1
Gasket Kit, Lower	232-3102	1
Gasket Kit, Lower	222-5836	1
Gasket, Oil Pan	614710	1
Gasket, Plate	177-2391	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer & Priming	132-9447	1
Pump Assy, Fuel Transfer	143-8498*	1
Repair Kit, Fuel Transfer	171-1384	1
Nozzle, Injector	145-8324*	6
Nozzle, Injector	186-6538*	6
Injector Washer	140-8718	6
Injector Pump	145-8909*	1
Solenoid, Fuel Shut Off	208-5029*	1

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	100-3717	1
Oil Cooler (Engine)	249-0832	1
Seal, Oil Cooler (Engine)	162-9754*	2

COOLING SYSTEM	PART No	QTY
Water Pump Assy	172-7207	1
Kit, Water Pump	234-0636	1
Water Pump Assy	239-6142	1
Kit, Water Pump	234-0636	1
Water Pump Assy	198-9875	1
Kit, Water Pump	177-8782	1
Thermostat	220-2748	1



Conrod Bushes

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CATERPILLAR 3056DIT SERIES

FILTERS	PART No	QTY
Filter, Oil	7W2327	2
Oil Filter	209-0036	1
Fuel Filter	145-4501	1
Fuel Filter , Primary	226-4826	1
Element, Water separator	138-3100	1

TURBOCHARGER	PART No	QTY
Turbo	141-9768*	1
Cartridge	166-2870*	1
Turbo	166-2881*	1
Cartridge	166-2884*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

* please check with KMP sales for availability



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CATERPILLAR 3056DIT SERIES - EOK KITS

KMP112-7021.EOK-M DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-N DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-O DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-P DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.

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CATERPILLAR 3056DIT SERIES - EOK KIT

KMP152-1390.EOK-I DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390A	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-J DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390B	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-K DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390A	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-L DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390B	6
Valve, Inlet	138-2052	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	138-2057	6
Insert, Valve Seat Exhaust	138-2056	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

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Warranty

All KMP Brand ® replacement parts ("Parts") sold by KM Products Europe Ltd., KMP*USA Ltd. ("KMP") are warranted to be free from defects in material and manufacture when correctly installed and operated under normal use and conditions in a properly serviced and maintained machine

CONDITIONS

This warranty is valid for eighteen months from the date of shipment or twelve months from the date of placement into service, whichever is the earlier. During this period "KMP" will, at its discretion, replace any Parts which are found upon its inspection to be defective in material or manufacture. Replacement Parts will be provided to the customer at a place of business of "KMP" or other establishment authorised by "KMP". The Warranty does not include labour to remove or replace parts.

LIMITATIONS

Fitting of "KMP" parts must be in accordance with the latest version of the OEM workshop and installation manuals. All lubricants, fuel and coolant used must be to the OEM specification.

"KMP" must be notified in writing by the customer of any Warranty claim. "KMP" reserves the right to examine every item that is subject to a claim under this Warranty and the right to examine any associate parts of the engine/machine plus any relevant documentation.

Parts that are subject to a claim under this Warranty must not be removed from the machine or returned to "KMP" until "KMP" issues written authorisation. Any parts authorised by "KMP" to be returned must be tagged with the "KMP" Returns Reference (RR) Number that has been issued by the "KMP" claims department.

"KMP" does not warrant any of its Parts that have been altered from the original specifications, misused, or damaged by accident or negligence or where the engine specification has been changed from the OEM standard (eg. increased power, non-standard fuel pump



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CATERPILLAR 3056 (DINA) SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-5565*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM1390A	6
Piston Assy (Includes Pin and Clips)	152-1390	6
Ring Set	138-2073	6
Liner	111-1815	6
Cylinder Kit	KM1390B	6
Piston Assy (Includes Pin and Clips)	152-1390	6
Ring Set	138-2073	6
Liner	610164	6
Cylinder Kit	KM7021A	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM7021B	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	610164	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	198-9250*	1
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Seal, Valve Stem	1W5849	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Retainer, Valve Spring	610281	12

CRANKSHAFT & RELATED PARTS	PART No	QTY
Type 1		
Crankshaft	193-0159	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Type 2		
Crankshaft	300-1025	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear	4W5360	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade F)	225-5459	6
Conrod (Grade G)	225-5458	6
Conrod (Grade H)	225-5454	6
Conrod (Grade J)	225-5453	6
Conrod (Grade K)	225-5451	6
Conrod (Grade L)	225-5441	6
Bushing, Conrod	225-5438	6
Bolt, Conrod	225-5439	12
Conrod Bearing Set (Std.)	353-2752	1
Conrod Bearing Set (0.25mm)	353-2753	1
Conrod Bearing Set (0.50mm)	353-2754	1
Conrod Bearing Set (0.75mm)	353-2755*	1

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CATERPILLAR 3056 (DINA) SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	360-3197*	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	12
Tappet	138-2053	12
Bush, Rocker Arm	209-0093	12

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	187-1963	1
Gasket, Cylinder Head	156-4173	1
Gasket, Rocker Cover	200-6373	1
Gasket, Exhaust Manifold	162-2088	1
Gasket Kit, Lower	232-3102	1
Gasket Kit, Lower	222-5836	1
Gasket, Oil Pan	032-9946	1
Gasket, Plate	177-2391	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer & Priming	132-9447	1
Repair Kit, Fuel Transfer	171-1384	1
Nozzle, Injector	147-6240*	6
Injector Washer	140-8718	6
Fuel Line, Leak Off	145-8326*	1

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	100-3717	1
Oil Cooler (Engine)	249-0832	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	172-7207	1
Kit, Water Pump	234-0636	1
Water Pump Assy	239-6142	1
Kit, Water Pump	234-0636	1
Water Pump Assy	198-9875	1
Kit, Water Pump	177-8782	1
Thermostat	220-2748	1

FILTERS	PART No	QTY
Filter, Oil	7W2327	2
Oil Filter	209-0036	1
Fuel Filter	145-4501	1
Fuel Filter , Primary	226-4826	1
Element, Water separator	138-3100	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

* please check with KMP sales for availability



CATERPILLAR 3056 (DINA) SERIES - EOK KITS

KMP112-7021.EOK-Q DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-R DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-S DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-T DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

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CATERPILLAR 3056 (DINA) SERIES - EOK KITS

KMP152-1390.EOK-M DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390A	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-N DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390B	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	232-3102	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-O DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390A	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM1390A Consists of :		
Liner	111-1815	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

KMP152-1390.EOK-P DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM1390B	6
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-1963	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM1390B Consists of :		
Liner	610164	1
Ring Set	138-2073	1
Piston, Pin & Clips	152-1390	1

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CATERPILLAR 3056T SERIES

CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	209-5565*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
USE WHEN RATED LESS THEN 2300 RPM		
Cylinder Kit	KM2553A	6
Piston Assy (Includes Pin and Clips)	107-2553	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM2553B	6
Piston Assy (Includes Pin and Clips)	107-2553	6
Ring Set	112-7020	6
Liner	610164	6
USE WHEN RATED 2300 RPM AND ABOVE		
Cylinder Kit	KM7021A	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM7021B	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	610164	6
Cylinder Kit	KM0824A	6
Piston Assy (Includes Rings and Pin)	176-0824	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM0824B	6
Piston Assy (Includes Rings and Pin)	176-0824	6
Ring Set	112-7020	6
Liner	611064	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	161-9819*	1
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	12
Spring, Valve Inner	610284	12
Seal, Valve Stem	1W5849	12
Insert, Valve Seat Inlet	109-3427	6
Insert, Valve Seat Exhaust	109-3428	6
Retainer, Valve Spring	610281	12
Cylinder Head	198-9250*	1
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Insert, Valve Inlet	611197	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	12
Spring, Valve Inner	610284	12
Seal, Valve Stem	1W5849	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Retainer, Valve Spring	610281	12
Cylinder Head	132-9254*	1
Valve, Inlet	611196	6
Valve, Exhaust	7W4602	6
Guide, Valve Inlet	160-5436	6
Guide, Valve Exhaust	160-5438	6
Collet, Valve	067-6834	24
Spring, Valve Outer	610283	12
Spring, Valve Inner	610284	12
Seal, Valve Stem Inlet & Exhaust	1W5849	12
Washer, Valve Spring	067-6054*	12
Insert, Valve Seat Inlet	611197	6
Insert, Valve Seat Exhaust	109-3428	6
Cap, Valve Spring	610281	12



Valve Train Components

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CATERPILLAR 3056T SERIES

CRANKSHAFT & RELATED PARTS

	PART No	QTY
Crankshaft	300-1025	1
Gear, Crankshaft (28 Teeth)	610223	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear	4W5360	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1
Sleeve, Rear Seal	219-2512*	1

CONROD & RELATED PARTS

	PART No	QTY
Conrod	240-9954	6
Bushing, Conrod	240-9955	6
Bolt, Conrod	225-5439	12
Bushing, Conrod	7W2510	6
Bolt, Conrod	067-6883	12
Nut, Conrod	7W2505	12
Conrod Bearing Set (Std.)	353-2752	1
Conrod Bearing Set (0.25mm)	353-2753	1
Conrod Bearing Set (0.50mm)	353-2754	1
Conrod Bearing Set (0.75mm)	353-2755*	1

CAMSHAFT & RELATED PARTS

	PART No	QTY
Camshaft	364-1119*	1
Bushing, Idler Gear	067-6899	1
Pushrod	067-6095	12
Tappet	138-2053	12

GASKET KITS & COMMON GASKETS

	PART No	QTY
Gasket Kit, Upper	187-3615	1
Gasket, Cylinder Head	156-4173	1
Gasket, Rocker Cover	614730	1
Gasket, Exhaust Manifold	7C1241	2
Gasket, Exhaust Manifold	7C1240	1
Gasket Kit, Lower	222-5836	1
Gasket, Oil Pan	614710	1
Gasket, Rocker Cover	126-2238	1
Gasket, Plate	610838	1

FUEL SYSTEM

	PART No	QTY
Pump Assy, Fuel Transfer & Priming	132-9447	1
Repair Kit, Fuel Transfer	171-1384	1
Gasket, Fuel Transfer	231-4457*	1
Nozzle, Injector	101-4388*	6
Nozzle, Injector	220-0491*	6
Injector Washer	033-7873	6

OIL PUMP & RELATED PARTS

	PART No	QTY
Oil Pump	100-3717	1
Oil Cooler (Engine)	103-1062	1
Oil Cooler (Engine)	175-3915	1

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CATERPILLAR 3056T SERIES

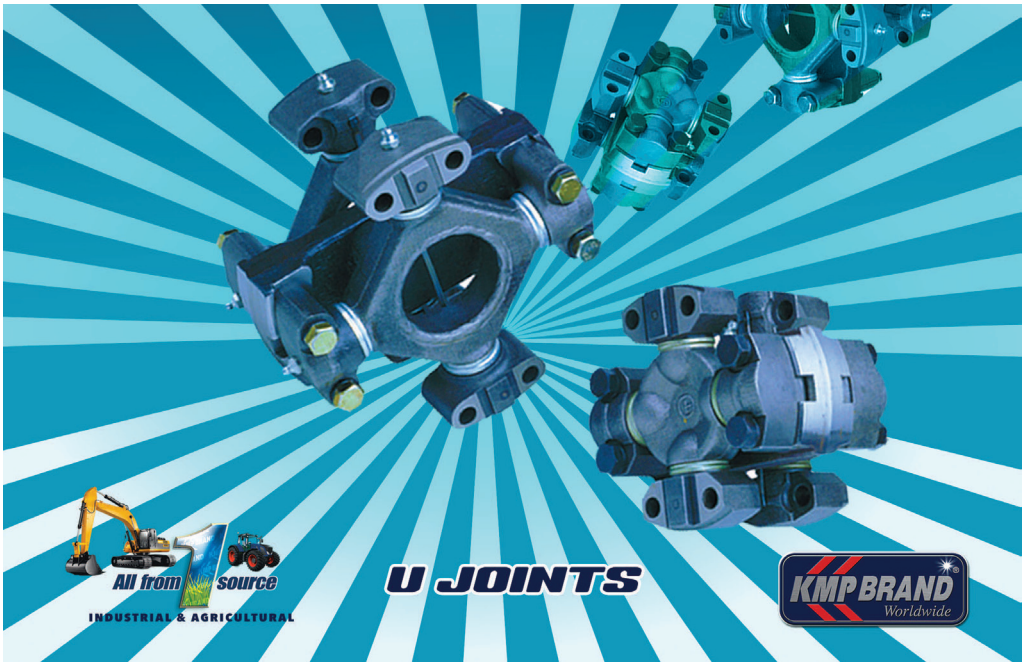
COOLING SYSTEM	PART No	QTY
Water Pump Assy	291-5304	1
Kit, Water Pump	614723*	1
Water Pump Assy	239-2106	1
Thermostat	4W8063	2

FILTERS	PART No	QTY
Oil Filter	7W2327	2
Fuel Filter (Primary)	159-6102	1
Water separator Element	138-3100	1

TURBOCHARGER	PART No	QTY
Turbocharger	103-1082*	1
Cartridge	112-5595*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

* please check with KMP sales for availability



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CATERPILLAR 3056T SERIES - EOK KITS

KMP112-7021.EOK-U DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	6I0284	12
Spring, Valve Outer	6I0283	12
Retainer, Valve Spring	6I0281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-V DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	6I0284	12
Spring, Valve Outer	6I0283	12
Retainer, Valve Spring	6I0281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP107-2553.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM2553A	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	6I0284	12
Spring, Valve Outer	6I0283	12
Retainer, Valve Spring	6I0281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM2553A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	107-2553	1

KMP107-2553.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM2553B	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	6I0284	12
Spring, Valve Outer	6I0283	12
Retainer, Valve Spring	6I0281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM2553B Consists of :		
Liner	6I0164	1
Ring Set	112-7020	1
Piston, Pin & Clips	107-2553	1

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CATERPILLAR 3056T SERIES - EOK KITS

KMP112-7021.EOK-W DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-X DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP107-2553.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM2553A	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM2553A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	107-2553	1

KMP107-2553.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	7W2510	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM2553B	6
Valve, Inlet	100-4626	6
Valve, Exhaust	7W4602	6
Collet, Valve	067-6834	24
Spring, Valve Inner	610284	12
Spring, Valve Outer	610283	12
Retainer, Valve Spring	610281	12
Insert, Valve Seat Inlet	130-1501	6
Insert, Valve Seat Exhaust	109-3428	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	187-3615	1
Gasket Kit, Lower	222-5836	1
Cylinder Kit KM2553B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	107-2553	1

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CATERPILLAR 3056E SERIES

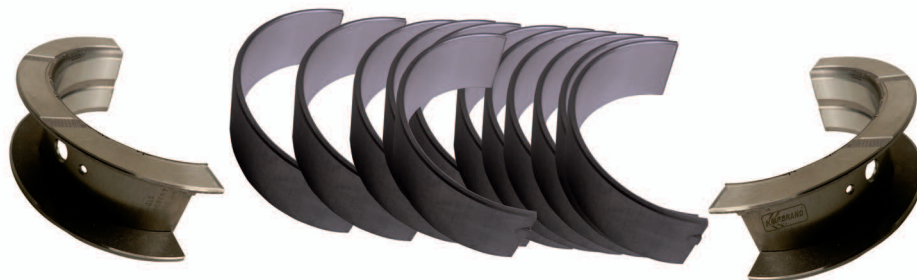
CYLINDER BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	216-8235*	1
Jet Assy , Piston Cooling	148-3026*	1
Bushing, Camshaft (Std.)	036-5802	1

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM8323	6
Piston Assy (Includes Pin, Clips and Rings)	216-8323	6
Ring Set	217-1573	6
Liner	111-1815	6
Cylinder Kit	KM7021A	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	111-1815	6
Cylinder Kit	KM7021B	6
Piston Assy (Includes Pin and Clips)	112-7021	6
Ring Set	112-7020	6
Liner	610164	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	216-8335*	1
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Guide, Valve Inlet	185-0882	6
Guide, Valve Exhaust	163-9256	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	12
Seal, Valve Stem Inlet	145-6856	12
Seal, Valve Stem Exhaust	145-6858	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Retainer, Valve Spring	138-2060	12

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	240-8467*	1
Gear, Crankshaft (34 Teeth)	216-8314*	1
Main Bearing Set (Std.)	353-7415	1
Main Bearing Set (0.25mm)	353-7416	1
Main Bearing Set (0.50mm)	353-7417	1
Main Bearing Set (0.75mm)	353-7418	1
Thrust Bearing (Std.)	032-9090	2
Thrust Bearing (Std.)	032-9091	2
Thrust Bearing (0.18mm)	247-2723	1
Seal Group, Oil Front	288-0422	1
Seal Group, Oil Rear & Hsg Assy	209-9218	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade F)	225-5459	6
Conrod (Grade G)	225-5458	6
Conrod (Grade H)	225-5454	6
Conrod (Grade J)	225-5453	6
Conrod (Grade K)	225-5451	6
Conrod (Grade L)	225-5441	6
Bolt, Conrod	225-5439	12
Bushing, Conrod	225-5438	6
Bolt, Conrod	067-6883	12
Nut, Conrod	7W2505	6
Bushing, Conrod	320-2352	6
Conrod Bearing Set (Std.)	353-2752	1
Conrod Bearing Set (0.25mm)	353-2753	1
Conrod Bearing Set (0.50mm)	353-2754	1
Conrod Bearing Set (0.75mm)	353-2755*	1



