

The **KMP BRAND** DETROIT DIESEL[®] 60 Series Engine Book

October 2011

PROMO 36



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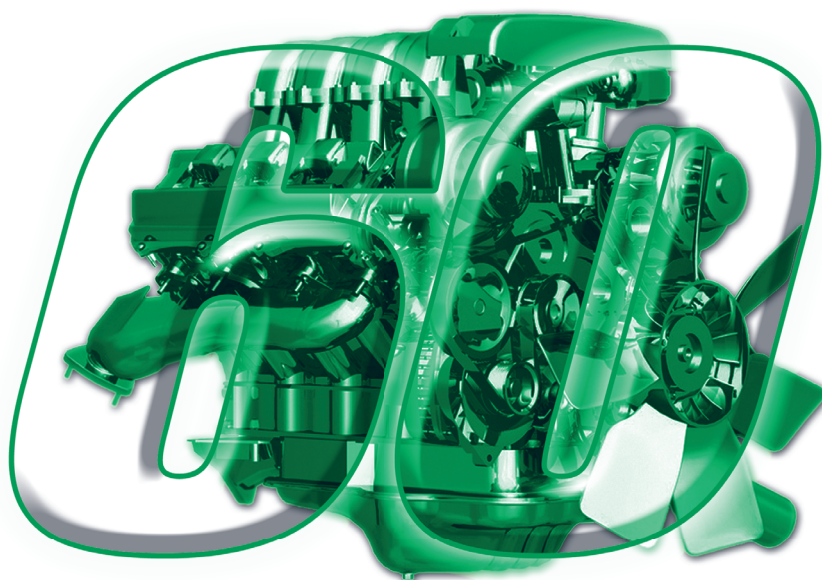
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Houston-Texas



DETROIT DIESEL 60 SERIES



DETROIT DIESEL 60 SERIES

IT IS RECOMMENDED TO CHECK PART NUMBERS PRIOR TO ORDERING

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DETROIT DIESEL 60 SERIES

CYLINDER BLOCK	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Gasket Kit, Engine Overhaul	23532329	1			
Gasket Kit, Engine Overhaul	23532332		1	1	1
Gasket Kit, Engine Overhaul - EGR	23536443			1	1
(Must use with new style head bolts)					
Head Bolt Kit (New Style Bolts & Washers)	KMP50HBK	1			
Head Bolt Kit (New Style Bolts & Washers)	KMP60HBK		1	1	1
Gasket Kit, Cylinder Head Overhaul	23532330	1			
Gasket Kit, Cylinder Head Overhaul	23532333		1	1	1
Gasket Kit, Cylinder Head Overhaul - EGR	23536442			1	1

CRANKSHAFT & RELATED PARTS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Crankshaft (6 Hole)	23515596		1		
Crankshaft S60 (Wide 6 Hole) >6R188251 with cast piston	23515598			1	
Crankshaft (12 Hole)	23515599			1	
Crankshaft S60 (160 Stroke - Large Brg.)	23518646			1	
Crankshaft (12Hole) (160 Stroke)	23527771			1	
Crankshaft (168 Stroke)	23527225				1
Seal Assy, Front Crankshaft oil (Unitized Seal & Wear Sleeve)	23518355	1	1	1	1
Seal Assy, Crankshaft Oil Rear (Unitized Seal & Wear Sleeve)	23519651	1	1	1	1
Seal Assy, Crankshaft Oil Rear	23516969	1	1	1	1
Seal Assy, Crankshaft Oil Rear (Wet Hsg)	23513578	1	1	1	1

MAIN BEARINGS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Shell Set, Main Brg, Std.	8929670	4	6	6	6
Shell Set, Main Brg, Std.	8929680	1	1	1	1
Shell Set, Main Brg, .254mm	8929671	4	6	6	6
Shell Set, Main Brg, .254mm	8929681	1	1	1	1
Shell Set, Main Brg, .508mm	8929672	4	6	6	6
Shell Set, Main Brg, .508mm	8929682	1	1	1	1
Shell Set, Main Brg, .762mm	8929673	4	6	6	6
Shell Set, Main Brg, .762mm	8929683	1	1	1	1
Washer, Main Brg. Thrust	8929085	2	2	2	2
Washer, Main Brg. Thrust - Front (6R0762048 & Up)	23530554			2	2
Washer, Main Brg. Thrust - Rear (6R0762048 & Up)	23530555			2	2

VIBRATION DAMPERS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Damper, Vibration (April 1993-Up) (13.5" Dia)	8929502	1	1	1	1