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CATERPILLAR 3056E SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft	360-3197*	1
Pushrod	067-6095	12
Tappet	138-2053	12

GASKET KITS & COMMON GASKETS	PART No	QTY
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Gasket, Cylinder Head	156-4173	1
Gasket, Rocker Cover	216-9604	1
Gasket, Oil Pan	614710	1
Gasket, Exhaust Manifold	216-8712	2
Gasket, Exhaust Manifold	7C1241	2
Gasket, Plate	177-2391	1

FUEL SYSTEM	PART No	QTY
Pump Assy, Fuel Transfer & Priming	255-2453	1
Gasket, Fuel Transfer	231-4457*	1
Injector	216-9786*	6
Injector Washer	140-8718	6

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	216-8625	1
Oil Cooler (Engine)	249-0832	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	234-6110	1
Kit, Water Pump	234-0636	1
Thermostat	220-2748	1

FILTERS	PART No	QTY
Oil Filter	7W2327	2
Fuel Filter (Primary)	145-4501	1
Water separator Element	138-3100	1

TURBOCHARGER	PART No	QTY
Turbocharger	220-8182*	1
Turbocharger	216-8685	1
Turbocharger	233-8648*	1
Turbocharger	281-3216*	1
Turbocharger	226-3572*	1
Turbocharger	236-1811*	1

FLYWHEEL RING GEAR	PART No	QTY
Ring Gear (126 Teeth)	033-7687	1

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provide a comprehensive range of Fuel Pumps

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CATERPILLAR 3056E SERIES - EOK KITS

KMP112-7021.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP112-7021.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP216-8323.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	320-2352	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM8323	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM8323 Consists of :		
Liner	111-1815	1
Ring Set	217-1573	1
Piston, Pin & Clips	216-8323	1

KMP112-7021.EOK-C DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021A	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM7021A Consists of :		
Liner	111-1815	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

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CATERPILLAR 3056E SERIES - EOK KITS

KMP112-7021.EOK-D DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM7021B	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM7021B Consists of :		
Liner	610164	1
Ring Set	112-7020	1
Piston, Pin & Clips	112-7021	1

KMP216-8323.EOK-B DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	353-7415	1
Thrust Bearing Set(Std.)	032-9090/1	1
Bushing, Conrod	225-5438	6
Conrod Bearing Set (Std.)	353-2752	1
Cylinder Kit	KM8323	6
Valve, Inlet	145-6855	6
Valve, Exhaust	138-2050	6
Collet, Valve	147-1979	24
Spring, Valve	206-4127	6
Retainer, Valve Spring	138-2060	12
Insert, Valve Seat Inlet	216-8332	6
Insert, Valve Seat Exhaust	216-8333	6
Bushing, Camshaft (Std.)	036-5802	1
Gasket Kit, Upper	216-9612	1
Gasket Kit, Lower	216-9616	1
Cylinder Kit KM8323 Consists of :		
Liner	111-1815	1
Ring Set	217-1573	1
Piston, Pin & Clips	216-8323	1

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Engine Overhaul Kits



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CATERPILLAR C6.6 ACERT SERIES

CYL. BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	306-6845*	1
Jet Assy , Piston Cooling	276-5606*	1
Bushing, Camshaft (Std.)	370-6545	1
Liner (Finished) 105mm	KM105MMRS	6
Liner (Semi finished) 105mm	KM105MMRS-SF	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM2224	6
Piston Assy (Includes Pin, Clips and Rings)	282-2224	6
Ring Set (Std.)	276-7476	6
Liner (Finished) 105mm	KM105MMRS	6
Cylinder Kit	KM2063*	6
Piston Assy (Includes Pin, Clips and Rings)	380-2063*	6
Ring Set	380-2065	6
Liner (Finished) 105mm	KM105MMRS	6
Cylinder Kit	KM7475	6
Piston Assy (Includes Pin, Clips and Rings)	276-7475	6
Ring Set	276-7476	6
Liner (Finished) 105mm	KM105MMRS	6
Cylinder Kit	KM2062*	6
Piston Assy (Includes Pin and Clips)	380-2062	6
Ring Set	380-2065	6
Liner (Finished) 105mm	KM105MMRS	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	276-8115*	1
Valve, Inlet	309-6678	12
Valve, Exhaust	339-9637	12
Guide, Valve	380-2073*	24
Collet, Valve	276-8123	48
Spring, Valve	436-0521*	24
Seal, Valve Stem	299-5511	24
Insert, Valve Seat Inlet	377-0399*	12
Insert, Valve Seat Exhaust	377-0400*	12
Retainer, Valve Spring	276-8133*	24
Cylinder Head	309-6663*	1
Valve, Inlet	309-6678	12
Valve, Exhaust	339-9637	12
Guide, Valve	380-2073*	24
Collet, Valve	276-8123	48
Spring, Valve	436-0521*	24
Seal, Valve Stem	299-5511	24
Insert, Valve Seat Inlet	377-0399*	12
Insert, Valve Seat Exhaust	377-0400*	12
Retainer, Valve Spring	276-8133*	24

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	276-7387	1
Gear, Crankshaft (34 Teeth)	276-7391*	1
Main Bearing Set (Std.)	360-1978	1
Main Bearing Set (0.25mm)	360-1978A	1
Main Bearing Set (0.50mm)	360-1978B	1
Main Bearing Set (0.75mm)	360-1978C	1
Thrust Bearing (Std.)	364-5145	1
Seal Group, Oil Front	277-3013	1
Seal Group, Oil Rear & Hsg Assy	292-0886*	1

CONROD & RELATED PARTS	PART No	QTY
Conrod (Grade G)	331-0290*	6
Conrod (Grade B)	331-0292*	6
Conrod (Grade R)	331-0291*	6
Bolt, Conrod	323-9312*	12
Bushing, Conrod	276-7478	6
Conrod Bearing Set (Std.)	360-1564	1
Conrod Bearing Set (0.25mm)	458-7918	1
Conrod Bearing Set (0.50mm)	458-7939	1
Conrod Bearing Set (0.75mm)	458-7940	1



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CATERPILLAR C6.6 ACERT SERIES

CAMSHAFT & RELATED PARTS		
Camshaft	347-1131*	1
Camshaft	347-1132*	1
Gear, Camshaft (73 Teeth)	425-7103*	1
Pushrod	278-5126	12
Tappet	278-5125	12

GASKET KITS & COMMON GASKETS	PART No	QTY
Covers S/N 667, C8N		
Gasket Kit, Upper	KMP-C6.6-K1A*	1
Gasket, Cylinder Head	422-4438*	1
Gasket, Rocker Cover	256-7704*	1
Gasket, Exhaust Manifold	349-1834*	2
Covers S/N 667, C8N		
Gasket Kit, Lower	KMP-C6.6-K2A	1
Gasket, Oil Pan	275-9884*	1
Covers S/N LC6, MRW, N6D, DSA, 666, PHO, C6T, C6E, G9G		
Gasket Kit, Upper	KMP-C6.6-K1B	1
Gasket, Cylinder Head	176-3141	1
Gasket, Rocker Cover	277-5063*	1
Gasket, Exhaust Manifold	279-9361*	2
Covers S/N LC6, MRW, N6D, DSA, 666, PHO, C6T, C6E, G9G		
Gasket Kit, Lower	KMP-C6.6-K2B	1
Gasket, Oil Pan	275-9884*	1

FUEL SYSTEM	PART No	QTY
Injector	321-1070*	6
Injector	321-1080*	6
Injector	321-0990*	6
Injector Washer	287-7637*	6
Injector Seal	274-1639	6

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump	373-8014	1
Oil Cooler (Engine)	281-7039*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	354-4754	1

FILTERS	PART No	QTY
Oil Filter	462-1171*	1
Fuel Filter (Primary)	299-8229	1
Fuel Filter (Primary)	368-5934*	1
Fuel Filter (Primary)	368-5933*	1
Water separator Element	326-1644	1

TURBOCHARGER	PART No	QTY
Turbocharger	316-0413	1
Turbocharger	420-2372*	1
Turbocharger	315-9810	1
Turbocharger	330-9598*	1

FLYWHEEL RING GEAR	PART No	QTY
Gear, Flywheel Ring Gear (134 Teeth)	277-0588*	1

* please check with KMP sales for availability



Electronic Fuel Pump 467-7011

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CATERPILLAR C6.6 ACERT SERIES - EOK KITS

KMP276-7475.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	360-1978	1
Thrust Bearing (Std.)	364-5145	1
Bushing, Conrod	276-7478	6
Conrod Bearing Set (Std.)	360-1564	1
Piston Assy	276-7475	6
Valve, Inlet	309-6678	12
Valve, Exhaust	339-9637	12
Collet, Valve	276-8123	48
Spring, Valve	436-0521	24
Retainer, Valve Spring	276-8133	24
Insert, Valve Seat Inlet	377-0399	12
Insert, Valve Seat Exhaust	377-0400	12
Bushing, Camshaft (Std.)	370-6545	1
Gasket Kit, Upper	KMP-C6.6-K1B	1
Gasket Kit, Lower	KMP-C6.6-K2B	1
Piston Kit 276-7475 Consists of :		
Piston, Pin & Clips	276-7475NR	1
Piston Ring Set	276-7476	1

KMP282-2224.EOK-A DESCRIPTION	PART No	QTY
Main Bearing Set (Std.)	360-1978	1
Thrust Bearing (Std.)	364-5145	1
Bushing, Conrod	276-7478	6
Conrod Bearing Set (Std.)	360-1564	1
Piston Assy	282-2224	6
Valve, Inlet	309-6678	12
Valve, Exhaust	339-9637	12
Collet, Valve	276-8123	48
Spring, Valve	436-0521	24
Retainer, Valve Spring	276-8133	24
Insert, Valve Seat Inlet	377-0399	12
Insert, Valve Seat Exhaust	377-0400	12
Bushing, Camshaft (Std.)	370-6545	1
Gasket Kit, Upper	KMP-C6.6-K1B	1
Gasket Kit, Lower	KMP-C6.6-K2B	1
Piston Kit 282-2224 Consists of :		
Piston, Pin & Clips	282-2224NR	1
Piston Ring Set	276-7476	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR 3406C & E SERIES

CYL. BLOCK & COMPONENTS	PART No	QTY
Nozzle, Piston Cooling	168-4539*	6
Nozzle, Piston Cooling	145-6860*	6
Nozzle, Piston Cooling	277-3076	6
Nozzle, Piston Cooling	7W4990	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM5566	6
Crown, Piston	149-5566	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM5201*	6
Crown, Piston	136-5201*	6
Skirt, Piston	136-5202*	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM2837	6
Crown, Piston	135-2837	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM2716*	6
Body, Piston	108-2716*	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM2888	6
Crown, Piston	7C2888	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM6664*	6
Crown, Piston	132-6664*	6
Skirt, Piston	147-6955*	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	147-6953*	6
Ring, Piston (Intermediate)	147-6954*	6
Ring, Piston (Oil)	147-7327*	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM7537*	6
Crown, Piston	133-7537*	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM8500*	6
Crown, Piston	139-8500*	6
Skirt, Piston	284-6039	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	153-4101	6
Ring, Piston (Intermediate)	139-8504	6
Ring, Piston (Oil)	139-8505	6
Cylinder Liner	132-6881	6
Seal Kit, Cylinder Liner	KM-SK-C16	6
Cylinder Kit	KM8500A*	6
Crown, Piston	139-8500*	6
Skirt, Piston	284-6039	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	153-4101	6
Ring, Piston (Intermediate)	139-8504	6
Ring, Piston (Oil)	139-8505	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6

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CATERPILLAR 3406C & E SERIES

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM6700	6
Crown,Piston	145-6700	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM7352	6
Crown,Piston	180-7352	6
Skirt, Piston	132-6663	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	177-7496	6
Ring, Piston (Intermediate)	176-5749	6
Ring, Piston (Oil)	189-9771	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM1560*	6
Crown,Piston	136-1560*	6
Skirt, Piston	130-0241	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6
Cylinder Kit	KM2305A	6
Crown,Piston	221-2305	6
Skirt, Piston	132-6663	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	176-5749	6
Ring, Piston (Oil)	189-9771	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM2305	6
Crown,Piston	221-2305	6
Skirt, Piston	132-6663	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	176-5749	6
Ring, Piston (Oil)	189-9771	6
Cylinder Liner	132-6881	6
Seal Kit, Cylinder Liner	KM-SK-C16	6
Cylinder Kit	KM7212	6
Piston Body and Clips	9V7212	6
Piston Pin	8N1608	6
Retainer, Piston Pin	8N7295	12
Ring, Piston (Top)	134-3761	6
Ring, Piston (Intermediate)	2P2817	6
Ring, Piston (Oil)	7N7078	6
Cylinder Liner	197-9322	6
Seal Kit, Cylinder Liner	160-9874	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	245-4324	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	175-3617	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotocoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Sleeve, Injector	227-4239	6
Seal, Valve Stem	163-2478	24
Cylinder Head	156-7343*	1
Valve, Inlet	152-8380*	12
Valve, Exhaust	152-7585*	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	152-8379*	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotocoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Seal, Valve Stem	163-2478	24
Sleeve, Injector	227-4239	6

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CATERPILLAR 3406C & E SERIES

CATERPILLAR 3406C & E SERIES

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	156-7343*	1
Valve, Inlet	152-8380*	12
Valve, Exhaust	152-7585*	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	152-8379*	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Seal, Valve Stem	163-2478	24
Sleeve, Injector	227-4239	6
Cylinder Head	243-6741*	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Insert, Valve Seat Inlet Std	175-3617	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Seal, Valve Stem	163-2478	24
Sleeve, Injector	227-4239	6
Cylinder Head	245-4324	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Insert, Valve Seat Inlet Std	175-3617	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Sleeve, Injector	227-4239	6
Cylinder Head	245-4324	1
Valve, Inlet	152-8380*	12
Valve, Exhaust	152-7585*	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	152-8379*	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Sleeve, Injector	227-4239	6
Seal, Valve Stem	163-2478	24

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	137-4493*	1
Valve, Inlet	108-5910*	12
Valve, Exhaust	108-5911*	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	108-5912*	12
Insert, Valve Seat Exhaust Std	1W5283	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Sleeve, Injector	227-4239	6
Seal, Valve Stem	163-2478	24
Cylinder Head	153-4220*	1
Valve, Inlet	152-8380*	12
Valve, Exhaust	152-7585*	12
Valve Lock-Half	4P4661*	48
Insert, Valve Seat Inlet Std	152-8379*	12
Insert, Valve Seat Exhaust Std	152-7582	12
Guide, Inlet & Exh Valve	122-7375	24
Rotacoil Assy	186-2001	24
Spring, Inner	211-3122	24
Spring, Outer	247-9908	24
Seal, Valve Stem	163-2478	24
Sleeve, Injector	227-4239	6

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	611453	1
Crankshaft	160-1799	1
Seal, Oil Front (Std)	142-5867	1
Seal, Oil Rear (Std)	142-5868	1
Main Bearing Set (Std.) Incl. Thrust Washers	243-6718	1
Main Bearing (Std.)	317-8766	7
Main Bearing (010")	4W5492/010	7
Main Bearing (025")	4W5698	7
Main Bearing (050")	4W5699	7
Thrust Washer	253-1752	2

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CATERPILLAR 3406C & E SERIES

CONROD & RELATED PARTS	PART No	QTY
Conrod Bearing (Std.)	328-5573	6
Conrod Bearing (010")	9Y7735/010	6
Conrod Bearing (025")	7E0558	6
Conrod Bearing (050")	7E0559	6
Conrod Assy	9Y6054	6
Bushing, Conrod	6I2726	6
Bolt, Conrod	7E4195	12
Conrod Assy	7E5996	6
Bushing, Conrod	4P8495	6
Bolt, Conrod	7E4195	12

CAMSHAFT & RELATED PARTS	PART No	QTY
Truck		
Camshaft (S/N 5EK)	187-9381*	1
Camshaft (S/N 5EK)	131-0510*	1
Camshaft (S/N 5DS1-1087; 1MM; 1LW)	332-7301*	1
Camshaft (S/N 2WS1-42798; 1LW1-33262)	143-9153*	1
Machine		
Camshaft (S/N 9AP1-1099)	187-9381*	1
Camshaft (S/N 9AP1100-1799)	332-7301*	1
Camshaft (S/N BET12057-UP ; BKN1-UP)	332-7308*	1
Industrial		
Camshaft (S/N 6BR)	187-9381*	1
Camshaft (S/N 6BR1853-UP)	332-7308*	1
Genset		
Camshaft (S/N9NN; 1MZ1-405)	187-9381*	1
Camshaft (S/N 9NN437-438; 9NN441-UP; 1MZ406-UP)	332-7308*	1
Bushing, Camshaft (Std)	216-5582	7
Bushing, Camshaft (0.010")	150-4793*	7
Bushing, Camshaft (0.030")	217-0752*	7
Bushing, Camshaft (0.050")	261-3430*	7
Bushing, Camshaft (0.070")	261-3429*	7

GASKET KITS & COMPONENTS	PART No	QTY
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Gasket, Cylinder Head	153-9653	1
Gasket, Cylinder Head	359-0908	1
Gasket, Spacer Plate	227-1204	1
Gasket, Exhaust Mainfold	138-4611	6
Seal, Rocker Cover (Per Metre)	5P5678	A/R
Seal, Rocker Cover	242-9537	1
Gasket, Oil Pan	4N1151	2
Gasket, Oil Pan	188-0210	1