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CONNECTING RODS AND RELATED COMPONENTS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Connecting Rod Assy (16:1) Wide Brg Style	23515594		6		
Connecting Rod Assy (16:1) Former Style Crankshaft	8929237		6		
Connecting Rod Assy (16:1) Wide Brg Style	23515593			6	
Connecting Rod Assy (16:1) Former Style Crankshaft	8929236			6	
Connecting Rod Assy (15:1)	23523195			6	
Connecting Rod Assy	23522876				6
Bolt, Connecting Rod Cap (M14 x 1.5 x 108)	8929355	8	12	12	
Bolt, Connecting Rod Cap (M14 x 1.5)	23522877			12	12
Nut, Connecting Rod Cap (M14 x 1.5 x 111.5)	8929019	8	12	12	12
Bushing, Conrod (Closed Rod Trunk Type)	KMP60BSH	4		6	6
Spacer, Pston Pin Bolt	8929504	8	12	12	
Bolt, Piston Pin	8929337	8	12	12	
Piston Pin (X-Head Iron)	8929087	4	6	6	
Piston Pin (Articulated Steel - 22mm ID)	23525168	4		6	
Pin Retainer (Articulated Steel Crown)	23521781	8		12	12
(X-HEAD ; <4R6664 ; <6R184521 - 11.1L ; <6R188250 - 12.7L 1.710" Wide 43mm)					
Shell Set, Connecting Rod Std. (Former Style Crankshaft)	8929710	4	6	6	
Shell Set, Connecting Rod .254mm (Former Style Crankshaft)	8929711	4	6	6	
Shell Set, Connecting Rod .508mm (Former Style Crankshaft)	8929712	4	6	6	
Shell Set, Connecting Rod .762mm (Former Style Crankshaft)	8929713	4	6	6	
(X-HEAD ; >4R6665 ; >6R184522 - 11.1L ; >6R188251 - 12.7L 1.710" Wide 43mm)					
Shell Set, Connecting Rod Std. (Wider Brg. Style)	23515581	4	6	6	
Shell Set, Connecting Rod .254mm (Wider Brg. Style)	23515582	4	6	6	
Shell Set, Connecting Rod .508mm (Wider Brg. Style)	23515583	4	6	6	
Shell Set, Connecting Rod .762mm (Wider Brg. Style)	23515584	4	6	6	
(Closed Rod / Steel Piston)					
Shell Set, Connecting Rod Std.	23526142	4		6	6
Shell Set, Connecting Rod .254mm	23527065	4		6	6
Shell Set, Connecting Rod .508mm	23527067	4		6	6
Shell Set, Connecting Rod .762mm	23527067	4		6	6
(Closed Rod / Large Journal)					
Shell Set, Connecting Rod Std.	23526141			6	6
Shell Set, Connecting Rod .254mm	23533567			6	6
Shell Set, Connecting Rod .508mm	23533568			6	6

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DETROIT DIESEL 60 SERIES

PISTON ASSEMBLIES	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Piston Kit, (15:1 Ratio) CL3.5mm (Dome Assy, Skirt & Pin)	23519635	4	6	6	
Piston Kit, (15:1 Ratio) CL2.5mm (Dome Assy, Skirt & Pin)	23519624	4	6	6	
Piston Kit, (15:1 Ratio) CL2.5mm Elliptical (Dome Assy, Skirt & Pin)	23519646	4		6	
Piston Kit, (15:1 Ratio) 2.5mm Art. (Dome ,Skirt, Skirt & Pin)	23533203	4		6	
Piston Kit, (16.5:1 Ratio) 2.5mm Art. (Dome ,Skirt, Skirt & Pin)	23532552	4		6	
Piston Kit, (15:1 Ratio) 2.5mm Art. (Dome ,Skirt, Skirt & Pin)	23530666			6	
Piston Kit, (15:1 Ratio) 2.5mm Art. (Dome ,Skirt, Skirt & Pin)	23532882			6	
Piston Kit, (16.5:1 Ratio) 2.5mm Art. (Dome ,Skirt, Skirt & Pin)	23530668			6	
Piston Kit,	23524601			6	
Piston Kit, (15:1 Ratio)	23525738				6
Piston Kit, (15:1 Ratio)	23530660				6
Piston Kit, (16:0 Ratio)	23506666				6
Piston Kit, (16.5:1 Ratio)	23530658				6
Piston Kit,	23533453				6
Piston Kit,	23530664				6

PISTON RING SETS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Ring Set (2.5mm Top Ring , with Keystone Compression Ring)	23503747	4	6	6	
Ring Set (3.5mm Top Ring , with Keystone Compression Ring)	23505729	4	6	6	
Ring Set (3.0mm Top Ring)	23526278				
Ring Set (3.5mm Top Ring , with 3pcs Oil Control Ring)	23524842				
Ring Set	23531251			6	
Ring Set	23525573				6
Ring Set	23531252				6
Spacer, Pstion Pin Bolt	8929504	8	12	12	
Bolt, Piston Pin	8929337	8	12	12	
Piston Pin (X-Head Iron)	8929087	4	6	6	
Piston Pin (Articulated Steel - 22mm ID)	23525168	4		6	
Pin Retainer (Articulated Steel Crown)	23521781	8		12	12
Piston Cooling Nozzle	23528493	4		6	6
Bolt, Piston Cooling Nozzle	23506222	4		6	6

CYLINDER KITS & COMPONENTS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Cylinder Liner & Seal	23532468		6	6	
Cylinder Liner & Seal (TLC)	23531249	4	6	6	
Cylinder Liner & Seal (14L)	23531250				6
Seal , Cylinder Liner (Crevice)	8929013	4	6	6	6
Seal , Cylinder Liner (D- Ring)	8929176	8	12	12	12
Cylinder Kits	See Page 11	4	6	6	6