FUEL SYSTEM	PART No	QTY
Fuel Priming Pump	105-2508	1
Fuel Priming Pump	190-8970*	1
Fuel Priming Pump (Hi Cap.)	137-5541	1
Seal Kit, Injector	248-1394*	6
Sleeve, Injector	227-4239	6
Seal, Sleeve Injector	9X7430	6
Seal, Sleeve Injector	166-2904	6
Seal, Sleeve Injector	166-2903	6

OIL PUMP AND RELATED PARTS	PART No	QTY
Oil Pump (S/N 5EK1-99999; 6TS1-17655)	161-4111	1
Oil Pump (S/N 6TS12328-UP; 1MM; 1LW)	161-4113	1
Oil Pump (S/N 5EK1-99999; 6TS1-99999; 1MM; 1LW1-33262)	4N8735*	1
Machine		
Oil Pump (S/N 9AP1280-1799; BET12057-UP; BKN1-UP)	161-4113	1
Oil Pump	198-1508*	1
Marine		
Oil Pump (S/N 9WR1-473)	161-4111	1
Oil Pump (S/N 9WR489-UP)	161-4113	1
Industrial		
Oil Pump (S/N 6BR)	161-4111	1
Oil Pump (S/N 6BR957-UP)	161-4113	1

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CATERPILLAR 3406C & E SERIES

OIL PUMP AND RELATED PARTS	PART No	QTY
Genset		
Oil Pump (S/N 9NN1-415)	161-4111	1
Oil Pump (S/N 9NN431-UP; 1MZ1-UP)	161-4113	1
Core, Oil Cooler	133-0125*	1
Core, Oil Cooler	7C3039	1
Core, Oil Cooler	7W1713*	1

COOLING SYSTEM	PART No	QTY
Water Pump	135-4925	1
Water Pump	161-5719	1
Repair Kit, Water Pump	138-6744	1
Thermostat (170 deg)	120-9453	1
Thermostat (180 deg)	248-5513	1
Thermostat (190 deg)	247-7133	1
Seal, Thermostat	359643	1

FILTERS	PART No	QTY
Oil Filter	1R0716	1
Oil Filter	1R1808	1
Fuel Filter (Primary)	9M2342	1
Fuel Filter (Secondary)	1R0749	1
Filter, Water Sep. & Fuel	133-5673	1

TURBOCHARGERS	PART No	QTY
Turbocharger (Truck)	196-5951	1
Turbocharger	179-5922	1
Cartridge	202-4081	1
Cartridge	167-9270	1

* please check with KMP sales for availability

INDUSTRIAL & AGRICULTURAL

CYLINDER KITS

KMP BRAND
Worldwide

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CATERPILLAR 3406C & E SERIES

KMP149-5566.EOK-6A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM5566	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM5566 Consists of :		
Piston Skirt & Clips	130-0241	1
Piston Crown	149-5566	1
Piston Pin	168-7426	1
Top Ring , Piston	134-3761	1
Intermediate Ring , Piston	2P2817	1
Oil Ring , Piston	7N7078	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

KMP135-2837.EOK-6A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM2837	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM2837 Consists of :		
Piston Skirt & Clips	130-0241	1
Piston Crown	135-2837	1
Piston Pin	168-7426	1
Top Ring , Piston	134-3761	1
Intermediate Ring , Piston	2P2817	1
Oil Ring , Piston	7N7078	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

KMP108-2716.EOK-6A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM2716	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM2716 Consists of :		
Piston & Clips	108-2716	1
Piston Pin	168-7426	1
Top Ring , Piston	134-3761	1
Intermediate Ring , Piston	2P2817	1
Oil Ring , Piston	7N7078	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

KMP7C2888.EOK-6A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM2888	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM2888 Consists of :		
Piston Skirt & Clips	130-0241	1
Piston Crown	7C2888	1
Piston Pin	168-7426	1
Top Ring , Piston	134-3761	1
Intermediate Ring , Piston	2P2817	1
Oil Ring , Piston	7N7078	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

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CATERPILLAR 3406C & E SERIES

KMP139-8500.EOK-C DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM8500	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM8500 Consists of :		
Piston Skirt & Clips	284-6039	1
Piston Crown	139-8500	1
Piston Pin	168-7426	1
Top Ring, Piston	153-4101	1
Intermediate Ring, Piston	139-8504	1
Oil Ring, Piston	139-8505	1
Cylinder Liner	132-6881	1
Seal Kit Liner	KM-SK-C16	1

KMP180-7352.EOK-A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM7352	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	175-3617	12
Insert Valve Seat Exhaust	152-7582	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-3406E-K1	1
Gasket Kit, Lower	KMP-3406E-K2	1
Cylinder Kit KM7352 Consists of :		
Piston Skirt & Clips	132-6663	1
Piston Crown	180-7352	1
Piston Pin	168-7426	1
Top Ring, Piston	177-7496	1
Intermediate Ring, Piston	176-5749	1
Oil Ring, Piston	189-9771	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR C13 SERIES

CYL. BLOCK & COMPONENTS	PART No	QTY
Cylinder Block (Industrial)	303-1383*	1
Nozzle, Piston Cooling	276-7222*	6
Nozzle, Piston Cooling	226-6478*	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM0329A	6
Piston Body and Clips	322-0329	6
Piston Pin	197-9327	6
Retainer	197-9326	12
Ring, Piston Top	238-2717	6
Ring, Piston Intermediate	197-9257	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM0329B	6
Piston Body and Clips	322-0329	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	238-2717	6
Ring, Piston Intermediate	197-9257	6
Ring, Piston Oil	238-2704	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM2713*	6
Piston Body	238-2713*	6
Piston Pin	197-9327	6
Retainer	197-9326	12
Ring, Piston Top	238-2717	6
Ring, Piston Intermediate	197-9257	6
Ring, Piston Oil	238-2704	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM2310A*	6
Piston Body and Clips	388-2310	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	434-9019*	6
Ring, Piston Intermediate	300-3086	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM2310B*	6
Piston Body and Clips	388-2310	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	415-7459	6
Ring, Piston Intermediate	331-6025*	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM3146*	6
Piston Body	322-3146*	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	415-7459	6
Ring, Piston Intermediate	331-6025*	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM9353*	6
Piston Body	388-9353*	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	415-7459	6
Ring, Piston Intermediate	331-6025*	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM9355*	6
Piston Body	388-9355*	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	238-2717	6
Ring, Piston Intermediate	197-9257	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM3698*	6
Piston Body	384-3698*	6
Piston Pin	197-9327	6
Retainer, Piston Pin	333-8440*	12
Ring, Piston Top	434-9020*	6
Ring, Piston Intermediate	331-6025*	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6

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CATERPILLAR C13 SERIES

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM9356*	6
Piston Body and Clips	388-9356	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	415-7459	6
Ring, Piston Intermediate	331-6025*	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6
Cylinder Kit	KM1313*	6
Piston Body	265-1313*	6
Piston Pin	197-9327	6
Retainer, Piston Pin	197-9326	12
Ring, Piston Top	238-2717	6
Ring, Piston Intermediate	197-9257	6
Ring, Piston Oil	265-1113	6
Cylinder Liner	197-9330	6
Seal, Liner	104-3560	6
Seal, Liner	437-1409	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	331-1981*	1
Valve, Inlet	252-7802	12
Valve, Exhaust	248-1467*	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Inner)	224-4441	24
Spring, Exh Valve (Outer)	332-2152	24
Rotacoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	268-2953	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	260-4855	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6
Cylinder Head	308-6358*	1
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Inner)	224-4441	24
Spring, Exh Valve (Outer)	332-2152	24
Rotacoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	268-2953	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	260-4855	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	302-2297*	1
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Inner)	224-4441	24
Spring, Exh Valve (Outer)	332-2152	24
Rotacoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	277-9775*	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	224-2410	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6
Cylinder Head	345-3752*	1
Valve, Inlet	252-7802	12
Valve, Exhaust	224-3030	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Inner)	224-4441	24
Spring, Exh Valve (Outer)	332-2152	24
Rotacoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	268-2953	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	260-4855	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Cylinder Head	346-1999*	1
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Lock-Half	2A4429	48
Spring, Inlet & Exh. Valve (Inner)	224-4441	24
Spring, Inlet & Exh. Valve (Outer)	332-2152	24
Rotacoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	277-9775*	24
CYLINDER HEAD & COMPONENTS		
Insert, Valve Seat Inlet (Std.)	224-2410	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6

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CATERPILLAR C13 SERIES

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	289-3210*	1
Valve, Inlet	252-7802	12
Valve, Exhaust	248-1467*	12
Valve Lock-Half	2A4429	48
Spring, Inlet & Exh. Valve (Inner)	224-4441	24
Spring, Inlet & Exh. Valve (Outer)	332-2152	24
Rotocoil Assy (includes Shield)	612663	24
Guide, Inlet & Exh. Valve (Std.)	268-2953	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	260-4855	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6
Cylinder Head	300-9512*	1
Valve, Inlet	252-7802	12
Valve, Exhaust	248-1467*	12
Valve Lock-Half	2A4429	48
Spring, Inlet & Exh. Valve (Inner)	224-4441	24
Spring, Inlet & Exh. Valve (Outer)	332-2152	24
Rotocoil Assy (includes Shield)	7E7977	24
Shield	7E7978	24
Guide, Inlet & Exh. Valve (Std.)	268-2953	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	260-4855	12
Insert, Valve Seat Exh.(Std.)	224-1270	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	313-3997	1
Seal Group, Oil Front	226-4755	1
Seal Group, Oil Rear (Double Lip)	100-5421	1
Sleeve, Front	9Y0821	1
Sleeve, Rear	9Y0810	1
Main Bearing Set (Std.) Includes T/Washers	243-6717	1
Main Bearing (Std.)	211-0587	4
Main Bearing (Std.)	211-0588	3
Main Bearing (.020")	128-0400	4
Main Bearing (.020")	128-0382	3
Main Bearing (.050")	128-0401	4
Main Bearing (.050")	128-0383	3
Thrust Washer	246-3144	2

CONROD & RELATED PARTS	PART No	QTY
Conrod	160-8229*	6
Bushing, Conrod	115-2972	6
Bolt, Conrod	115-2973*	12
Conrod	292-0483*	6
Bushing, Conrod	115-2972	6
Bolt, Conrod	115-2973*	12
Conrod	223-9150*	6
Bushing, Conrod	115-2972	6
Bolt, Conrod	115-2973*	12
Conrod Bearing (Std.)	292-0484	6
Conrod Bearing (.020")	128-0395	6
Conrod Bearing (.050")	128-0396	6

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (Industrial)	223-7468	1
Camshaft (Industrial)	240-1856*	1
Camshaft (Truck) S/N. PRM	240-1856*	1
Camshaft (Industrial) S/N. KWJ / N3F	348-9820*	1
Camshaft (Machine) S/N. MHX / TXF5293-UP	223-7468	1
Camshaft (Truck) S/N. EMS	223-7468	1
Camshaft (Truck) S/N. JAM / KCB	223-7467*	1
Camshaft (Truck) S/N. LEE / S3C	260-3204*	1
Camshaft (Machine) S/N. TXX1-UP	344-9038*	1
Camshaft (Machine) S/N. TXM1-UP; M4X500-UP	348-9715*	1
Camshaft (Machine) S/N. T4F1-UP	375-2510*	1
Bushing, Camshaft	187-8969	7
Pushrod (Injector)	319-0271*	6
Pushrod	319-0270*	12

CATERPILLAR C13 SERIES

GASKET KITS & COMPONENTS	PART No	QTY
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
Gasket, Cylinder Head	221-9392	1
Seal Interal, Housing	223-7852	1
Gasket, Rocker Cover	229-5711	1
Gasket, Rocker Box	5P5678	1
Seal, Rocker Box	272-0389	1
Gasket, Oil Pan	217-3673	1
Gasket, Exhaust Manifold	283-2238	6
Gasket, Exhaust Manifold	224-5389*	6
Gasket Turbo	197-8419	1
Gasket Turbo	289-4135*	1

FUEL SYSTEM	PART No	QTY
Seal, Injector	230-3728*	6
Seal, Injector	230-3775*	6
Seal, Injector	9X7317	6
Fuel Transfer Pump	388-7287*	1

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump Assy	233-5220	1
Gear Shaft, Oil Pump	9Y8076*	1
Gear Shaft, Oil Pump	9Y8075*	1
Seal	6D7146	1
Oil Pump Assy	223-1608	1
Gear Shaft, Oil Pump	223-1613*	1
Gear Shaft, Oil Pump	223-1614*	1
Seal	6D7146	1
Core, Oil Cooler	359-1625*	1
Core, Oil Cooler	236-8745*	1
Core, Oil Cooler	277-5774*	1

COOLING SYSTEM	PART No	QTY
Water Pump Assy	352-0206*	1
Shaft	291-6905*	1
Impeller	223-9143*	1
Seal	128-0317	1
Bearing	1B3867	2
Water Pump Assy	223-9147*	1
Shaft	223-9144*	1
Impeller	223-9143*	1
Seal	128-0317	1
Bearing	1B3867	2
Thermostat (98 Deg.)	247-7133	1
Thermostat (92 Deg.)	367-7900*	1

FILTERS	PART No	QTY
Fuel, Filter	1R0749	2
Fuel, Filter (Primary)	326-1641	1
Water Separator & Fuel	326-1643	1
Oil, Filter	1R1808	1
Element AS	151-7737	1

TURBOCHARGER & CARTRIDGE	PART No	QTY
Turbocharger (Industrial)	247-2965	1
Cartridge	274-7104	1
Turbocharger (Machine)	291-5480	1
Cartridge	279-6060	1

* please check with KMP sales for availability

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CATERPILLAR C13 SERIES

KMP322-0329.EOK-A DESCRIPTION	PART No	QTY
Main Bearing	211-0587	4
Main Bearing	211-0588	3
Thrust Washer STD	246-3144	2
Conrod Bushing	115-2972	6
Conrod Bearing STD	292-0484	6
Cylinder Kit	KM0329A	6
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Collet	2A4429	48
Valve Guide	268-2953	24
Valve Spring Inner	224-4441	24
Valve Spring Outer	332-2152	24
Insert Valve Seat Inlet	260-4855	12
Insert Valve Seat Exhaust	224-1270	12
Camshaft Bushing	187-8969	7
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
Cylinder Kit KM0329A Consists of :		
Piston Body & Clips	322-0329	1
Piston Pin	197-9327	1
Top Ring , Piston	238-2717	1
Intermediate Ring , Piston	197-9257	1
Oil Ring , Piston	265-1113	1
Cylinder Liner	197-9330	1
Liner Seal	104-3560	1
Liner Seal	437-1409	1

KMP388-2310.EOK-A DESCRIPTION	PART No	QTY
Main Bearing	211-0587	4
Main Bearing	211-0588	3
Thrust Washer STD	246-3144	2
Conrod Bushing	115-2972	6
Conrod Bearing STD	292-0484	6
Cylinder Kit	KM2310A	6
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Collet	2A4429	48
Valve Guide	268-2953	24
Valve Spring Inner	224-4441	24
Valve Spring Outer	332-2152	24
Insert Valve Seat Inlet	260-4855	12
Insert Valve Seat Exhaust	224-1270	12
Camshaft Bushing	187-8969	7
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
Cylinder Kit KM2310A Consists of :		
Piston Body & Clips	388-2310	1
Piston Pin	197-9327	1
Top Ring , Piston	434-9019*	1
Intermediate Ring , Piston	300-3086	1
Oil Ring , Piston	265-1113	1
Cylinder Liner	197-9330	1
Liner Seal	104-3560	1
Liner Seal	437-1409	1

KMP322-0329.EOK-B DESCRIPTION	PART No	QTY
Main Bearing	211-0587	4
Main Bearing	211-0588	3
Thrust Washer STD	246-3144	2
Conrod Bushing	115-2972	6
Conrod Bearing STD	292-0484	6
Cylinder Kit	KM0329B	6
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Collet	2A4429	48
Valve Guide	268-2953	24
Valve Spring Inner	224-4441	24
Valve Spring Outer	332-2152	24
Insert Valve Seat Inlet	260-4855	12
Insert Valve Seat Exhaust	224-1270	12
Camshaft Bushing	187-8969	7
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
Cylinder Kit KM0329B Consists of :		
Piston Body & Clips	322-0329	1
Piston Pin	197-9327	1
Top Ring , Piston	238-2717	1
Intermediate Ring , Piston	197-9257	1
Oil Ring , Piston	238-2704	1
Cylinder Liner	197-9330	1
Liner Seal	104-3560	1
Liner Seal	437-1409	1

KMP388-2310.EOK-B DESCRIPTION	PART No	QTY
Main Bearing	211-0587	4
Main Bearing	211-0588	3
Thrust Washer STD	246-3144	2
Conrod Bushing	115-2972	6
Conrod Bearing STD	292-0484	6
Cylinder Kit	KM2310B	6
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Collet	2A4429	48
Valve Guide	268-2953	24
Valve Spring Inner	224-4441	24
Valve Spring Outer	332-2152	24
Insert Valve Seat Inlet	260-4855	12
Insert Valve Seat Exhaust	224-1270	12
Camshaft Bushing	187-8969	7
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
Cylinder Kit KM2310B Consists of :		
Piston Body & Clips	388-2310	1
Piston Pin	197-9327	1
Top Ring , Piston	415-7459	1
Intermediate Ring , Piston	331-6025*	1
Oil Ring , Piston	265-1113	1
Cylinder Liner	197-9330	1
Liner Seal	104-3560	1
Liner Seal	437-1409	1