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DETROIT DIESEL 60 SERIES

CYLINDER HEAD COMPONENTS VALVE KITS INCLUDE VALVES, LOCKS, SEALS & ROTATORS		QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
PART No					
Cylinder Head	23523294				
Valve Kit, Inlet ("A" or Large Dimple)	23501576	8	12	12	12
Valve Kit, Exhaust ("U" & No Machined ID Ring) Pre 1991	23501577		12	12	
Valve Kit, Exhaust ("H" or Small Dimple & ID Ring) 1991-2001	23507504	8	12	12	12
Valve, Inlet ("A" or Large Dimple)	8929589	8	12	12	12
Valve, Exhaust ("U" & No Machined ID Ring) Pre 1991	8929590		12	12	
Valve, Exhaust ("H" or Small Dimple & ID Ring) 1991-2001	23506350	8	12	12	12
Valve, Inlet (EGR)	23529004	8			
Valve, Exhaust (EGR 2002 - Up)	23529596	8		12	12
Guide, Valve (14.30-14.32mm OD)	23533552	16	24	24	24
Guide, Valve (14.43-14.45mm OD)	23518572	AR	AR	AR	AR
Valve Stem Seal	23523930	16	24	24	24
Seat, Valve Intake Std	8929127	8	12	12	12
Seat, Valve Intake .010" O/S	8929127.010	AR	AR	AR	AR
Seat, Valve Exhaust Std	8929126	8	12	12	12
Seat, Valve Exhaust .010" O/S	8929126.010	AR	AR	AR	AR
Spring, Valve (Both Non - EGR)	8929415	16	24	24	24
Spring, Valve Inlet (EGR)	8929415	8		12	12
Spring, Valve Exhaust (EGR)	23535122	8		12	12
Seat, Spring	8929076	16	24	24	24
Rotator	8929105	16	24	24	24
Locks	8929573	32	48	48	48
Bushing, Valve Rocker Arm (Narrow)	8929059	AR	AR	AR	AR
Bushing, Valve Rocker Arm (Wide)	8929536	AR	AR	AR	AR
Injector Tube Kit	23501580	4	6	6	6
Seal, Injector Tube	23515470	4	6	6	6
Injector Tube Kit - Threaded SST, Use Seal 23533147	23533148	4	6	6	6
Seal, Injector Tube	23533147	4	6	6	6
Seal (Auxiliary - Large) Injector Tube	5104701	4	6	6	6
Seal (Auxiliary - Small) Injector Tube	23511870	4	6	6	6
Bolt, Cylinder Head	23530768	26	38	38	38
Washer, Bolt Cylinder Head	8929328	26	38	38	38
Bolt Kit, Cylinder Head	KMP50HBK	1			
Bolt Kit, Cylinder Head	KMP60HBK		1	1	1

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DETROIT DIESEL 60 SERIES

ROCKER COVER MOUNTING COMPONENTS - 1PIECE COVER		QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Gasket, Rocker Cover To Head (4 Bolt)	23516322		1	1	1
Isolator (Up to 1996)	8929255		4	4	4
Isolator Washer (Up To 1996)	5104514		4	4	4
Isolator / Washer Assy (1996-1999)	23517911		4	4	4
Gasket, Rocker Cover To Head (10 Bolt)	23522269		1	1	1
Isolator / Washer Assy (1996-1999)	23522271		10	10	10
Breather Element (1pcs Covers)	5101760		1	1	1
ROCKER COVER MOUNTING COMPONENTS - 2 PIECE COVER					
Gasket, Upper Hsg. to Lower Hsg.	23511772	1			
Gasket, Upper Hsg. to Lower Hsg. (<6/1999 May)	8929803		1	1	1
Bolt, Upper Hsg. to Lower Hsg.	11504822	6	8	8	8
Gasket, Lower Hgs. To Head	23516531	1			
Gasket, Lower Hgs. To Head (<6/1999 May)	23516322		1	1	1
Isolator (Up to 1996) , Lower Hgs. To Head	8929255		10	10	10
Isolator Washer (Up To 1996) , Lower Hgs. To Head	5104514		10	10	10
Isolator / Washer Assy , Lower Hgs. To Head	23517911	8			
Gasket, Upper Hsg. to Lower Hsg. (May 6/1999 & Up)	23511991		1	1	1
Bolt, Upper Hsg. to Lower Hsg. (May 6/1999 & Up)	11504822		8	8	8
Gasket, Lower Hgs. To Head (May 6/1999 & Up)	23522269		1	1	1
Isolator & Bolt Assy , Lower Hgs. To Head (May 6/1999 & Up)	23522271		10	10	10
ROCKER COVER MOUNTING COMPONENTS - 3 PIECE COVER					
Gasket, Upper Hsg. To Intermediate Hsg. (<6/1999 May)	23506153		1	1	1
Gasket, Intermediate Hsg. to Lower Hsg. (<6/1999 May)	8929803		1	1	1
Bolt, Upper Hsg. to Intermediate Hsg.	11504822		8	8	8
Bolt, Intermediate Hsg. to Lower Hsg.	11504822		8	8	8
Gasket, Lower Hgs. To Head (<6/1999 May)	23516322		1	1	1
Isolator (Up to 1996) , Lower Hgs. To Head	8929255		10	10	10
Isolator Washer (Up To 1996) , Lower Hgs. To Head	5104514		10	10	10
Isolator / Washer Assy , Lower Hgs. To Head	23517911		10	10	10
Gasket, Upper Hsg. To Intermediate Hsg. (May 6/1999& Up)	23511992		1	1	1
Gasket, Intermediate Hsg. & Lower Hsg.(May 6/1999& Up)	23511991		1	1	1
Bolt, Upper Hsg. to Intermediate Hsg.	11504822		8	8	8
Bolt, Intermediate Hsg. to Lower Hsg.	11504822		8	8	8
Gasket, Lower Hgs. To Head (May 6/1999& Up)	23522269		1	1	1
Isolator & Bolt Assy , Lower Hgs. To Head (May 6/1999 & Up)	23522271		10	10	10

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CAMSHAFT AND RELATED PARTS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Camshaft	8929473			1	
Camshaft	23505195			1	
Camshaft	23513564			1	
Camshaft	23521681			1	
Camshaft	23524906			1	
Camshaft	23524908			1	
Camshaft	23524910			1	
Camshaft	23524918			1	
Camshaft	23528309			1	
Camshaft	23528606			1	
Camshaft	8929485	1			
Camshaft	23513562	1			
Camshaft	23518718	1			
Camshaft	23520292	1			
Camshaft	23522200	1			
Camshaft	23524292	1			
Camshaft	23524655	1			
Camshaft	23524900	1			
Camshaft	23524914	1			
Camshaft	23524898	1			
Camshaft	23522893				1
Camshaft	23525526				1
Camshaft	23529008				1
Bearing, Camshaft Std	8929690	5	7	7	7
Bearing, Camshaft .254mm	8929691	5	7	7	7
Bearing, Camshaft .508mm	8929692	5	7	7	7
Bearing, Camshaft .762mm	8929693	5	7	7	7

FUEL SYSTEM	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Fuel Injector Assy	See Page 11				
Installation Kit DDEC II-IV	KMPBS60INJ	4	6	6	6
Installation Kit DDEC V (N3)	23535700			6	6
O` Ring Seal - Injector Mtg. (Upper) In Kit KMPBS60INJ	5234702	4	6	6	6
O` Ring Seal - Injector Mtg. (Lower) In Kit KMPBS60INJ	5234699	8	12	12	12
Seal, Upper Auxiliary, In Kit KMPBS60INJ	5104701	4	6	6	6
Gasket, Lower Auxiliary, In Kit KMPBS60INJ	23511870	4	6	6	6
Solenoid Seal & Screw Kit DDEC II-IV	5236116	4	6	6	6
Fuel Check Valve (3/8 NPTF Male x #8 Male Flare)	23516918	AR	AR	AR	AR
Fuel Check Valve (3/8 NPTF Female x #8 Male Flare)	23516919	AR	AR	AR	AR
Fuel Check Valve (3/8 NPTF Female x #6 Male Flare)	23516993	AR	AR	AR	AR

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OIL COOLERS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Oil Pump (Option Type 198)	23505886		1	1	1
Valve, Relief valve	8922740	1	1	1	
Spring, Relief Valve	5126327			1	1
Core Assy, Oil Cooler (10 Plate) **May 1991-Up	23522416		2	2	2
Core Assy, Oil Cooler (11 Plate) **May 1991-Up	23522415		2	2	2
Kit, Oil Cooler Installation **May 1991-Up	KMPBS0060	1	1	1	1
Gasket , Cooler Hgs **May 1991-Up	23506247	1	1	1	1
Seal Ring, Core to Filter Hsg. **May 1991-Up	23508392	2	2	2	2
Seal Ring, Hsg. Neck to Block **May 1991-Up	8929289	1	1	1	1
Seal Ring, Bypass **May 1991-Up	23505902	1	1	1	1
Seal Ring, Filter Hsg to Block **May 1991-Up	23508392	1	1	1	1

OIL PAN & GASKETS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Seal, Oil Pan	23511580	1			
Seal, Oil Pan - Up to April 1999	8929102		1	1	1
Spacer	23517243	8	10	10	10
Isolator	23517242	8	10	10	10
Bolt	11504571	8	10	10	10
Oil Pan Assy - Front Sump	23522282		1	1	1
Seal, Oil Pan	23522279		10	10	10
Bolt, Isolator & Spacer Assy	23522281		10	10	10

WATER PUMP AND RELATED PARTS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Pump Assy, Water (6R37023 - 6R579833) Mtg. Seal Ring Square Cut	23522707	1	1	1	
Seal Ring, Square Cut Mtg.	23520377				
Pump Assy, Water (6R579834 - Up) Mtg. O` Ring	23526039	1	1	1	1
O` Ring Mtg.	23526038				
Kit, Water Pump Reconditioning	23529962	1	1	1	1
Seal Ring , Cover	23512048	1	1	1	1
Seal Assy , Water Pump	23522433	1	1	1	1
Seal, Oil	23528190	1	1	1	1
Bearing Assy	8929422	1	1	1	1
Retainer Ring , Bearing	8929427	1	1	1	1
Impellor (6 Vane C.I.)	23517973	1	1	1	1
Shaft	23505896	1	1	1	1
Gear	23505910	1	1	1	1