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CATERPILLAR C13 SERIES

KMP388-9356.EOK DESCRIPTION	PART No	QTY
Main Bearing	211-0587	4
Main Bearing	211-0588	3
Thrust Washer STD	246-3144	2
Conrod Bushing	115-2972	6
Conrod Bearing STD	292-0484	6
Cylinder Kit	KM9356	6
Valve, Inlet	224-3028	12
Valve, Exhaust	224-3030	12
Valve Collet	2A4429	48
Valve Guide	268-2953	24
Valve Spring Inner	224-4441	24
Valve Spring Outer	332-2152	24
Insert Valve Seat Inlet	260-4855	12
Insert Valve Seat Exhaust	224-1270	12
Camshaft Bushing	187-8969	7
Gasket Kit, Upper	KMP-C13-K1	1
Gasket Kit, Lower	KMP-C13-K2	1
		1
Cylinder Kit KM9356 Consists of :		
Piston Body & Clips	388-9356	1
Piston Pin	197-9327	1
Top Ring , Piston	415-7459	1
Intermediate Ring , Piston	331-6025*	1
Oil Ring , Piston	265-1113	1
Cylinder Liner	197-9330	1
Liner Seal	104-3560	1
Liner Seal	437-1409	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR C15 SERIES

CYL. BLOCK & COMPONENTS	PART No	QTY
Cylinder Block (Truck)	155-0056*	1
Nozzle, Piston Cooling	197-9336*	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM6700	6
Crown, Piston	145-6700	6
Piston Skirt and Clips	130-0241	6
Piston Pin	168-7426	6
Ring, Piston Top	134-3761	6
Ring, Piston Intermediate	2P2817	6
Ring, Piston Oil	7N7078	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6
Cylinder Kit	KM7460	6
Piston	306-7460	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	237-0194	6
Ring, Piston Intermediate	238-4737	6
Ring, Piston Oil	238-0294	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6
Cylinder Kit	KM7352	6
Crown, Piston (16.1:1 Ratio)	180-7352	6
Skirt, Piston	132-6663	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston Top	177-7496	6
Ring, Piston Intermediate	176-5749	6
Ring, Piston Oil	189-9771	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM9354	6
Piston Body and Clips	388-9354	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	247-6130	6
Ring, Piston Intermediate	164-4187	6
Ring, Piston Oil	306-4014	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6
Cylinder Kit	KM6615	6
Piston Body and Clips	346-6615	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	247-6130	6
Ring, Piston Intermediate	164-4187	6
Ring, Piston Oil	306-4014	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6
Cylinder Kit	KM7351	6
Crown, Piston (18.1:1 Ratio)	180-7351	6
Skirt, Piston and Clips	132-6663	6
Piston Pin	168-7246	6
Retainer, Piston Pin	7E1177	12
Ring, Piston Top	177-7496	6
Ring, Piston Intermediate	176-5749	6
Ring, Piston Oil	189-9771	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal, Cylinder Liner	110-2220	6
Seal, Cylinder Liner	142-7072	6
Seal, Cylinder Liner	142-6217	6

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CATERPILLAR C15 SERIES

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM8983*	6
Piston Body and Clips	284-8983*	6
Piston Pin	180-7350	6
Retainer	250-2940	12
Ring, Piston Top	247-6130	6
Ring, Piston Intermediate	284-8991*	6
Ring, Piston Oil	284-8993*	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal ,Cylinder Liner	110-2220	6
Seal ,Cylinder Liner	142-7072	6
Seal ,Cylinder Liner	142-6217	6
Cylinder Kit	KM6557*	6
Piston Body and Clips	232-6557*	6
Piston Pin	180-7350	6
Retainer	230-2569	12
Ring, Piston Top	237-0194	6
Ring, Piston Intermediate	238-4737	6
Ring, Piston Oil	238-0294	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal ,Cylinder Liner	110-2220	6
Seal ,Cylinder Liner	142-7072	6
Seal ,Cylinder Liner	142-6217	6
Cylinder Kit	KM5516B*	6
Piston Body and Clips	248-5516*	6
Piston Pin	180-7350	6
Retainer	250-2940	12
Ring, Piston Top	284-8988*	6
Ring, Piston Intermediate	284-8991*	6
Ring, Piston Oil	284-8993*	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal ,Cylinder Liner	110-2220	6
Seal ,Cylinder Liner	142-7072	6
Seal ,Cylinder Liner	142-6217	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM5516A	6
Piston Body and Clips	248-5516*	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	237-0194	6
Ring, Piston Intermediate	238-4737	6
Ring, Piston Oil	238-0294	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal ,Cylinder Liner	110-2220	6
Seal ,Cylinder Liner	142-7072	6
Seal ,Cylinder Liner	142-6217	6
Cylinder Kit	KM5514*	6
Piston Body and Clips	248-5514*	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	237-0194	6
Ring, Piston Intermediate	238-4737	6
Ring, Piston Oil	238-0294	6
Cylinder Liner & Seal Kit	197-9322S	6
Cylinder Liner	197-9322	6
Seal Kit, Liner	160-9874	6
Band, Cylinder Liner	9L5854	6
Seal ,Cylinder Liner	110-2220	6
Seal ,Cylinder Liner	142-7072	6
Seal ,Cylinder Liner	142-6217	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head (Complete)	183-5296	1
Cylinder Head	281-1640*	1
Cylinder Head	223-7263	1
Valve, Inlet	236-5605	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet & Exh. Valve (Inner)	211-3122	24
Spring, Inlet & Exh. Valve (Outer)	247-9908	24
Rotacoil	186-2001	24
Guide, Inlet & Exh. Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	224-3983	12
Insert, Valve Seat Exh.(Std.)	226-5561	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2903	6
Seal, Sleeve Injector	166-2904	6
Seal, Sleeve Injector	215-3198	6

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CATERPILLAR C15 SERIES

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head	245-4324	1
Cylinder Head	223-7263	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet & Exh. Valve (Inner)	211-3122	24
Spring, Inlet & Exh. Valve (Outer)	247-9908	24
Rotocoil	186-2001	24
Guide, Inlet & Exh. Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	224-3983	12
Insert, Valve Seat Exh.(Std.)	226-5561	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2903	6
Seal, Sleeve Injector	166-2904	6
Seal, Sleeve Injector	215-3198	6

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft (No Gears or Pins)	221-9360	1
Seal Group, Oil Front	142-5867	1
Seal Group, Oil Rear	142-5868	1
Main Bearing (Std.)	317-8766	7
Main Bearing (.010")	4W5492/010	7
Main Bearing (.025")	4W5698	7
Main Bearing (.040")	4W5492/040	7
Main Bearing (.050")	4W5699	7
Thrust Washer	253-1752	2
Main and Thrust Bearing Kit	243-6718	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	9Y6054	6
Bushing, Conrod	6I2726	6
Bolt, Conrod	7E4195	12
Conrod Bearing (Std.) Diesel App Only	328-5573	6
Conrod Bearing (.010")	9Y7735/010	6
Conrod Bearing (.025")	7E0558	6
Conrod Bearing (.050")	7E0559	6
Conrod	224-3245	6
Bushing, Conrod	229-6259	6
Bolt, Conrod	213-3217*	24
Conrod Bearing (Std.)	261-3450	6
Conrod Bearing (0.64mm U.S)	232-3235	6
Conrod Bearing (1.27mm U.S)	232-3236	6

CAMSHAFT & RELATED PARTS	PART No	QTY
Camshaft (Truck)	252-5009*	1
Camshaft (Truck)	143-9153*	1
Camshaft (Truck)	139-0538*	1
Camshaft (Machine)	332-7298*	1
Bushing, Camshaft (Std.)	216-5582	7
Bushing, Camshaft (0.254mm O.D)	217-0751*	7
Bushing, Camshaft (0.762mm O.D)	160-8151*	7

GASKET KITS & COMPONENTS	PART No	QTY
Gasket Kit, Upper C/W 359-0908 Head Gasket	KMP-C15-K1B	1
Gasket Kit, Lower	KMP-C15-K2	1
Gasket kit	189-5390*	1
Gasket, Cylinder Head	153-9653	1
Gasket, Cylinder Head	359-0908	1
Gasket, Rocker Cover	242-9537	3
Gasket, Spacer Plate	227-1204	1
Gasket, Front Cover	155-9524	1
Isolation Seal, Oil Pan	168-5248	1
Gasket, Oil Pan	4N1151	2
Spacer Plate, Block	6I4421	1
Gasket, Intake Manifold	101-3125	1
Gasket, Exhaust Manifold	138-4611	6
Sleeve, Exhaust	281-8261	6
Gasket, Turbo	197-8419	1
Gasket, Turbo	197-8418	1
Gasket, Turbo	274-6851	1
Gasket	126-4935	1

FUEL SYSTEM	PART No	QTY
Fuel Injector	211-3022*	6
Fuel Injector	211-3023*	6
Seal,Injector	9X7419	6
Seal,Injector	9X7418	6
Seal,Injector	9X7317	6
Seal,Injector	215-3198	6
Fuel Transfer Pump	295-9259*	1
Fuel Priming Pump	137-5541	1

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CATERPILLAR C15 SERIES

OIL PUMP & RELATED PARTS	PART No	QTY
Oil Pump Assy	161-4113	1
Oil Pump	4N8735*	1
Gear Shaft,Oil Pump	202-3572*	1
Gear Shaft,Oil Pump	145-8503*	1
Relief Valve, Oil Pump	6N1931*	1
Relief Valve Spring, Oil Pump	252760	1
Spacer, Oil Pump	4N5339*	1
Core, Oil Cooler	7C0145	1

TURBOCHARGER & CARTRIDGE	PART No	QTY
Turbocharger	196-5951	1
Cartridge	196-4157	1
Turbocharger	196-5949*	1
Cartridge	161-6780*	1

* please check with KMP sales for availability

COOLING SYSTEM	PART No	QTY
Water Pump Acert	336-2213	1
Water Pump Acert	224-3238	1
Water Pump Assy	161-5719	1
Shaft	135-4928	1
Shaft	246-3130*	1
Seal	128-0317	1
Impeller	129-9907*	1
Impeller	246-3129*	1
Bearing	108-7930	1
Repair Kit	138-6744	1
Water Pump Assy	160-8227*	1
Shaft	135-4928	1
Shaft	246-3130*	1
Seal	128-0317	1
Impeller	129-9907*	1
Impeller	246-3129*	1
Bearing	108-7930	1
Repair Kit	138-6744	1
Thermostat	247-7133	1

FILTERS	PART No	QTY
Fuel, Filter	1R0749	1
Fuel, Filter (Primary)	9M2342	1
Water Separator & Fuel	133-5673	1
Oil, Filter	1R0716	1



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CATERPILLAR C15 SERIES

KMP180-7351.EOK-A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM7351	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	224-3983	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C15-K1B	1
Gasket Kit, Lower	KMP-C15-K2	1
Cylinder Kit KM7351 Consists of :		
Piston Skirt & Clips	132-6663	1
Piston Crown	180-7351	1
Piston Pin	168-7426	1
Top Ring , Piston	177-7496	1
Intermediate Ring , Piston	176-5749	1
Oil Ring , Piston	189-9771	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

KMP180-7352.EOK-A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	612726	6
Conrod Bearing STD	328-5573	6
Cylinder Kit	KM7352	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	224-3983	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C15-K1B	1
Gasket Kit, Lower	KMP-C15-K2	1
Cylinder Kit KM7352 Consists of :		
Piston Skirt & Clips	132-6663	1
Piston Crown	180-7352	1
Piston Pin	168-7426	1
Top Ring , Piston	177-7496	1
Intermediate Ring , Piston	176-5749	1
Oil Ring , Piston	189-9771	1
Cylinder Liner	197-9322	1
Seal Kit Liner	160-9874	1

**Above is a selection of Engine Overhaul Kits. Additional kits are available upon request.



Engine Overhaul Kits



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CATERPILLAR C18 SERIES

CYL. BLOCK & COMPONENTS	PART No	QTY
Cylinder Block	267-4631*	1
Nozzle, Pstn. Cooling (Genset/Truck)	196-2429*	6
Nozzle, Pstn Cooling (Genset/Machine)	274-8359*	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM6715	6
Piston Body	319-6715	6
Piston Pin	180-7350	6
Retainer	230-2569	12
Ring, Piston Top	223-9159	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	246-5659	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Seal, Cylinder Liner	155-0810	6
Band , Cylinder Liner	9L5854	6
Cylinder Kit	KM4510	6
Piston Body and clips	329-4510	6
Piston Pin	180-7350	6
Retainer	230-2569	12
Ring, Piston Top	223-9159	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	246-5659	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0810	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Band Filler, Cylinder Liner	9L5854	6
Cylinder Kit	KM4511	6
Piston Body	329-4511	6
Piston Pin	180-7350	6
Retainer	230-2569	12
Ring, Piston Top	223-9159	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	246-5659	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0810	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Band Filler, Cylinder Liner	9L5854	6

CYLINDER KIT & COMPONENTS	PART No	QTY
Cylinder Kit	KM7816*	6
Piston Body	368-7816*	6
Piston Pin	180-7350	6
Retainer, Piston Pin	250-2940	12
Ring, Piston Top	223-9159	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	246-5659	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0810	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Band Filler, Cylinder Liner	9L5854	6
Cylinder Kit	KM4970*	6
Piston Body	372-4970*	6
Piston Pin	180-7350	6
Retainer	250-2940	12
Ring, Piston Top	340-9400*	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	340-3639*	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0810	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Band Filler, Cylinder Liner	9L5854	6
Cylinder Kit	KM4509*	6
Piston Body (16.5:1 Ratio)	329-4509*	6
Piston Pin	180-7350	6
Retainer	230-2569	12
Ring, Piston Top	223-9159	6
Ring, Piston Intermediate	238-2707	6
Ring, Piston Oil	246-5659	6
Liner and Seal Kit	322-1126S	6
Cylinder Liner	322-1126	6
Seal Kit Liner	KM-SK-C18	6
Seal, Cylinder Liner	155-0810	6
Seal, Cylinder Liner	155-0809	6
Seal, Cylinder Liner	155-2793	12
Band Filler, Cylinder Liner	9L5854	6

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CATERPILLAR C18 SERIES

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head (Bare)	223-7263	1
Cylinder Head (Complete)	223-9250	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Outer)	247-9908	24
Spring, Inlet Valve (Inner)	211-3122	24
Rotacoil	186-2001	24
Guide, Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	224-3983	12
Insert, Valve Seat Exhaust (Std.)	226-5561	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6
Cylinder Head (Bare)	281-1640*	1
Cylinder Head (Complete)	263-5055*	1
Valve, Inlet	236-5605	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Outer)	247-9908	24
Spring, Inlet Valve (Inner)	211-3122	24
Rotacoil	186-2001	24
Guide, Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	280-3979	12
Insert, Valve Seat Exhaust (Std.)	226-5561	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6
Cylinder Head (Bare)	243-6741*	1
Cylinder Head (Complete)	223-9250	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Outer)	247-9908	24
Spring, Inlet Valve (Inner)	211-3122	24
Rotacoil	186-2001	24
Guide, Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	224-3983	12
Insert, Valve Seat Exhaust (Std.)	226-5561	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6

CYLINDER HEAD & COMPONENTS	PART No	QTY
Cylinder Head (Bare)	245-4324	1
Cylinder Head (Complete)	183-5296	1
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Lock-Half	2A4429	48
Spring, Inlet Valve (Outer)	247-9908	24
Spring, Inlet Valve (Inner)	211-3122	24
Rotacoil	186-2001	24
Guide, Valve (Std.)	122-7375	24
Seal, Valve Stem	163-2478	24
Insert, Valve Seat Inlet (Std.)	175-3617	12
Insert, Valve Seat Exhaust (Std.)	152-7582	12
Sleeve, Injector	263-4920	6
Seal, Sleeve Injector	166-2904	12
Seal, Sleeve Injector	9X7430	6

CRANKSHAFT & RELATED PARTS	PART No	QTY
Crankshaft	189-4918	1
Seal Group, Oil Front	142-5867	1
Seal Group, Oil Rear	142-5868	1
Main Bearing (Std.)	317-8766	7
Main Bearing (0.63mm U.S)	4W5698	7
Main Bearing (0.127mm U.S)	4W5699	7
Thrust Washer	253-1752	2
Main and Thrust Bearing Kit	243-6718	1

CONROD & RELATED PARTS	PART No	QTY
Conrod	224-3245	6
Conrod	222-3897*	6
Bush, Conrod	229-6259	6
Bolt, Conrod	213-3217*	24
Pin, Conrod	7N2043*	12
Conrod Bearing (Std.)	224-3246	6
Conrod Bearing (0.64mm US)	232-3235	6
Conrod Bearing (1.27mm US)	232-3236	6
CONROD BRG - Genset (S/No. EFET-Up/P1A1-Up /EST101-Up/P1L1-Up)		
Conrod Bearing (Std.)	261-3450	6
Conrod Bearing (0.64mm US)	232-3235	6
Conrod Bearing (1.27mm US)	232-3236	6

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CATERPILLAR C18 SERIES

CAMSHAFT & RELATED PARTS	PART No	QTY
C18 Industrial Engine		
S/No.		
Camshaft	239-6139*	1
Camshaft	332-7300*	1
C18 Machine Engine		
S/No. RHX4513-Up		
Camshaft	332-7298*	1
C18 Machine Engine		
S/No. RHX1-Up		
Camshaft	239-6139*	1
C18 Machine Engine		
S/No. RDP1-UP		
Camshaft	239-6139*	1
C18 Machine Engine		
S/No. R4L1-UP; TXW1-UP		
Camshaft	325-1113*	1
C18 Truck Engine		
S/No. MDP , MEP		
Camshaft	130-9710*	1
C18 Truck Engine		
S/No. CJP		
Camshaft	332-7300*	1
Bushing, Camshaft (Std.)	216-5582	7
Bushing, Camshaft (0.254mm O.D)	217-0751*	7
Bushing, Camshaft (0.762mm O.D)	217-0752*	7
Bushing, Camshaft (1.778mm O.D)	261-3429*	7
Bushing, Camshaft (1.27mm O.D)	261-3430*	7