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DETROIT DIESEL 60 SERIES

THERMOSTATS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Thermostat (160 Deg.)	23503827			2	
Thermostat (180 Deg.)	23503825			2	2
Thermostat (185 Deg.)	23533312			2	2
Thermostat (190 Deg.)	8929878	2	2	2	2
Thermostat & Seal Kit (185 Deg.)	23533492			2	2
Thermostat & Seal Kit (190 Deg.)	23532436	2	2	2	2
Seal, Thermostat	5132155	2	2	2	2

EXHAUST MANIFOLDS AND TURBO GASKETS	PART No	QTY S50 \ 8.5L	QTY S60 \ 11.1L	QTY S60 \ 12.7L	QTY S60 \ 14L
Gasket, Exhaust Manifold	23511666	2	3	3	3
Bolt, Exhaust Manifold Mtg.	8929357	AR	AR	AR	AR
Nut, Exhaust Manifold Mtg.	11506101	AR	AR	AR	AR
Gasket, Turbo Mtg.	8929529	1	1	1	1
Stud, Turbo Mtg.	23507438	4	4	4	4
Stud, Turbo Mtg.	8929425	4	4	4	4
Nut, Turbo Mtg.	11506101	4	4	4	4
Washer, Turbo Mtg.	8929169	4	4	4	4

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DETROIT DIESEL 60 SERIES

TURBOCHARGER ASSY	PART NO.
Turbocharger (TV51)	8929435
Turbocharger (TV51)	8929507
Turbocharger (TV51)	8929796
Turbocharger (TV51)	8929797
Turbocharger (TV51)	8929902
Turbocharger (TV51)	8929903
Turbocharger (TV51)	23503732
Turbocharger (TMF51)	23504966
Turbocharger (TMF51)	23504967
Turbocharger (TV4501)	23507908
Turbocharger (TV4501)	23507909
Turbocharger (TV4502)	23508405
Turbocharger (TV4502)	23508406
Turbocharger (TMF5102)	23508410
Turbocharger (TMF5102)	23508411
Turbocharger (TMF55)	23515635
Turbocharger (TMF55)	23515636
Turbocharger (TMF55)	23516431
Turbocharger (TMF55)	23518588
Turbocharger (TMF55)	23518597
Turbocharger (GT4294)	23522188
Turbocharger (GT4202)	23522189
Turbocharger (GT4202)	23522190
Turbocharger (GT4202)	23522312
Turbocharger (GTA42)	23525463
Turbocharger	23526016
Turbocharger	23526271
Turbocharger	23526272
Turbocharger (GT4294)	23526679
Turbocharger (GTA4294)	23528052
Turbocharger (GTA4202)	23528059
Turbocharger	23528062
Turbocharger (GTA4202)	23528064
Turbocharger (GTA4294)	23528065
Turbocharger (GTA4294)	23528069
Turbocharger	23529103

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DETROIT DIESEL 60 SERIES

CYLINDER KIT	PISTON KIT	PISTON PIN	BOLT	SPACER SET	RETAINER KIT	RING	LINER
11.1L (16:1 Ratio)							
2353259	23519624	8929087	8929337		8929504	23503747	23532468
23532591	23519635	8929087	8929337		8929504	23505729	23532468
23532555	23519624	8929087	8929337		8929504	23503747	23531249
23532556	23519635	8929087	8929337	8929504		23505729	23531249
12.7L (15:1 Ratio)							
23532590	23519624	8929087	8929337		8929504	23503747	23532468
23532591	23519635	8929087	8929337		8929504	23505729	23532468
23532555	23519624	8929087	8929337		8929504	23503747	23531249
23532556	23519635	8929087	8929337		8929504	23505729	23531249
23532558	23524601	8929087	8929337		8929504	23503747	23531249
23532557	23519649	8929087	8929337		8929504	23503747	23531249
23532561	23530666	23521649			23521781	23503747	23531249
23532883	23532882	23521649			23521781	23503747	23531249
12.7L (16.5:1 Ratio)							
23532562	23530668	23525168			23521781	23503747	23531249
12.7L (50/60)							
23532554	23532552	23525168			23521781	23531251	23531249
23533204	23533203	23525168			23521781	23531251	23531249
160MM (10:1 Ratio)							
23519645	23519644	8929087	8929337	8929504		23518760	23514285
14L (15:1 Ratio)							
23525835	23525738	23522872			23521781	23525573	23531250
23530661	23530660	23522872			23521781	23525573	23531250
14L (16:1 Ratio)							
23530663	23530666	23525168			23521781	23503747	23531250
14L (16.5:1 Ratio)							
23530659	23530658	23522872			23521781	23525573	23531250
14L							
23533452	23533453	23522872			23521781	23533510	23531250
23530665	23530664	23522872			23521781	23531252	23531250

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-A	QTY	PART NO KMP23532590.EOK-C	QTY	PART NO KMP23532590.EOK-E	QTY
CYLINDER KIT	23532590	6	23532590	6	23532590	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-G	QTY	PART NO KMP23532590.EOK-I	QTY	PART NO KMP23532590.EOK-K	QTY
CYLINDER KIT	23532590	6	23532590	6	23532590	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-M	QTY
CYLINDER KIT	23532590	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532590.OFK-A	QTY
CYLINDER KIT	23532590	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532590.IFK-A	QTY
CYLINDER KIT	23532590	6
CONROD BEARING STD	8929710	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-B	QTY	PART NO KMP23532590.EOK-D	QTY	PART NO KMP23532590.EOK-F	QTY
CYLINDER KIT	23532590	6	23532590	6	23532590	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-H	QTY	PART NO KMP23532590.EOK-J	QTY	PART NO KMP23532590.EOK-L	QTY
CYLINDER KIT	23532590	6	23532590	6	23532590	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532590.EOK-N	QTY
CYLINDER KIT	23532590	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
VALVE INSERT, INLET		
VALVE INSERT, EXHAUST		
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532590.OFK-B	QTY
CYLINDER KIT	23532590	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532590.IFK-B	QTY
CYLINDER KIT	23532590	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-A	QTY	PART NO KMP23532556.EOK-C	QTY	PART NO KMP23532556.EOK-E	QTY
CYLINDER KIT	23532556	6	23532556	6	23532556	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-G	QTY	PART NO KMP23532556.EOK-I	QTY	PART NO KMP23532556.EOK-K	QTY
CYLINDER KIT	23532556	6	23532556	6	23532556	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-M	QTY
CYLINDER KIT	23532556	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532556.OFK-A	QTY
CYLINDER KIT	23532556	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532556.IFK-A	QTY
CYLINDER KIT	23532556	6
CONROD BEARING STD	8929710	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-B	QTY	PART NO KMP23532556.EOK-D	QTY	PART NO KMP23532556.EOK-F	QTY
CYLINDER KIT	23532556	6	23532556	6	23532556	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-H	QTY	PART NO KMP23532556.EOK-J	QTY	PART NO KMP23532556.EOK-L	QTY
CYLINDER KIT	23532556	6	23532556	6	23532556	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532556.EOK-N	QTY
CYLINDER KIT	23532556	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532556.OFK-B	QTY
CYLINDER KIT	23532556	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532556.IFK-B	QTY
CYLINDER KIT	23532556	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-A	QTY	PART NO KMP23532555.EOK-C	QTY	PART NO KMP23532555.EOK-E	QTY
CYLINDER KIT	23532555	6	23532555	6	23532555	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-G	QTY	PART NO KMP23532555.EOK-I	QTY	PART NO KMP23532555.EOK-K	QTY
CYLINDER KIT	23532555	6	23532555	6	23532555	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	8929710	6	8929710	6	8929710	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-M	QTY
CYLINDER KIT	23532555	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532555.OFK-A	QTY
CYLINDER KIT	23532555	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	8929710	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532555.IFK-A	QTY
CYLINDER KIT	23532555	6
CONROD BEARING STD	8929710	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-B	QTY	PART NO KMP23532555.EOK-D	QTY	PART NO KMP23532555.EOK-F	QTY
CYLINDER KIT	23532555	6	23532555	6	23532555	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-H	QTY	PART NO KMP23532555.EOK-J	QTY	PART NO KMP23532555.EOK-L	QTY
CYLINDER KIT	23532555	6	23532555	6	23532555	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532555.EOK-N	QTY
CYLINDER KIT	23532555	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532555.OFK-B	QTY
CYLINDER KIT	23532555	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532555.IFK-B	QTY
CYLINDER KIT	23532555	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532557.EOK-A	QTY	PART NO KMP23532557.EOK-B	QTY	PART NO KMP23532557.EOK-C	QTY
CYLINDER KIT	23532557	6	23532557	6	23532557	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532557.EOK-D	QTY	PART NO KMP23532557.EOK-E	QTY	PART NO KMP23532557.EOK-F	QTY
CYLINDER KIT	23532557	6	23532557	6	23532557	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532557.EOK-G	QTY
CYLINDER KIT	23532557	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532557.OFK	QTY
CYLINDER KIT	23532557	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532557.IFK	QTY
CYLINDER KIT	23532557	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23525835.EOK-A	QTY	PART NO KMP23525835.EOK-B	QTY	PART NO KMP23525835.EOK-C	QTY
CYLINDER KIT	23525835	6	23525835	6	23525835	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23525835.EOK-D	QTY	PART NO KMP23525835.EOK-E	QTY	PART NO KMP23525835.EOK-F	QTY
CYLINDER KIT	23525835	6	23525835	6	23525835	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23525835.EOK-G	QTY
CYLINDER KIT	23525835	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23525835.OFK	QTY
CYLINDER KIT	23525835	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23525835.IFK	QTY
CYLINDER KIT	23525835	6
CONROD BEARING STD	23526141	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530659.EOK-A	QTY	PART NO KMP23530659.EOK-B	QTY	PART NO KMP23530659.EOK-C	QTY
CYLINDER KIT	23530659	6	23530659	6	23530659	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530659.EOK-D	QTY	PART NO KMP23530659.EOK-E	QTY	PART NO KMP23530659.EOK-F	QTY
CYLINDER KIT	23530659	6	23530659	6	23530659	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530659.EOK-G	QTY
CYLINDER KIT	23530659	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23530659.OFK	QTY
CYLINDER KIT	23530659	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23530659.IFK	QTY
CYLINDER KIT	23530659	6