GASKET KITS & COMPONENTS	PART No	QTY
Gasket Kit, Upper C/W 359-0908 Head Gasket	KMP-C18-K1B	1
Gasket Kit, Lower	KMP-C18-K2	1
Gasket, Cyl.Head	359-0908	1
Timing Cover Seal	155-9524	1
Seal, Valve Cover	242-9537	6
Gasket, Oil Pan	4N1151	2
Spacer Plate, Block	6I4421	1
Gasket, Spacer Plate	227-1204	6
Seal	142-2329	1
Seal - Isolation, Oil Pan	168-5248	1
Sleeve, Exhaust Manifold	281-8261	6
Sleeve, Exhaust Manifold	194-8124	6
Gasket, Exhaust Manifold	129-9452	6
Gasket , Turbo	197-8419	1
Gasket , Turbo	197-8418	1

OIL PUMP AND RELATED PARTS	PART No	QTY
Oil Pump	161-4113	1
Gear Drive Shaft, Oil Pump	1W7238*	1
Gear Idler Shaft, Oil Pump	1W7239*	1
Plunger, Relief Valve	6N1931*	1
Spring, Relief Valve	252760	1
Core, Oil Cooler	7C0145	1

COOLING SYSTEM	PART No	QTY
Water Pump Acert	336-2213	1
Shaft	246-3130*	1
Impeller	246-3129*	1
Seal Gp	244-1645*	1
Seal Lip Type	153-1256*	1
Bearing	108-7930	1
Water Pump Assy	161-5719	1
Shaft	135-4928	1
Impeller	129-9907*	1
Seal Gp	128-0317	1
Seal Lip Type	153-1256*	1
Bearing	108-7930	1
Kit, Pump Rebuild	138-6744	1
C18 Industrial		
C18 Machine		
S/No. R4L1-UP; TXW1-UP ; RDP1-UP		
C18 Truck		
Water Pump Assy	357-8359*	1
Shaft	346-3130*	1
Impeller	246-3129*	1
Seal Gp	336-2212*	1
Seal Lip Type	153-1256*	1
Bearing	108-7930	1
Thermostat	248-5513	1
Thermostat	247-7133	2

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CATERPILLAR C18 SERIES

FILTERS	PART No	QTY
Fuel, Filter	1R0749	1
Element, Water Separator	133-5673	1
Oil, Filter	1R1808	2
Oil, Filter (Truck)	1R0716	2
Oil, Filter	1G8878	1

TURBOCHARGERS	PART No	QTY
Turbo	211-6959*	1
Cartridge	211-6960	1
Turbo	227-5982*	1
Cartridge	190-6222	1

* please check with KMP sales for availability



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CATERPILLAR C18 SERIES

KMP329-4510.EOK-A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	229-6259	6
Conrod Bearing STD	224-3246	6
Cylinder Kit	KM4510	6
Valve, Inlet	236-5605	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	280-3979	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C18-K1B	1
Gasket Kit, Lower	KMP-C18-K2	1
Cylinder Kit KM4510 Consists of :		
Piston & Clips	329-4510	1
Piston Pin	180-7350	1
Top Ring , Piston	223-9159	1
Intermediate Ring , Piston	238-2707	1
Oil Ring , Piston	246-5659	1
Cylinder Liner	322-1126	1
Seal Kit Liner	KM-SK-C18	1

KMP329-4510.EOK-B DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	229-6259	6
Conrod Bearing STD	224-3246	6
Cylinder Kit	KM4510	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	224-3983	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C18-K1B	1
Gasket Kit, Lower	KMP-C18-K2	1
Cylinder Kit KM4510 Consists of :		
Piston & Clips	329-4510	1
Piston Pin	180-7350	1
Top Ring , Piston	223-9159	1
Intermediate Ring , Piston	238-2707	1
Oil Ring , Piston	246-5659	1
Cylinder Liner	322-1126	1
Seal Kit Liner	KM-SK-C18	1

KMP329-4511.EOK-A DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	229-6259	6
Conrod Bearing STD	224-3246	6
Cylinder Kit	KM4511	6
Valve, Inlet	236-5605	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	280-3979	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C18-K1B	1
Gasket Kit, Lower	KMP-C18-K2	1
Cylinder Kit KM4511 Consists of :		
Piston & Clips	329-4511	1
Piston Pin	180-7350	1
Top Ring , Piston	223-9159	1
Intermediate Ring , Piston	238-2707	1
Oil Ring , Piston	246-5659	1
Cylinder Liner	322-1126	1
Seal Kit Liner	KM-SK-C18	1

KMP329-4511.EOK-B DESCRIPTION	PART No	QTY
Main Bearing STD	317-8766	7
Thrust Washer STD	253-1752	2
Conrod Bushing	229-6259	6
Conrod Bearing STD	224-3246	6
Cylinder Kit	KM4511	6
Valve, Inlet	153-7023	12
Valve, Exhaust	153-7024	12
Valve Collet	2A4429	48
Valve Guide	122-7375	24
Valve Spring Inner	211-3122	24
Valve Spring Outer	247-9908	24
Insert Valve Seat Inlet	224-3983	12
Insert Valve Seat Exhaust	226-5561	12
Camshaft Bushing	216-5582	7
Gasket Kit, Upper	KMP-C18-K1B	1
Gasket Kit, Lower	KMP-C18-K2	1
Cylinder Kit KM4511 Consists of :		
Piston & Clips	329-4511	1
Piston Pin	180-7350	1
Top Ring , Piston	223-9159	1
Intermediate Ring , Piston	238-2707	1
Oil Ring , Piston	246-5659	1
Cylinder Liner	322-1126	1
Seal Kit Liner	KM-SK-C18	1

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CATERPILLAR CYLINDER BLOCK AND COMPONENTS

CAMSHAFT BUSHING PART No	OVERSIZE	ENGINE(S)				
232-7440		C3.3	3054C-3054E	C4.4	C4.4 ACERT	
036-5802		3054T 3056DIT	3054NA 3056DINA	3054DIT 3056T	3054B(DINA) 3056E	3056
216-5582		3406C&E	C15	C18		
150-4793	OS	3406C&E				
217-0752	OS	3406C&E	C18			
261-3430	OS	3406C&E	C18			
261-3429	OS	3406C&E	C18			
370-6545		C6.6 ACERT				
187-8969		C13				
217-0751	OS	C15	C18			
160-8151	OS	C15				

CRANKSHAFT BUSHING PART No	OVERSIZE	ENGINE(S)				
294-4916		C1.5	3013C	C2.2	3024-3024C	
302-4181	OS	C1.5	3013C	C2.2	3024-3024C	
302-4182	OS	C1.5	3013C	C2.2	3024-3024C	
304-3560		C1.5	3013C	C2.2	3024-3024C	

CYLINDER BLOCK PART No	OVERSIZE	ENGINE(S)				
341-3023		C1.5	3013C			
246-7892		3013C				
274-4701		C3.3				
293-1914		C3.3				
236-5049		C2.2				
183-1337		3024-3024C				
254-9007		3024-3024C				
240-0648		3024-3024C				
233-4742		3054T				
209-6725		3054NA	3054DIT			
234-4295		3054B(DINA)				
362-2190		3054C-3054E	C4.4			
363-5760		C4.4				
363-3907		C4.4 ACERT				
366-5613		C4.4 ACERT				
209-5565		3056	3056DIT	3056DINA	3056T	
216-8235		3056E				
306-6845		C6.6 ACERT				
303-1383		C13				
155-0056		C15				
267-4631		C18				

CATERPILLAR CYLINDER BLOCK AND COMPONENTS



PISTON COOLING JET ASSY		ENGINE(S)				
PART No	OVERSIZE					
276-5605		C3.3	3054C-3054E	C4.4	C4.4 ACERT	
148-3026		3054T	3054NA	3054DIT	3054B(DINA)	3056
		3056DIT	3056DINA	3056T	3056E	
168-4539		3406C&E				
145-6860		3406C&E				
277-3076		3406C&E				
7W4990		3406C&E				
276-5606		C6.6 ACERT				
276-7222		C13				
226-6478		C13				
197-9336		C15				
196-2429		C18				
274-8359		C18				

FOR DETAILS ON OVERSIZE PARTS PLEASE SEE MAIN ENGINE LIST

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CATERPILLAR CYLINDER KIT AND COMPONENTS



CATERPILLAR CYLINDER KIT AND COMPONENTS

CYLINDER KIT PART No	OVERSIZE	ENGINE(S)				
KM5884		C1.5	3013C			
KM8456		3013C				
KM7232		C3.3	3054C-3054E	C4.4		
KM5437		C3.3	3054C-3054E	C4.4		
KM6275		C3.3	3054C-3054E			
KM8755		C3.3	3054C-3054E			
KM3080		C2.2	3024-3024C			
KM6968		C2.2	3024-3024C			
KM3371		C2.2				
KM7021A		3054T	3054DIT	3056DIT	3056DINA	3056T
		3056E				
KM7021B		3054T	3054DIT	3056DIT	3056DINA	3056T
		3056E				
KM0824A		3054T	3056T			
KM0824B		3054T	3056T			
KM1390A		3054NA	3054DIT	3056DIT	3056DINA	
KM1390B		3054NA	3054DIT	3056DIT	3056DINA	
KM2553A		3054DIT	3056T			
KM2553B		3054DIT	3056T			
KM0104A		3054B(DINA)				
KM3395		C4.4				
KM9905		C4.4 ACERT				
KM9269		C4.4 ACERT				
KM0264A		3056				
KM0264B		3056				
293-3764		3056				
KM8323		3056E				
KM5566		3406C&E				
KM5201		3406C&E				
KM2837		3406C&E				
KM2716		3406C&E				
KM2888		3406C&E				
KM6664		3406C&E				
KM7537		3406C&E				

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CATERPILLAR CYLINDER KIT AND COMPONENTS

CYLINDER KIT (Cont.)						
PART No	OVERSIZE	ENGINE(S)				
KM8500		3406C&E				
KM8500A		3406C&E				
KM6700		3406C&E	C15			
KM7532		3406C&E				
KM1560		3406C&E				
KM2305A		3406C&E				
KM2305		3406C&E				
KM7212		3406C&E				
KM2224		C6.6 ACERT				
KM2063		C6.6 ACERT				
KM7475		C6.6 ACERT				
KM2062		C6.6 ACERT				
KM0329A		C13				
KM0329B		C13				
KM2713		C13				
KM2310A		C13				
KM2310B		C13				
KM3146		C13				
KM9353		C13				
KM9355		C13				
KM3698		C13				
KM9356		C13				
KM1313		C13				
KM7460		C15				
KM7352		C15				
KM9354		C15				
KM6615		C15				
KM7351		C15				
KM8983		C15				
KM6557		C15				
KM5516A		C15				
KM5516B		C15				
KM5514		C15				
KM6715		C18				
KM4510		C18				
KM4511		C18				
KM7816		C18				
KM4970		C18				
KM4509		C18				

CATERPILLAR CYLINDER KIT AND COMPONENTS



CATERPILLAR CYLINDER KIT AND COMPONENTS

LINER PART No	OVERSIZE	ENGINE(S)				
KM105MMRS		C3.3	3054C-3054E	C4.4	C4.4 ACERT	C6.6 ACERT
KM105MMRS-SF		C3.3	3054C-3054E	C4.4	C4.4 ACERT	C6.6 ACERT
KM84MMRS-SF		C1.5	3013C	C2.2	3024-3024C	
610164		3054T	3054NA	3054DIT	3056	3056DIT
		3056DINA	3056T	3056E		
111-1815		3054T	3054NA	3054DIT	3056	3056DIT
		3056DINA	3056T	3056E		
KM103MMRS-SF		3054B(DINA)				
197-9322		3406C&E	C15			
132-6881		3406C&E				
197-9330		C13				
322-1126		C18				

PISTON ASSY. PART No	OVERSIZE	ENGINE(S)				
293-5884		C1.5	3013C			
293-5884B	OS	C1.5	3013C			
290-8456		3013C				
290-8456B	OS	3013C				
225-5437		C3.3	3054C-3054E	C4.4		
233-7232		C3.3	3054C-3054E	C4.4		
277-6275		C3.3				
288-9942	OS	C3.3	3054C-3054E	C4.4		
288-9943	OS	C3.3	3054C-3054E	C4.4		
288-1394	OS	C3.3	3054C-3054E	C4.4		
297-3080B	OS	C2.2	3024-3024C			
270-6968B	OS	C2.2	3024-3024C			
439-3371B	OS	C2.2				
297-3080		C2.2	3024-3024C			
270-6968		C2.2				
439-3371		C2.2				
152-1390		3054NA	3054DIT	3056DIT	3056DINA	
107-2553		3054DIT	3056T			
185-0106	OS	3054B(DINA)				
185-0107	OS	3054B(DINA)				
185-0104		3054B(DINA)				
292-9013	OS	3054C-3054E				
334-2455	OS	3054C-3054E				
292-9014	OS	3054C-3054E				

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CATERPILLAR CYLINDER KIT AND COMPONENTS

PISTON ASSY. (Cont.) PART No	OVERSIZE	ENGINE(S)				
334-2456	OS	3054C-3054E				
112-7021		3054T	3054DIT	3056DIT	3056DINA	3056T
		3056E				
176-0824		3054T	3056T			
253-8755		3054C-3054E				
315-3395		C4.4				
396-4592	OS	C4.4				
288-1395	OS	C4.4	3054C-3054E			
310-9905		C4.4 ACERT				
310-9269		C4.4 ACERT				
396-4516	OS	C4.4 ACERT				
396-4482	OS	C4.4 ACERT				
130-6763		3056				
135-0264		3056				
216-8323		3056E				
282-2224		C6.6 ACERT				
380-2063		C6.6 ACERT				
276-7475		C6.6 ACERT				
380-2062		C6.6 ACERT				

PISTON PART No	OVERSIZE	ENGINE(S)				
108-2716		3406C&E				
9Y7212		3406C&E				
322-0329		C13				
238-2713		C13				
388-2310		C13				
322-3146		C13				
388-9353		C13				
388-9355		C13				
384-3698		C13				
388-9656		C13				
265-1313		C13				
306-7460		C15				
388-9354		C15				
346-6615		C15				
284-8983		C15				
232-6557		C15				
248-5516		C15				
248-5514		C15				
390-6715		C18				
329-4510		C18				
329-4511		C18				
368-7816		C18				
372-4970		C18				
329-4509		C18				

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CATERPILLAR CYLINDER KIT AND COMPONENTS



PISTON PIN PART No	OVERSIZE	ENGINE(S)				
154-0873		C1.5	3013C	C2.2	3024-3024C	
168-7246		3406C&E	C15			
8N1608		3406C&E				
197-9327		C13				
180-7350		C15	C18			

PISTON PIN RETAINER PART No	OVERSIZE	ENGINE(S)				
154-0874		C1.5	3013C	C2.2	3024-3024C	
7E1177		3406C&E	C15			
8N7295		3406C&E				
197-9326		C13				
333-8440		C13				
250-2940		C15	C18			
230-2569		C15	C18			

PISTON CROWN PART No	ENGINE(S)				
149-5566	3406C&E				
136-5201	3406C&E				
135-2837	3406C&E				
7C2888	3406C&E				
132-6664	3406C&E				
133-7537	3406C&E				
139-8500	3406C&E				
145-6700	3406C&E	C15			
180-7352	3406C&E	C15			
136-1560	3406C&E				
221-2305	3406C&E				
180-7351	C15				

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CATERPILLAR CYLINDER KIT AND COMPONENTS



PISTON SKIRT PART No	ENGINE(S)				
130-0241	3406C&E	C15			
136-5202	3406C&E				
147-6955	3406C&E				
284-6039	3406C&E				
132-6663	3406C&E	C15			

RING SET PART No	OVERSIZE	ENGINE(S)				
217-1456		C1.5	3013C	C2.2	3024-3024C	
217-1456B	OS	C1.5	3013C			
290-8458		3013C				
290-8458B	OS	3013C				
225-5436		C3.3	3054C-3054E	C4.4		
233-7231		C3.3	3054C-3054E	C4.4		
334-1996	OS	C3.3	3054C-3054E	C4.4		
334-1997	OS	C3.3	3054C-3054E	C4.4		
334-2318	OS	C3.3	3054C-3054E	C4.4		
334-2319	OS	C3.3	3054C-3054E	C4.4		
270-6970B	OS	C2.2				
439-3372		C2.2				
439-3372B	OS	C2.2				
270-6970		3024-3024C				
112-7020		3054DIT	3056DIT	3056DINA	3056T	3056E
138-2073		3054NA	3054DIT	3056DIT	3056DINA	
185-0109		3054B(DINA)				
185-0110	OS	3054B(DINA)				
185-0111	OS	3054B(DINA)				
276-7476		C4.4	C4.4 ACERT	C6.6 ACERT		
380-2065	OS	C4.4	C4.4 ACERT	C6.6 ACERT		
146-1780		3056				
217-1573		3056E				

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CATERPILLAR CYLINDER KIT AND COMPONENTS