CONROD BEARING STD	23526141	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532561.EOK-A	QTY	PART NO KMP23532561.EOK-B	QTY	PART NO KMP23532561.EOK-C	QTY
CYLINDER KIT	23532561	6	23532561	6	23532561	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532561.EOK-D	QTY	PART NO KMP23532561.EOK-E	QTY	PART NO KMP23532561.EOK-F	QTY
CYLINDER KIT	23532561	6	23532561	6	23532561	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532561.EOK-G	QTY
CYLINDER KIT	23532561	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STDv	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532561.OFK	QTY
CYLINDER KIT	23532561	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532561.IFK	QTY
CYLINDER KIT	23532561	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530663.EOK-A	QTY	PART NO KMP23530663.EOK-B	QTY	PART NO KMP23530663.EOK-C	QTY
CYLINDER KIT	23530663	6	23530663	6	23530663	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530663.EOK-D	QTY	PART NO KMP23530663.EOK-E	QTY	PART NO KMP23530663.EOK-F	QTY
CYLINDER KIT	23530663	6	23530663	6	23530663	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530663.EOK-G	QTY
CYLINDER KIT	23530663	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23530663.OFK	QTY
CYLINDER KIT	23530663	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23530663.IFK	QTY
CYLINDER KIT	23530663	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532883.EOK-A	QTY	PART NO KMP23532883.EOK-B	QTY	PART NO KMP23532883.EOK-C	QTY
CYLINDER KIT	23532883	6	23532883	6	23532883	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532883.EOK-D	QTY	PART NO KMP23532883.EOK-E	QTY	PART NO KMP23532883.EOK-F	QTY
CYLINDER KIT	23532883	6	23532883	6	23532883	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532883.EOK-G	QTY
CYLINDER KIT	23532883	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532883.OFK	QTY
CYLINDER KIT	23532883	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532883.IFK	QTY
CYLINDER KIT	23532883	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532562.EOK-A	QTY	PART NO KMP23532562.EOK-B	QTY	PART NO KMP23532562.EOK-C	QTY
CYLINDER KIT	23532562	6	23532562	6	23532562	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532562.EOK-D	QTY	PART NO KMP23532562.EOK-E	QTY	PART NO KMP23532562.EOK-F	QTY
CYLINDER KIT	23532562	6	23532562	6	23532562	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532562.EOK-G	QTY
CYLINDER KIT	23532562	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532562.OFK	QTY
CYLINDER KIT	23532562	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532562.IFK	QTY
CYLINDER KIT	23532562	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532885.EOK-A	QTY	PART NO KMP23532885.EOK-B	QTY	PART NO KMP23532885.EOK-C	QTY
CYLINDER KIT	23532885	6	23532885	6	23532885	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532885.EOK-D	QTY	PART NO KMP23532885.EOK-E	QTY	PART NO KMP23532885.EOK-F	QTY
CYLINDER KIT	23532885	6	23532885	6	23532885	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532885.EOK-G	QTY
CYLINDER KIT	23532885	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532885.OFK	QTY
CYLINDER KIT	23532885	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532885.IFK	QTY
CYLINDER KIT	23532885	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530661.EOK-A	QTY	PART NO KMP23530661.EOK-B	QTY	PART NO KMP23530661.EOK-C	QTY
CYLINDER KIT	23530661	6	23530661	6	23530661	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530661.EOK-D	QTY	PART NO KMP23530661.EOK-E	QTY	PART NO KMP23530661.EOK-F	QTY
CYLINDER KIT	23530661	6	23530661	6	23530661	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530661.EOK-G	QTY
CYLINDER KIT	23530661	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23530661.OFK	QTY
CYLINDER KIT	23530661	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23530661.IFK	QTY
CYLINDER KIT	23530661	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532554.EOK-A	QTY	PART NO KMP23532554.EOK-B	QTY	PART NO KMP23532554.EOK-C	QTY
CYLINDER KIT	23532554	6	23532554	6	23532554	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532554.EOK-D	QTY	PART NO KMP23532554.EOK-E	QTY	PART NO KMP23532554.EOK-F	QTY
CYLINDER KIT	23532554	6	23532554	6	23532554	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532554.EOK-G	QTY
CYLINDER KIT	23532554	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532554.OFK	QTY
CYLINDER KIT	23532554	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532554.IFK	QTY
CYLINDER KIT	23532554	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533204.EOK-A	QTY	PART NO KMP23533204.EOK-B	QTY	PART NO KMP23533204.EOK-C	QTY
CYLINDER KIT	23533204	6	23533204	6	23533204	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533204.EOK-D	QTY	PART NO KMP23533204.EOK-E	QTY	PART NO KMP23533204.EOK-F	QTY
CYLINDER KIT	23533204	6	23533204	6	23533204	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533204.EOK-G	QTY
CYLINDER KIT	23533204	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23533204.OFK	QTY
CYLINDER KIT	23533204	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23533204.IFK	QTY
CYLINDER KIT	23533204	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533452.EOK-A	QTY	PART NO KMP23533452.EOK-B	QTY	PART NO KMP23533452.EOK-C	QTY
CYLINDER KIT	23533452	6	23533452	6	23533452	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533452.EOK-D	QTY	PART NO KMP23533452.EOK-E	QTY	PART NO KMP23533452.EOK-F	QTY
CYLINDER KIT	23533452	6	23533452	6	23533452	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526142	6	23526142	6	23526142	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23533452.EOK-G	QTY
CYLINDER KIT	23533452	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23533452.OFK	QTY
CYLINDER KIT	23533452	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526142	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23533452.IFK	QTY
CYLINDER KIT	23533452	6
CONROD BEARING STD	23526142	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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DETROIT DIESEL 60 SERIES

DETROIT 60 SERIES

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530665.EOK-A	QTY	PART NO KMP23530665.EOK-B	QTY	PART NO KMP23530665.EOK-C	QTY
CYLINDER KIT	23530665	6	23530665	6	23530665	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530665.EOK-D	QTY	PART NO KMP23530665.EOK-E	QTY	PART NO KMP23530665.EOK-F	QTY
CYLINDER KIT	23530665	6	23530665	6	23530665	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23526141	6	23526141	6	23526141	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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DETROIT DIESEL 60 SERIES

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23530665.EOK-G	QTY
CYLINDER KIT	23530665	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23530665.OFK	QTY
CYLINDER KIT	23530665	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23526141	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23530665.IFK	QTY
CYLINDER KIT	23530665	6
CONROD BEARING STD	23526141	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532558.EOK-A	QTY	PART NO KMP23532558.EOK-B	QTY	PART NO KMP23532558.EOK-C	QTY
CYLINDER KIT	23532558	6	23532558	6	23532558	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23501576	12	23501576	12	23520149	12
VALVE KIT, EXHAUST	23501577	12	23507504	12	23520148	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12	8929127	12	23517058	12
VALVE INSERT, EXHAUST	8929126	12	8929126	12	23519090	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532558.EOK-D	QTY	PART NO KMP23532558.EOK-E	QTY	PART NO KMP23532558.EOK-F	QTY
CYLINDER KIT	23532558	6	23532558	6	23532558	6
MAIN BEARING STD	8929670	6	8929670	6	8929670	6
THRUST BEARING STD	8929680	1	8929680	1	8929680	1
CONROD BEARING STD	23515581	6	23515581	6	23515581	6
PISTON PIN BEARING KIT	23519723	1	23519723	1	23519723	1
CAMSHAFT BUSH SET	8929690	1	8929690	1	8929690	1
VALVE KIT, INLET	23529629	12	23529004	12	23529629	12
VALVE KIT, EXHAUST	23507504	12	23525179	12	23524521	12
VALVE GUIDE - INLET & EXH.	23533552	24	23533552	24	23533552	24
VALVE LOCK	8929573	48	8929573	48	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24	8929415	24	8929415	24
VALVE INSERT, INLET	8929127	12			8929127	12
VALVE INSERT, EXHAUST	8929126	12			8929126	12
GASKET KIT O/HAUL	23512691	1	23512691	1	23512691	1

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ENGINE OVERHAUL KIT:

KIT CONTENTS	PART NO KMP23532558.EOK-G	QTY
CYLINDER KIT	23532558	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
CAMSHAFT BUSH SET	8929690	1
VALVE KIT, INLET	23529629	12
VALVE KIT, EXHAUST	23529596	12
VALVE GUIDE - INLET & EXH.	23533552	24
VALVE LOCK	8929573	48
VALVE SPRING, INLET & EXH.	8929415	24
GASKET KIT O/HAUL	23512691	1

ENGINE OUT OF FRAME KIT:

KIT CONTENTS	PART NO KMP23532558.OFK	QTY
CYLINDER KIT	23532558	6
MAIN BEARING STD	8929670	6
THRUST BEARING STD	8929680	1
CONROD BEARING STD	23515581	6
PISTON PIN BEARING KIT	23519723	1
GASKET KIT O/HAUL	23512691	1

ENGINE INFRAME KIT:

KIT CONTENTS	PART NO KMP23532558.IFK	QTY
CYLINDER KIT	23532558	6
CONROD BEARING STD	23515581	6
GASKET KIT UPPER	23532333	1
OIL PAN GASKET	8929102	1
OIL PAN SEAL	23522279	1

IT IS RECOMMENDED TO CHECK PART NUMBERS PRIOR TO ORDERING

All original equipment, manufacturers' names, part numbers, symbols, drawings, colours and descriptions are for reference purposes only, and it is not implied any part is that of these manufacturers. All efforts have been made to ensure that the information contained herein is correct. KMP Products Europe Limited cannot be held responsible for its accuracy.