CATERPILLAR CYLINDER KIT AND COMPONENTS

SEPARATE RINGS - TOP

PART No	ENGINE(S)				
134-3761	3406C&E	C15			
147-6953	3406C&E				
153-4101	3406C&E				
177-7496	3406C&E	C15			
238-2717	C13				
434-9019	C13				
415-7459	C13				
434-9020	C13				
237-0194	C15				
247-6130	C15				
284-8988	C15				
223-9159	C18				
340-9400	C18				

SEPARATE RINGS - INTERMEDIATE

PART No	ENGINE(S)				
144-5902	3406C&E				
2P2817	3406C&E	C15			
147-6954	3406C&E				
139-8504	3406C&E				
176-5749	3406C&E	C15			
197-9257	C13				
300-3086	C13				
331-6025	C13				
238-4737	C15				
164-4187	C15				
284-8991	C15				
238-2707	C18				

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CATERPILLAR CYLINDER KIT AND COMPONENTS



SEPARATE RINGS - OIL PART No	ENGINE(S)				
7N7078	3406C&E	C15			
147-7327	3406C&E				
139-8505	3406C&E				
189-9771	3406C&E	C15			
265-1113	C13				
238-2704	C13				
238-0294	C15				
306-4014	C15				
284-8993	C15				
246-5659	C18				
340-3639	C18				

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CATERPILLAR CYLINDER HEAD AND COMPONENTS



offer both Bare and Loaded Heads

CYLINDER HEAD PART No	OVERSIZE	ENGINE(S)				
235-6974		C1.5	3013C	C2.2		
311-1158		C1.5	3013C			
231-2072			3013C			
303-8483			C3.3			
303-8494		C3.3				
308-1859		C2.2	3024-3024C			
423-7672		C2.2				
217-1481		C2.2	3024-3024C			
236-5127		C2.2	3024-3024C			
321-4061		C2.2	3024-3024C			
480-5418		C2.2				
154-0884		3024-3024C				
319-7269		3024-3024C				
150-8682		3054T				
132-9254		3054T	3056T			
163-9254		3054NA	3054DIT			
232-7519		3054C-3054E				
225-5505		3054C-3054E				
164-6098		3054DIT	3054B(DINA)			
176-3133		3054B(DINA)				
247-4868		C4.4	3054C-3054E			
315-3389		C4.4				
316-7896		C4.4				
298-4526		C4.4 ACERT				
161-9819		3056	3056T			
198-9250		3056	3056DINA	3056T		
164-6099		3056DIT				
216-8335		3056E				
276-8115		C6.6 ACERT				

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CATERPILLAR CYLINDER HEAD AND COMPONENTS



offer both Bare and Loaded Heads

CYLINDER HEAD (Cont.) PART No	OVERSIZE	ENGINE(S)				
245-4324		3406C&E	C15	C18		
156-7343		3406C&E				
243-6741		3406C&E	C18			
137-4493		3406C&E				
153-4220		3406C&E				
331-1981		C13				
308-6358		C13				
302-2297		C13				
345-3752		C13				
346-1999		C13				
289-3210		C13				
300-9512		C13				
183-5296		C15	C18			
281-1640		C15	C18			
223-7263		C15	C18			
223-9250		C18	C18			
263-5055		C18				

CATERPILLAR CYLINDER HEAD AND COMPONENTS



EXHAUST VALVE PART No	OVERSIZE	ENGINE(S)				
308-1861		C1.5	3013C	C2.2	3024-3024C	
153-5555		3013C				
225-5499		C3.3	C4.4	3054C-3054E		
454-0480		C2.2				
344-1624		C2.2	3024-3024C			
7W4602		3054T	3056	3056DINA	3056T	
145-6857		3054NA	3054DIT			
138-2050		3054DIT	3054B(DINA)	3056DIT	3056E	
176-3137		3054B(DINA)				
315-3394		C4.4				
339-9637		C4.4 ACERT	C6.6 ACERT			
153-7024		3406C&E	C15	C18		
152-7585		3406C&E				
108-5911		3406C&E				
248-1467		C13				
224-3030		C13				

INLET VALVE PART No	OVERSIZE	ENGINE(S)				
308-1860		C1.5	3013C	C2.2	3024-3024C	
231-2070		3013C				
225-5495		C3.3	C4.4	3054C-3054E		
454-0479		C2.2				
100-4626		3054T	3056	3056T		
611196		3054T	3056	3056DINA	3056T	
145-6855		3054NA	3054DIT	3056E		
138-2052		3054DIT	3054B(DINA)	3056DIT		
176-3134		3054B(DINA)				
315-3390		C4.4				
309-6678		C4.4 ACERT	C6.6 ACERT			
153-7023		3406C&E	C15	C18		
152-8380		3406C&E				
108-5910		3406C&E				
315-3390		C4.4				
252-7802		C13				
224-3028		C13				
236-5605		C15	C18			

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CATERPILLAR CYLINDER HEAD AND COMPONENTS



VALVE COLLET PART No	OVERSIZE	ENGINE(S)				
153-5556		C1.5	3013C	C2.2	3024-3024C	
147-1979		C3.3	3054NA	3054DIT	3054B(DINA)	3054C-3054E
		3056DIT	3056E			
067-6834		3054T	3056	3056DINA	3056T	
4P4661		3406C&E				
2A4429		3406C&E	C13	C15	C18	
315-3393		C4.4				
276-8123		C4.4 ACERT	C6.6 ACERT			

VALVE GUIDE PART No	OVERSIZE	ENGINE(S)				
160-5438		3054T	3056	3056DINA	3056T	
163-9256		3054NA	3054DIT	3054B(DINA)	3056DIT	3056E
138-9256		3054DIT	3054B(DINA)			
160-5436		3054T	3056	3056DINA	3056T	
185-0882		C3.3	3054NA	C4.4	3054C-3054E	3056DIT
		3056E				
380-2073		C4.4 ACERT	C6.6 ACERT			
122-7375		3406C&E	C15	C18		
268-2953		C13				
277-9775		C13				

CATERPILLAR CYLINDER HEAD AND COMPONENTS



CATERPILLAR CYLINDER HEAD AND COMPONENTS

VALVE SEAT INSERT PART No	OVERSIZE	ENGINE(S)				
256-2084		C1.5	3013C	C2.2	3024-3024C	
256-2085		C1.5	3013C	C2.2	3024-3024C	
322-9663		C3.3	C4.4	3054C-3054E		
329-6655		C3.3	C4.4	3054C-3054E		
247-6398		C2.2	3024-3024C			
109-3428		3054T	3056	3056DINA	3056T	
145-6854		3054NA	3054DIT			
138-2056		3054DIT	3054B(DINA)	3056DIT		
145-6853		3054NA	3054DIT			
138-2057		3054DIT	3054B(DINA)	3056DIT		
130-1501		3054T	3056			
611197		3054T	3056	3056DINA	3056T	
176-3135		3054B(DINA)				
176-3138		3054B(DINA)				
377-0400		C4.4 ACERT	C6.6 ACERT			
322-9664		C4.4				
377-0399		C4.4 ACERT	C6.6 ACERT			
216-8333		3056E				
109-3427		3056T				
216-8332		3056E				
175-3617		3406C&E	C18			
152-7582		3406C&E	C18			
152-8379		3406C&E				
108-5912		3406C&E				
1W5283		3406C&E				
260-4885		C13				
224-1270		C13				
224-3983		C15	C18			
226-5561		C15	C18			
280-3979		C18				

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CATERPILLAR CYLINDER HEAD AND COMPONENTS



VALVE SPRING PART No	OVERSIZE	ENGINE(S)				
190-3748		C1.5	3013C	C2.2		
153-5558		3013C	C2.2	3024-3024C		
436-0519		C3.3	C4.4	3054C-3054E		
206-4127		3054NA	3054DIT	3054B(DINA)	3056DIT	3056E
176-3139		3054B(DINA)				
610284		3054T	3056	3056DINA	3056T	
610283		3054T	3056	3056DINA	3056T	
211-3122		3406C&E	C15	C18		
247-9908		3406C&E	C15	C18		
436-0522		C4.4				
436-0524		C4.4 ACERT				
436-0521		C6.6 ACERT				
224-4441		C13				
332-2152		C13				

VALVE SPRING RETAINER PART No	OVERSIZE	ENGINE(S)				
153-5557		C1.5	3013C	C2.2	3024-3024C	
225-5498		C3.3	C4.4	3054C-3054E		
315-3392		C4.4				
276-8133		C4.4 ACERT	C6.6 ACERT			
138-2060		3056DIT	3056E			
610281		3056DINA	3056T			
186-2001		3406C&E	C15	C18		
7E7977		C13				
612663		C13				

CATERPILLAR CYLINDER HEAD AND COMPONENTS



VALVE SPRING CAP						
PART No	OVERSIZE	ENGINE(S)				
322-7485		C1.5	3013C	C2.2	3024-3024C	

VALVE SPRING WASHER						
PART No	OVERSIZE	ENGINE(S)				
067-6054		3054T	3056	3056T		

VALVE STEM SEAL						
PART No	OVERSIZE	ENGINE(S)				
440-5104		C1.5	3013C	C2.2	3024-3024C	
153-5559		C1.5	3024-3024C			
153-5554		C1.5	3024-3024C			
254-3954		C3.3	C4.4	3054C-3054E		
252-6438		C3.3	C4.4	3054C-3054E		
1W5849		3054T	3056	3056DINA	3056T	
145-6858		3054NA	3054DIT	3054B(DINA)	3056DIT	3056E
145-6856		3054NA	3054DIT	3054B(DINA)	3056DIT	3056E
185-0883		3054B(DINA)				
163-2478		3406C&E	C13	C15	C18	
299-5511		C4.4 ACERT	C6.6 ACERT			

CATERPILLAR CRANKSHAFT AND RELATED PARTS



CRANKSHAFT PART No	ENGINE(S)				
311-1157	C1.5	3013C			
313-2027	3013C				
235-6962	3013C				
273-9297	C3.3				
270-8741	C2.2				
308-1852	C2.2	3024-3024C			
139-7018	3054T	3054NA	3054DIT	3054B(DINA)	
232-7400	C4.4	C4.4 ACERT	3054C-3054E		
359-0715	C4.4				
359-0716	C4.4 ACERT	3054C-3054E			
300-1025	3056	3056DIT	3056DINA	3056T	
193-0159	3056DIT	3056DINA			
240-8467	3056E				
276-7387	C6.6 ACERT				
611453	3406C&E				
160-1799	3406C&E				
313-3997	C13				
221-9360	C15				
189-4918	C18				

CATERPILLAR CRANKSHAFT AND RELATED PARTS



CATERPILLAR CRANKSHAFT AND RELATED PARTS

CRANKSHAFT GEAR PART No	OVERSIZE	ENGINE(S)				
308-1853		C1.5	3013C	C2.2	3024-3024C	
154-1202		3013C	3024-3024C			
356-3225		3013C				
216-8314		C3.3	C4.4	C4.4 ACERT	3054C-3054E	3056E
154-1201		C2.2				
610223		3054T 3056DINA	3054NA 3056T	3054DIT	3056	3056DIT
067-9579		3054B(DINA)				
142-7332		3054B(DINA)				
276-7391		C6.6 ACERT				

FRONT COVER PLATE PART No	OVERSIZE	ENGINE(S)				
226-8767		C4.4				

MAIN BEARING SET PART No	OVERSIZE	ENGINE(S)				
161-2628	OS	C1.5	3013C			
304-4764A	OS	3013C				
353-7440	OS	C3.3				
161-7163	OS	C2.2	3024-3024C			
308-2362	OS	C2.2	3024-3024C			
353-7428	OS	3054T	3054NA	3054DIT	3054B(DINA)	3054C-3054E
353-7424	OS	C4.4	C4.4 ACERT			
353-7416	OS	3056	3056DIT	3056DINA	3056T	3056E
360-1978A	OS	C6.6 ACERT				
156-6977		C1.5	3013C			
161-2629	OS	C1.5	3013C			
304-4764		3013C				
353-7439		C3.3				
353-7442	OS	C3.3				
353-7441	OS	C3.3				
154-1203		C2.2	3024-3024C			
308-1854		C2.2	3024-3024C			

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CATERPILLAR CRANKSHAFT AND RELATED PARTS



MAIN BEARING SET PART No	OVERSIZE	ENGINE(S)				
161-7164	OS	C2.2	3024-3024C			
353-7427		3054T	3054NA	3054DIT	3054B(DINA)	3054C-3054E
353-7429	OS	3054T	3054NA	3054DIT	3054B(DINA)	3054C-3054E
353-7430	OS	3054T	3054NA	3054DIT	3054B(DINA)	3054C-3054E
353-7423		C4.4	C4.4 ACERT			
353-7425	OS	C4.4	C4.4 ACERT	3054C-3054E		
353-7426	OS	C4.4	C4.4 ACERT	3054C-3054E		
353-7415		3056	3056DIT	3056DINA	3056T	3056E
353-7417	OS	3056	3056DIT	3056DINA	3056T	3056E
353-7418	OS	3056	3056DIT	3056DINA	3056T	3056E
360-1978		C6.6 ACERT				
360-1978B	OS	C6.6 ACERT				
360-1978C	OS	C6.6 ACERT				
317-8766		3406C&E	C15	C18		
4W5492/010	OS	3406C&E	C15			
4W5698	OS	3406C&E	C15	C18		
4W5699	OS	3406C&E	C15	C18		
4W5492/040	OS	C15				
211-0587		C13				
128-400	OS	C13				
128-401	OS	C13				
211-0588		C13				
128-0382	OS	C13				
128-0383	OS	C13				

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CATERPILLAR CRANKSHAFT AND RELATED PARTS



CATERPILLAR CRANKSHAFT AND RELATED PARTS

OIL SEAL GROUP PART No	OVERSIZE	ENGINE(S)				
154-1675		C1.5	3013C	C2.2	3024-3024C	
156-6973		C1.5				
231-8819		3013C				
154-0178		C2.2	3024-3024C			
232-7449		C3.3	C4.4	C4.4 ACERT	3054C-3054E	
288-0422		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
		C4.4	C4.4 ACERT	3054C-3054E	3056	3056DIT
		3056DINA	3056T	3056E		
W5360		3054B(DINA)	3056	3056DIT	3056DINA	3056T
209-9218		3054T	3054NA	3054DIT	3054B(DINA)	3056
		3056DIT	3056DINA	3056T	3056E	
277-3013		C6.6 ACERT				
292-0886		C6.6 ACERT				
142-5867		3406C&E	C15	C18		
142-5868		3406C&E	C15	C18		
226-4775		C13				
100-5421		C13				

OIL SEAL SLEEVE PART No	OVERSIZE	ENGINE(S)				
167-2153		3054C-3054E				
219-2512		3054T	3054NA	3054DIT	3054B(DINA)	3056
		3056DIT	3056DINA	3056T		
9Y0821		C13				
9Y0810		C13				

PLATE GASKET PART No	OVERSIZE	ENGINE(S)				
225-8287		C3.3	C4.4	C4.4 ACERT		
226-8766		C4.4	C4.4 ACERT	3054C-3054E		
177-2391		3056DIT	3056DINA	3056E		
610838		3056T				
227-1204		3406C&E	C15			
614421		C15	C18			

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CATERPILLAR CRANKSHAFT AND RELATED PARTS



THRUST BEARING PART No	OVERSIZE	ENGINE(S)				
154-1231		C1.5	3013C	C2.2	3024-3024C	
032-9090		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
		C4.4	C4.4 ACERT	3054C-3054E	3056	3056DIT
		3056DINA	3056T	3056E		
032-9091		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
		C4.4	C4.4 ACERT	3054C-3054E	3056	3056DIT
		3056DINA	3056T	3056E		
154-1230		C2.2	3024-3024C			
247-2723	OS	C3.3	3054T	3054NA	3054DIT	3054B(DINA)
		C4.4	C4.4 ACERT	3054C-3054E	3056	3056DIT
		3056DINA	3056T	3056E		
247-2717		C4.4 ACERT				
253-1752		3406C&E	C15	C18		
364-5145		C6.6 ACERT				
246-3144		C13				

FOR DETAILS ON OVERSIZE PARTS PLEASE SEE MAIN ENGINE LIST

CATERPILLAR CONROD AND RELATED PARTS



CATERPILLAR CONROD AND RELATED PARTS

CONROD PART No	OVERSIZE	ENGINE(S)				
156-6980		C1.5	3013C			
231-3870		3013C				
225-5458		C3.3	3054B(DINA)	C4.4	C4.4 ACERT	3054C-3054E
		3056DIT	3056DINA	3056E		
225-5459		C3.3	3054B(DINA)	C4.4	C4.4 ACERT	3054C-3054E
		3056DIT	3056DINA	3056E		
154-0867		C2.2	3024-3024C			
240-9954		3054T	3056T			
225-5454		C3.3	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	3056E
225-5453		C3.3	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	3056E
225-5451		C3.3	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	3056E
225-5441		C3.3	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	3056E
359-0724		C4.4	C4.4 ACERT	3054C-3054E		
359-0722		C4.4	C4.4 ACERT	3054C-3054E		
067-6879		3056				
331-0292		C6.6 ACERT				
331-0290		C6.6 ACERT				
331-0291		C6.6 ACERT				
359-0720		C4.4	C4.4 ACERT	3054C-3054E		
359-0723		C4.4	C4.4 ACERT	3054C-3054E		
359-0719		C4.4	C4.4 ACERT	3054C-3054E		
359-0721		C4.4	C4.4 ACERT	3054C-3054E		
9Y6054		3406C&E	C15			
7E5996		3406C&E				
160-8229		C13				
292-0483		C13				
223-9150		C13				
224-3245		C15	C18			
222-3897		C18				

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CATERPILLAR CONROD AND RELATED PARTS

CONROD BEARING SET PART No	OVERSIZE	ENGINE(S)				
161-2630	OS	C1.5	3013C			
304-4767	OS	3013C				
353-2749	OS	C3.3				
307-9855	OS	C2.2				
439-3373	OS	3024-3024C				
353-2206	OS	3054T	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E			
353-2753	OS	3056	3056DIT	3056DINA	3056T	3056E
458-7918	OS	C6.6 ACERT				
161-2631	OS	C1.5	3013C	3024-3024C		
353-2750	OS	C3.3				
307-9856	OS	C2.2				
353-2207	OS	3054T	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E			
353-2754	OS	3056	3056DIT	3056DINA	3056T	3056E
458-7939	OS	C6.6 ACERT				
353-2751	OS	C3.3				
353-2208	OS	3054T	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E			
353-2755	OS	3056	3056DIT	3056DINA	3056T	3056E
458-7940	OS	C6.6 ACERT				
156-6978		C1.5	3013C			
304-4766		3013C				
353-2748		C3.3				
146-7808		C2.2	3024-3024C			
308-1855		3024-3024C				
353-2205		3054T	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E			
353-2752		3056	3056DIT	3056DINA	3056T	3056E
360-1564		C6.6 ACERT				
328-5573		3406C&E	C15			
9Y7735/010	OS	3406C&E	C15			
7E0558	OS	3406C&E	C15			
7E0559	OS	3406C&E	C15			
292-0484		C13				
128-0395		C13				
128-0396		C13				
261-3450		C15	C18			
232-3235	OS	C15	C18			
232-3236	OS	C15	C18			
224-3246		C18				

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CATERPILLAR CONROD AND RELATED PARTS



CONROD BOLT PART No	OVERSIZE	ENGINE(S)				
154-0870		C1.5	3013C	C2.2	3024-3024C	
225-5439		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
	C4.4	C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	
	3056T	3056E				
124-3532		3054B(DINA)				
067-6883		3054T	3054NA	3054DIT	3056	3056T
		3056E				
323-9312		C4.4	C4.4 ACERT	3054C-3054E	C6.6 ACERT	
7E4195		3406C&E	C15			
115-2793		C13				
213-3217		C15	C18			

CONROD BUSHING PART No	OVERSIZE	ENGINE(S)				
154-0869		C1.5	3013C	C2.2	3024-3024C	
153-5536		3013C				
225-5438		C3.3	3054NA	3054DIT	3054B(DINA)	C4.4
		C4.4 ACERT	3054C-3054E	3056DIT	3056DINA	3056E
240-9955		3054T	3056T			
7W2510		3054T	3056T			
320-2352		3054NA	3054DIT	3054B(DINA)	3056E	
067-6158		3056				
7E4195		3406C&E	C15			
115-2793		C13				
213-3217		C15	C18			

CONROD NUT PART No	OVERSIZE	ENGINE(S)				
154-0871		C1.5	3013C	C2.2	3024-3024C	
153-5538		3013C				
6B6684		3054NA	3054DIT			
7W2505		3056	3056T	3056E		

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CATERPILLAR CAMSHAFT AND RELATED PARTS



CAMSHAFT PART No	OVERSIZE	ENGINE(S)				
240-0039		C1.5	3013C			
311-1165		C1.5	3013C			
346-8838		C3.3				
346-8818		C3.3				
346-8976		C3.3				
309-6733		C2.2	3024-3024C			
154-4504		C2.2	3024-3024C			
360-5470		3054T				
356-3503		3054NA	3054DIT			
357-6810		3054B(DINA)				
350-2374		C4.4	3054C-3054E			
350-2433		C4.4				
380-2600		C4.4				
394-1399		C4.4 ACERT				
306-2330		C4.4 ACERT				
350-1846		3054C-3054E				
364-1119		3056	3056T			
360-3197		3056DIT	3056DINA	3056E		
347-1131		C6.6 ACERT				
347-1132		C6.6 ACERT				
217-7139		3024-3024C				
156-6996		3024-3024C				
343-2871		C2.2	3024-3024C			
308-1902		C2.2	3024-3024C			
342-8500		C1.5	3013C			
342-0523		3013C				
238-1204		3013C				

CATERPILLAR CAMSHAFT AND RELATED PARTS



CAMSHAFT (Cont.) PART No	OVERSIZE	ENGINE(S)				
187-9381		3406C&E				
131-0510		3406C&E				
332-7301		3406C&E				
143-9153		3406C&E	C15			
332-7308		3406C&E				
223-7468		C13				
240-1856		C13				
348-9820		C13				
223-7467		C13				
260-3204		C13				
344-9038		C13				
348-9715		C13				
375-2510		C13				
252-5009		C15				
139-0538		C15				
332-7298		C15	C18			
239-6139		C18	C18			
332-7300		C18	C18			
325-1113		C18				
130-9710		C18				

CAMSHAFT GEAR PART No	OVERSIZE	ENGINE(S)				
9Y2633		3054T				
425-7103		C6.6 ACERT				

IDLER GEAR PART No	OVERSIZE	ENGINE(S)				
2W1529		3054T				

IDLER GEAR BUSHING PART No	OVERSIZE	ENGINE(S)				
067-6899		3054T	3054NA	3054DIT	3054B(DINA)	3056
		3056DINA	3056T	3056DIT		

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CATERPILLAR CAMSHAFT AND RELATED PARTS

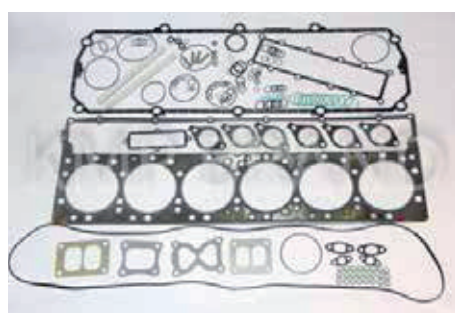
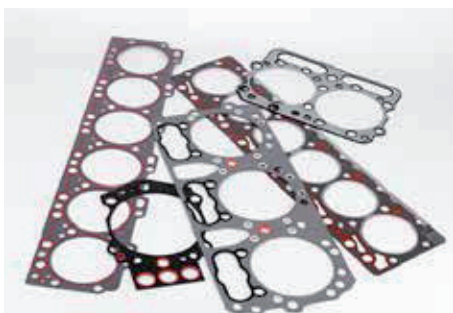
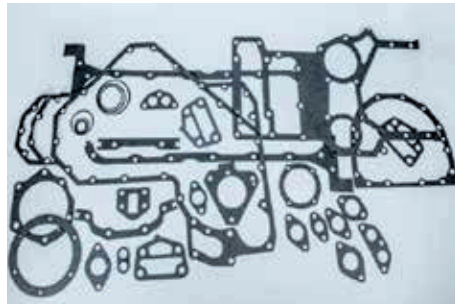
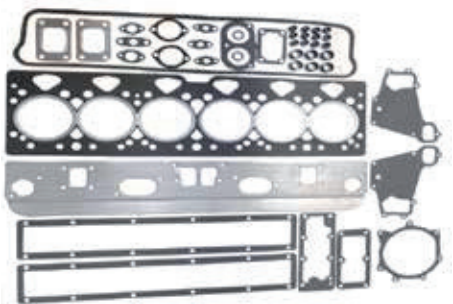
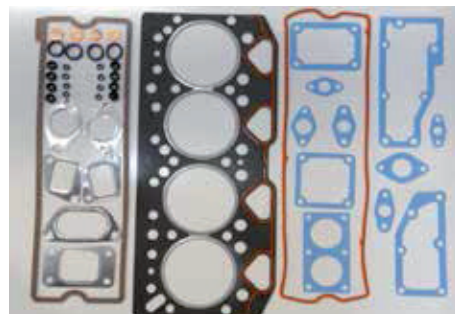
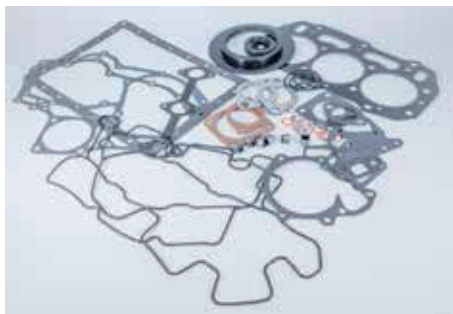


PUSHROD PART No	OVERSIZE	ENGINE(S)				
160-3534		C1.5	3013C			
067-6095		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
	C4.4	3054C-3054E	3056	3056DIT	3056DINA	
	3056T	3056E				
154-1248		C2.2				
278-5126		C4.4	C4.4 ACERT	C6.6 ACERT		
319-0271		C13				
319-0270		C13				

ROCKER ARM BUSH PART No	OVERSIZE	ENGINE(S)				
209-0093		3054NA	3054DIT	3054B(DINA)	3056DIT	3056DINA

TAPPET PART No	OVERSIZE	ENGINE(S)				
154-1249		C1.5	3013C	C2.2		
138-2053		C3.3	3054T	3054NA	3054DIT	3054B(DINA)
		C4.4	3054C-3054E	3056	3056DIT	3056DINA
		3056T	3056E			
438-9109		C2.2				
315-3384		C4.4	C4.4 ACERT			
278-5125		C6.6 ACERT				

CATERPILLAR GASKET KITS AND COMMON GASKETS



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CATERPILLAR GASKET KITS AND COMMON GASKETS

CYLINDER HEAD GASKET PART No	OVERSIZE	ENGINE(S)				
258-4946		C4.4	3054C-3054E			
273-9375		C3.3				
160-0161		3054T	3054NA	3054DIT		
185-0885		3054B(DINA)				
156-4173		3056	3056DIT	3056DINA	3056T	3056E
310-8520		C4.4 ACERT				
422-4438		C6.6 ACERT				
176-3141		C6.6 ACERT				
254-4504	OS	3013C				
218-8533	OS	C1.5	3013C			
231-2073	OS	3013C				
218-8537	OS	C1.5	3013C			
311-1685		C2.2	3024-3024C			
322-7488	OS	C2.2	3024-3024C			
322-7487	OS	C2.2	3024-3024C			
322-7486	OS	C2.2	3024-3024C			
420-6400		C2.2				
153-9653		3406C&E	C15			
359-0908		3406C&E	C15	C18		
221-9392		C13				

EXHAUST MANIFOLD GASKET PART No	OVERSIZE	ENGINE(S)				
161-8282		C1.5	3013C			
311-1173		C1.5				
273-9246		C3.3				
154-2427		C2.2	3024-3024C			
035-8218		3054T	3054NA	3054DIT		
185-6623		3054B(DINA)				
225-8536		3054C-3054E	C4.4			
298-4570		C4.4 ACERT				
7C1240		3056	3056T			
7C1241		3056	3056T	3056E		
162-2088		3056DIT	3056DINA			
216-8712		3056E				

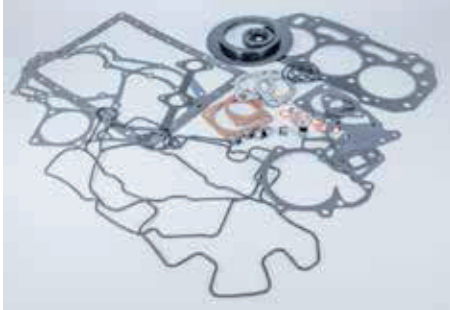
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CATERPILLAR GASKET KITS AND COMMON GASKETS



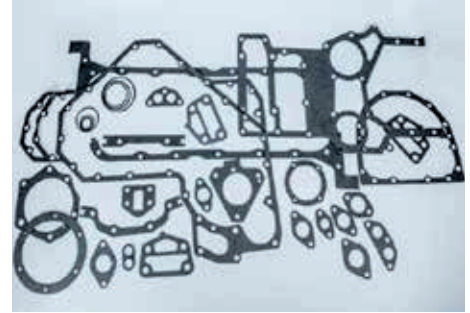
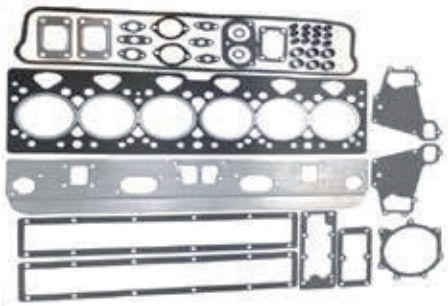
EXHAUST MANIFOLD GASKET (Cont.)						
PART No	OVERSIZE	ENGINE(S)				
138-4611		3406C&E	C15			
349-1834		C6.6 ACERT				
279-9361		C6.6 ACERT				
283-2238		C13				
224-5389		C13				
281-8261		C15	C18			
194-8124		C18				
129-9452		C18				

FILTER HEAD GASKET						
PART No	OVERSIZE	ENGINE(S)				
225-7944		C4.4	C4.4 ACERT			
233-9408		C4.4	C4.4 ACERT			

GASKET KIT						
PART No	OVERSIZE	ENGINE(S)				
KMP-C2.2-K2		C2.2				
KMP-C4.4-K2		C4.4 ACERT				
KMP-C4.4-K1		C4.4 ACERT				
275-0885		C3.3				
173-9716		3054T				
234-3370		3054NA	3054DIT	3054B(DINA)		
187-4968		3054DIT	3054B(DINA)			
272-2232		C4.4	3054C-3054E			
272-0494		C4.4	3054C-3054E			
290-2494		3054C-3054E				
222-5836		3056	3056DIT	3056DINA	3056T	
232-3102		3056DIT	3056DINA			
216-9616		3056E				
KMP-C6.6-K2A		C6.6 ACERT				
KMP-C6.6-K2B		C6.6 ACERT				

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CATERPILLAR GASKET KITS AND COMMON GASKETS

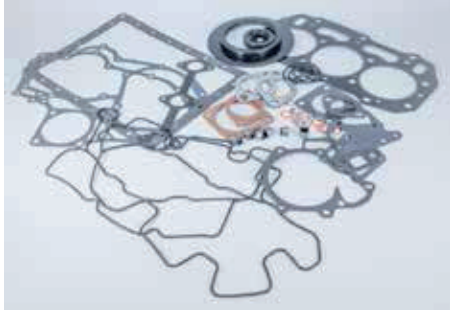


GASKET KIT (Cont.) PART No	OVERSIZE	ENGINE(S)				
252-1827		C1.5				
252-1789		3013C				
155-8078		C1.5	3013C			
164-8900		3024-3024C				
KMP-3024C-K1/K2		3024-3024C				
291-8885		C3.3				
KMP-C2.2-K1NHG		C2.2				
227-0186		3054T				
177-3310		3054T				
175-1321		3054NA	3054DIT			
187-1290		3054B(DINA)				
277-5156		C4.4	3054C-3054E			
187-3615		3056	3056T			
187-1963		3056DIT	3056DINA			
216-9612		3056E				
KMP-3406E-K1A		3406C&E				
KMP-3406E-K1B		3406C&E				
KMP-3406E-K2		3406C&E				
KMP-C6.6-K1A		C6.6 ACERT				
KMP-C6.6-K1B		C6.6 ACERT				
KMP-C13-K1		C13				
KMP-C13-K2		C13				
KMP-C15-K1A		C15				
KMP-C15-K1B		C15				
KMP-C15-K2		C15				
KMP-C18-K1A		C18				
KMP-C18-K1B		C18				
KMP-C18-K2		C18				

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CATERPILLAR GASKET KITS AND COMMON GASKETS



INTAKE MANIFOLD GASKET

PART No	OVERSIZE	ENGINE(S)				
142-2414		3054T				
101-3125		C15				

OIL PAN GASKET

PART No	OVERSIZE	ENGINE(S)				
215-2604		C1.5	3013C			
274-4695		C3.3				
215-2605		3024-3024C				
423-5607		C2.2	3024-3024C			
032-9946		3054T	3054NA	3054DIT	3054B(DINA)	3056DINA
225-6005		C4.4	3054C-3054E			
237-5932		C4.4 ACERT				
213-9710		3056				
614710		3056	3056DIT	3056T	3056E	
4N1151		3406C&E	C15			
188-0210		3406C&E				
275-9884		C6.6 ACERT				
154-1945		3024-3024C				
219-4669		3013C				
217-3673		C13				

OIL COOLER GASKET

PART No	OVERSIZE	ENGINE(S)				
610689		3054T				
225-6818		C4.4				
272-2265		C4.4	3054C-3054E			
298-4560		C4.4 ACERT				
353-7715		C4.4 ACERT				

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CATERPILLAR GASKET KITS AND COMMON GASKETS

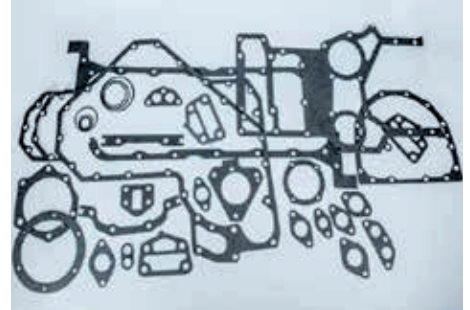
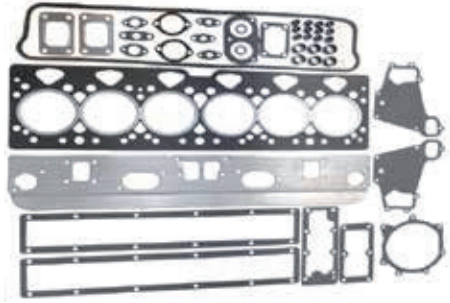


PLATE GASKET PART No	OVERSIZE	ENGINE(S)				
225-8287		C3.3	C4.4	C4.4 ACERT		
226-8766		C4.4	C4.4 ACERT	3054C-3054E		
177-2391		3056DIT	3056DINA	3056E		
610838		3056T				
227-1204		3406C&E	C15			
614421		C15	C18			

ROCKER COVER GASKET PART No	OVERSIZE	ENGINE(S)				
235-5531		C1.5	3013C			
254-6030		C1.5	3013C			
231-3020		3013C				
275-1199		C3.3				
233-0695		C2.2	3024-3024C			
154-1344		3024-3024C				
126-6671		3054T				
200-6374		3054NA	3054DIT	3054B(DINA)		
225-6451		C4.4	3054C-3054E			
126-2238		3056	3056T			
200-6373		3056DIT	3056DINA			
614730		3056	3056T			
216-9604		3056E				
5P5678		3406C&E	C13			
242-9537		3406C&E	C15	C18		
256-7704		C6.6 ACERT				
277-5063		C6.6 ACERT				
229-5711		C13				

CATERPILLAR GASKET KITS AND COMMON GASKETS

ROCKER HOUSING GASKET PART No	OVERSIZE	ENGINE(S)				
235-7012		C1.5				
156-6993		C1.5				
447-3735		3013C				
447-5255		3013C				
217-2752		C2.2	3024-3024C			
298-4552		C4.4 ACERT				
154-1250		3024-3024C				
272-0389		C13				

REAR SEAL HOUSING GASKET PART No	OVERSIZE	ENGINE(S)				
172-4584		3056				

TIMING COVER GASKET PART No	OVERSIZE	ENGINE(S)				
215-2621		3024-3024C				
155-9524		C18				

TURBO GASKET PART No	OVERSIZE	ENGINE(S)				
238-9196		3024-3024C				
304-5061		3024-3024C				
194-5390		C4.4 ACERT				
225-8530		C4.4 ACERT				
197-8419		C13	C15			
289-4135		C13				
247-6851		C15				
197-8418		C15	C18			

VALVE COVER GASKET PART No	OVERSIZE	ENGINE(S)				
298-4546		C4.4 ACERT				

CATERPILLAR FUEL SYSTEM



FUEL INJECTION PUMP PART No	OVERSIZE	ENGINE(S)				
291-8790		C3.3				
292-0339		C3.3				
292-106		C3.3				
456-4181		C3.3				
275-0883		C3.3				
292-9012		C3.3				

FUEL LINE LEAK OFF PART No	OVERSIZE	ENGINE(S)				
145-8326		3056DINA				

FUEL SHUT OFF SOLENOID PART No	OVERSIZE	ENGINE(S)				
208-5029		3056DIT				

FUEL TRANSFER PUMP PART No	OVERSIZE	ENGINE(S)				
183-4320		C1.5	3013C	C2.2	3024-3024C	
295-4070		C1.5	C2.2	3024-3024C		
467-6837		C3.3				
201-0877		3054T	3054NA	3054DIT	3054B(DINA)	
467-7011		3054C-3054E				
299-9265		C4.4				
143-8498		3056DIT				
132-9447		3056	3056DIT	3056DINA	3056T	
255-2453		3056E				
105-2508		3406C&E				
190-8970		3406C&E				
137-5541		3406C&E	C15			
388-7287		C13				
295-9259		C15				

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CATERPILLAR FUEL SYSTEM



FUEL TRANSFER PUMP GASKET PART No	OVERSIZE	ENGINE(S)				
231-4457		3056	3056T	3056E		

FUEL TRANSFER REPAIR KIT PART No	OVERSIZE	ENGINE(S)				
033-7837		3054NA	3054DIT	3054B(DINA)		
171-1384		3056	3056DIT	3056DINA	3056T	

GLOW PLUG PART No	OVERSIZE	ENGINE(S)				
232-6662		C3.3	C4.4	3054C-3054E		

INJECTOR PART No	OVERSIZE	ENGINE(S)				
252-1466		C1.5	3013C	C2.2	3024-3024C	
234-0387		C3.3	3054C-3054E			
292-0346		C3.3	3054C-3054E			
236-1673		C3.3	3054C-3054E			
232-2724		C3.3	3054C-3054E			
101-3898		3054T				
101-4388		3054T	3056T			
152-3937		3054NA				
198-4102		3054DIT				
197-9417		3054B(DINA)				

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CATERPILLAR FUEL SYSTEM

INJECTOR (Cont.) PART No	OVERSIZE	ENGINE(S)				
315-3381		C4.4				
316-7987		C4.4				
321-1070		C4.4 ACERT	C6.6 ACERT			
320-0670		C4.4 ACERT				
320-0680		C4.4 ACERT				
320-0688		C4.4 ACERT				
320-0677		C4.4 ACERT				
102-9902		3056				
220-0491		3056	3056T			
216-9786		3056E				
145-8324		3056DIT				
186-6538		3056DIT				
147-6240		3056DINA				
321-1080		C6.6 ACERT				
321-0990		C6.6 ACERT				
211-3022		C15				
211-3023		C15				

INJECTOR PUMP PART No	OVERSIZE	ENGINE(S)				
145-8909		3056DIT				

INJECTOR SEAL PART No	OVERSIZE	ENGINE(S)				
202-1196		3024-3024C				
9X7430		3406C&E				
166-2903		3406C&E				
166-2904		3406C&E				
274-1639		C4.4 ACERT	C6.6 ACERT			
230-3728		C13				
230-3775		C13				
9X7317		C13	C15			
9X7418		C13				
9X7419		C13				
215-3198		C13				

CATERPILLAR FUEL SYSTEM



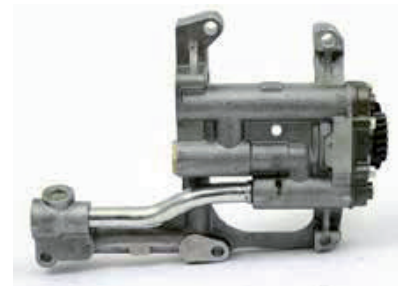
INJECTOR WASHER PART No	OVERSIZE	ENGINE(S)				
140-8718		C3.3 3054C-3054E	3054NA 3056DIT	3054DIT 3056DINA	3054B(DINA) 3056E	C4.4
033-7873		3056	3056T			
467-7011		3054C-3054E				

WATER SEPARATOR PART No	OVERSIZE	ENGINE(S)				
276-1806		C1.5	3024-3024C			
276-1804		C1.5	3013C	3024-3024C		
183-5446		3013C	3024-3024C			
1R0793		C3.3				
156-1200		3024-3024C				
138-3100		3054DIT 3056DIT	3054B(DINA) 3056DINA	3056	3056T	3056E
1R1804		3054C-3054E				
133-5673		3406C&E	C15	C18		
252-6338		C4.4				
26-1644		C6.6 ACERT				
326-1643		C13				

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CATERPILLAR OIL PUMP AND RELATED PARTS

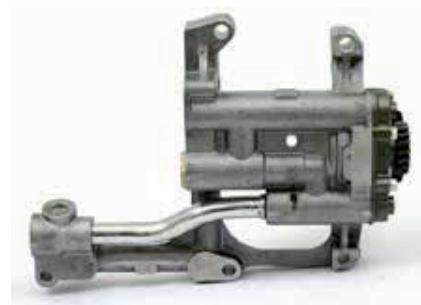


BALANCER UNIT PART No	OVERSIZE	ENGINE(S)				
234-0615		C4.4	C4.4 ACERT	3054C-3054E		
BEARING PART No	OVERSIZE	ENGINE(S)				
7C3133		3054T	3054NA	3054DIT	3054B(DINA)	
7C3136		3054T	3054NA	3054DIT	3054B(DINA)	
BUSHING PART No	OVERSIZE	ENGINE(S)				
7C3150		3054T	3054NA	3054DIT	3054B(DINA)	
FILTER HEAD PART No	OVERSIZE	ENGINE(S)				
249-0974		C4.4	C4.4 ACERT			
249-0975		C4.4	C4.4 ACERT			
GEAR PART No	OVERSIZE	ENGINE(S)				
297-3050		3024-3024C				
7C7700		3054NA	3054DIT			
142-7397		3054NA	3054DIT	3054B(DINA)		
7C3135		3054T	3054NA	3054DIT	3054B(DINA)	
234-0204		C4.4	C4.4 ACERT	3054C-3054E		
234-0205		C4.4	C4.4 ACERT	3054C-3054E		
9Y8075		C13				
9Y8076		C13				
223-1613		C13				
223-1614		C13				
202-3572		C15				
145-8503		C15				
1W7238		C18				
1W7239		C18				

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CATERPILLAR OIL PUMP AND RELATED PARTS



CATERPILLAR OIL PUMP AND RELATED PARTS

OIL COOLER PART No	OVERSIZE	ENGINE(S)				
245-1361		C1.5	C2.2	3024-3024C	3054DIT	3054B(DINA)
245-1369		C3.3	3054NA	3054DIT		
247-6318		3054T				
233-7222		3054C-3054E				
364-5471		3054T	3054NA	3054DIT	3054B(DINA)	
245-1365		3054B(DINA)				
225-6817		C4.4				
298-4558		C4.4 ACERT				
614790		3056				
249-0832		3056DIT	3056DINA	3056E		
175-3915		3056T				
103-1062		3056T				
133-0125		3406C&E				
7C3039		3406C&E				
7W1713		3406C&E				
281-7039		C6.6 ACERT				
359-1625		C13				
236-8745		C13				
277-5774		C13				
7C0145		C15	C18			

OIL COOLER SEAL PART No	OVERSIZE	ENGINE(S)				
162-9754		3056DIT				

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CATERPILLAR OIL PUMP AND RELATED PARTS



OIL PUMP PART No	OVERSIZE	ENGINE(S)				
339-3017		C1.5	3024-3024C			
311-1104		3013C				
339-3014		3013C				
231-0141		C3.3				
243-4304		C3.3	3054C-3054E			
7C3134		3054T	3054NA	3054DIT	3054B(DINA)	
610912		3054DIT				
610253		3054B(DINA)				
225-8329		C4.4	3054C-3054E			
447-8572		C4.4	C4.4 ACERT			
614370		3056				
100-3717		3056	3056DIT	3056DINA	3056T	
216-8625		3056E				
161-4111		3406C&E				
161-4113		3406C&E	C15	C18		
4N8735		3406C&E	C15			
198-1508		3406C&E				
373-8014		C6.6 ACERT				
233-5220		C13				
233-1608		C13				

SHAFT PART No	OVERSIZE	ENGINE(S)				
7C7697		3054T	3054NA	3054DIT	3054B(DINA)	

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CATERPILLAR COOLING SYSTEM



REPAIR KIT PART No	OVERSIZE	ENGINE(S)				
234-0636		3054NA	3054DIT	3054B(DINA)	3056DIT	3056DINA
		3056E				
614723		3056	3056T			
177-8782		3056DIT	3056DINA			
247-0144		3054C-3054E				
138-6744		3046C&E	C15	C18		

THERMOSTAT PART No	OVERSIZE	ENGINE(S)				
251-7660		C1.5	3013C			
231-7859		3013C				
254-2268		C3.3	3054C-3054E			
249-5541		C2.2	3024-3024C			
4W8063		3054T	3056	3056T		
220-2748		3054NA	3054DIT	3054B(DINA)	3056DIT	3056DINA
		3056E				
254-2267		C4.4	3054C-3054E			
254-2269		C4.4	3054C-3054E			
120-9453		3406C&E				
248-5513		3406C&E	C18			
247-7133		3406C&E	C13	C15	C18	
417-7782		C4.4 ACERT				
367-7900		C13				

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CATERPILLAR COOLING SYSTEM



THERMOSTAT GASKET PART No	OVERSIZE	ENGINE(S)				
439-0945		C2.2	3024-3024C			
359643		3046C&E				
128-0317		C13	C18			
336-2212		C18				
153-1256		C18				
244-1645		C18				

WATER PUMP PART No	OVERSIZE	ENGINE(S)				
311-0053		C1.5	3013C	3024-3024C		
439-4992		C1.5	C2.2			
231-7854		3013C				
355-2252		C3.3	C4.4			
371-0182		C2.2				
371-0183		C2.2	3024-3024C			
291-5304		3054T	3056	3056T		
239-6142		3054NA	3054DIT	3054B(DINA)	3056DIT	3056DINA
239-2106		3054B(DINA)	3056	3056T		
225-8016		3054C-3054E				
354-4754		C4.4 ACERT	C6.6 ACERT			
172-7207		3056DIT	3056DINA			
198-9875		3056DIT	3056DINA			
234-6110		3056E				
135-4925		3046C&E				
161-5719		3046C&E	C15	C18		
352-0206		C13				
223-9147		C13				
160-8227		C15				
336-2213		C15	C18			
224-3238		C15				
357-8359		C18				

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CATERPILLAR COOLING SYSTEM



WATER PUMP SHAFT		ENGINE(S)				
PART No						
291-6905		C13				
223-9144		C13				
135-4928		C15	C18			
246-3130		C15	C18			
346-3130		C18				

WATER PUMP IMPELLER		ENGINE(S)				
PART No						
223-9143		C13				
129-9907		C15	C18			
246-3129		C15	C18			

CATERPILLAR COOLING SYSTEM



WATER PUMP ASSY GASKET		OVERSIZE	ENGINE(S)			
PART No						
303-0307			C2.2	3024-3024C		
128-0317			C13	C18		
336-2212			C18			
153-1256			C18			
244-1645			C18			

CATERPILLAR FILTERS



Publication 105 offers full details of the  filter range including filter kits. Please view online or request a brochure

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CATERPILLAR FILTERS

FUEL FILTER PART No	OVERSIZE	ENGINE(S)				
033-7854		C1.5	3013C			
067-6987		C1.5	3013C	C2.2	3024-3024C	
243-6411		C1.5	3013C	3024-3024C		
150-4142		C1.5	3013C	C2.2	3024-3024C	
276-1806		3024-3024C				
155-8080		3024-3024C				
350-5172		C3.3	3054C-3054E			
201-0878		3054T	3054NA	3054DIT	3054B(DINA)	
159-6102		3054T	3056	3056T		
138-3096		3054NA	3054DIT	3054B(DINA)		
1R1804		C4.4				
343-7104		C4.4 ACERT				
299-8229		C4.4 ACERT	C6.6 ACERT			
145-4501		3056DIT	3056DINA	3056E		
226-4826		3056DIT	3056DINA			
9M2342		3406C&E	C15			
1R0749		3406C&E	C13	C15	C18	
368-5934		C6.6 ACERT				
368-5933		C6.6 ACERT				
326-1641		C13				

OIL FILTER PART No	OVERSIZE	ENGINE(S)				
220-1523		C1.5	3013C	C2.2	3024-3024C	
1R0734		3024-3024C				
7W2326		C4.4	C4.4 ACERT			
1R1801		3054C-3054E				
209-0036		3056DIT	3056DINA			
7W2327		3056	3056DIT	3056DINA	C3.3	3054T
		3054NA	3054DIT	3054B(DINA)	3056T	3056E
1R0716		3406C&E	C15	C18		
1R1808		3406C&E	C13	C18		
462-1171		C6.6 ACERT				
1G8878		C18				

CATERPILLAR TURBOCHARGERS

CARTRIDGE PART No	OVERSIZE	ENGINE(S)				
614203		3054T				
166-2870		3056DIT				
166-2884		3056DIT				
112-5595		3056T				
202-4081		3406C&E				
167-9270		3406C&E				
274-7104		C13				
279-6060		C13				
196-4157		C15				
161-6780		C15				
211-6960		C18				
190-6222		C18				

TURBO PART No	OVERSIZE	ENGINE(S)				
424-9839		C1.5				
238-9349		C2.2	3024-3024C			
292-0348		C3.3				
292-9000		C3.3				
220-4985		3054DIT				
225-8529		3054C-3054E				
233-9534		3054C-3054E				
234-2418		3054C-3054E				
234-2988		3054C-3054E				
226-8771		3054C-3054E				
238-8567		3054C-3054E				
236-4927		3054C-3054E				
236-8746		3054C-3054E				
118-8384		3054T				
237-3924		C4.4				
315-9721		C4.4				
316-7989		C4.4				
326-9153		C4.4				
330-0386		C4.4				
316-0477		C4.4 ACERT				
316-0510		C4.4 ACERT				
316-0525		C4.4 ACERT				
316-0555		C4.4 ACERT				

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CATERPILLAR TURBOCHARGERS



TURBO (Cont.) PART No	OVERSIZE	ENGINE(S)				
196-5951		3406C&E	C15			
179-5922		3406C&E				
141-9768		3056DIT				
166-2881		3056DIT				
247-2965		C13				
291-5480		C13				
196-5949		C15				
211-6959		C18				
227-5982		C18				

CATERPILLAR TURBOCHARGERS

CATERPILLAR FLYWHEEL RING GEARS



RING GEAR PART No	OVERSIZE	ENGINE(S)				
156-6960		C1.5				
154-2405		C2.2				
156-6960		3013C				
153-6865		3013C				
154-2405		3024-3024C				
7W6247		C3.3	3054B(DINA)	3054C-3054E		
033-7687		C3.3	3054T	3054NA	3054DIT	C4.4
		C4.4 ACERT	3054C-3054E	3056	3056DIT	3056DINA
		3056T	3056E			
277-0588		C6.6 ACERT				

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